

Lieferprogramm

Profilserie Standard

Programme de livraison

Série de profilé Standard

Sales range

Profile series Standard

Ausgeführte Objekte

Objets réalisés

Completed projects

Profilserie Standard

Série de profilés Standard

Profile series Standard

Rue Bergère, Paris/FR (Architekt: Anthony Béchu & Associés, Paris/FR)



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Alle Ausführungen dieser Dokumentation haben wir sorgfältig und nach bestem Wissen zusammengestellt. Wir können aber keine Verantwortung für die Benützung der vermittelten Vorschläge und Daten übernehmen. Wir behalten uns technische Änderungen ohne Vorankündigung vor.

Aktuelle Version auf www.jansen.com

Nous avons apporté le plus grand soin à l'élaboration de cette documentation. Cependant, nous déclinons toute responsabilité pour l'utilisation faite de nos propositions et de nos données.
Nous nous réservons le droit de procéder à des modifications techniques sans préavis.
Version actuelle sur www.jansen.com

All the information contained in this documentation is given to the best of our knowledge and ability. However, we decline all responsibility for the use made of these suggestions and data.
We reserve the right to effect technical modifications without prior warning.
Current version available at www.jansen.com

Merkmale
Caractéristiques
Characteristics

- Stahlsystem für Türen, Fenster und Festverglasungen
- Bautiefe 40, 50, 60 und 80 mm
- Wandstärken 2 mm
- Aufschlagende (nicht flächenbündige) Konstruktionen
- Systemlösungen für Drehtüren, Pendeltüren, Bogentüren mit oder ohne Seitenteile und Oberlichter
- Systemlösungen für Fensterkonstruktionen mit Bautiefe 50 mm
- Systemlösungen mit Beschlägesortiment für sämtliche Türkonstruktionen zur raschen und funktionssicheren Fertigung
- Stahlprofile blank oder bandverzinkt
- Geeignet für Pulver- und Nasslackbeschichtungen

- Système en acier pour portes, fenêtres et vitrages fixes
- Profondeur de montage 40, 50, 60 et 80 mm
- Épaisseurs de paroi 2 mm
- Constructions à recouvrement (non affleurantes)
- Solutions système pour portes à la française, portes battantes, portes cintrées avec ou sans parties latérales et impostes
- Solutions système pour constructions de fenêtre d'une profondeur d'encastrement de 50
- Solutions système avec choix de ferrures pour toutes les constructions de portes, permettant une réalisation rapide et sûre
- Profilés en acier brut ou galvanisé en continu
- Convient aux revêtements par poudre ou peinture liquide

Profilserie Standard
Série de profilés Standard
Profile series Standard

- Steel system for doors, windows and fixed glazing
- 40, 50, 60 und 80 mm basic depth
- Wall thicknesses 2 mm
- Pitching (non-flush-mounted) constructions
- System solutions for revolving doors, swing doors, arch doors with or without side frames and transom windows
- System solutions for window constructions with installation depth of 50 mm
- System solutions with range of fittings for all door constructions for quick and functional production
- Raw finish or pre-galvanised steel profiles
- Suitable for powder and wet paint coating

Merkmale

Caractéristiques

Characteristics

Profilserie Standard

Série de profilés Standard

Profile series Standard



Übersicht Dokumentationen

Aperçu des documentations

Overview of documentations

Profilserie Standard

Série de profilés Standard

Profile series Standard



Toleranzen (598.927)

Tolérances (598.927)

Tolerances (598.927)



**Bedienungs-, Pflege- und
Wartungsanleitung (598.461)**

**Instructions d'emploi, d'entretien
et de maintenance (598.468)**

**Operating and maintenance
instructions (598.467)**



**Verarbeitung Jansen-Profilsysteme
(598.477)**

**Usinage systèmes de profilés Jansen
(598.491)**

**Fabrication of Jansen profile systems
(598.492)**

JANlsoft

JANlsoft ermöglicht die Planung, Kalkulation und Konstruktion von Jansen Systemen für Fenster, Türen und Fassaden in 2D sowie 3D. Mit der neuen Version können Planer und Verarbeiter Angebote und Bestellungen mit den entsprechenden Detailzeichnungen und Berechnungen einfach erstellen. Dank der optimierten Softwarefunktionen lässt sich der Prozess von der Arbeitsvorbereitung über die Fertigung noch effizienter gestalten.

JANlsoft

JANlsoft permet l'étude, le calcul et la construction de systèmes Jansen en 2D et 3D pour les fenêtres, les portes et les façades. La nouvelle version permet aux projeteurs et aux transformateurs d'établir facilement des offres et des commandes avec les plans de détail et les calculs. Des préparatifs du travail à la commande de la machine, le processus peut être coordonné de manière encore plus efficace grâce aux fonctions optimisées du logiciel.

JANlsoft

JANlsoft allows Jansen systems for windows, doors and façades to be planned, calculated and designed in 2D and 3D. Using the new version, developers and fabricators can easily create quotations and orders with the corresponding detailed drawings and calculations. Thanks to optimised software functionality, the procedure from process planning to fabrication can be made even more efficient.

Jansen Docu Center

Die Plattform zum effizienten Arbeiten mit Jansen Dokumentationen. Im Jansen Docu Center stehen alle Produktinformationen jederzeit digital in der aktuellsten Version zur Verfügung: von Architekten-Informationen über Bestell- und Fertigungskatalogen bis hin zu Anleitungen und Prospekten sowie Videos.

Die Inhalte können einfach und schnell aufgerufen werden. Ein für den Anwender komfortables papierloses Arbeiten, das zahlreiche Vorteile bietet.

Jansen Docu Center

La plate-forme pour travailler efficacement avec les documentations Jansen. Le Jansen Docu Center met à votre disposition les informations sur les produits, en format numérique et dans une version actualisée: des catalogues de commande et de fabrication aux instructions et prospectus, en passant par les informations destinées aux architectes et vidéos. Les contenus sont facilement et rapidement accessibles. Une manière de travailler confortable et offrant de nombreux avantages.

Download CAD Daten

DXF

DWG

Sie können die Zeichnungen in den Formaten DXF und/oder DWG herunterladen. Klicken Sie auf das entsprechende Icon und der Download erfolgt.

Die Hinweise «Artikelbibliothek/Türbeschläge/Fensterbeschläge» bedeuten, dass Sie mit einem Klick die gesamte Artikelbibliothek des entsprechenden Systems herunterladen (Profile, Beschläge, Glasleisten, Zubehör etc.).

Télécharger fichiers DAO

DXF

DWG

Vous pouvez télécharger les dessins aux formats DXF et/ou DWG. Cliquez sur l'icône correspondante et le téléchargement s'effectuera.

Les indications «Bibliothèque des articles/Ferures de porte/Ferrures de fenêtres» signifie que vous téléchargez la totalité de la bibliothèque des articles du système donné (profilés, ferrures, parcloses, accessoires etc.).

Download CAD files

DXF

DWG

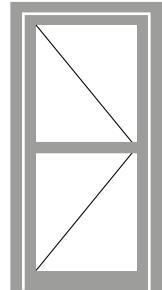
You can download the drawings in DXF and/or DWG format. Click on the relevant icon to begin the download.

The items «Article library/Door fittings/Window fittings» means that you download the entire article library for the corresponding system with one click (profiles, fittings, glazing beads, accessories etc.).

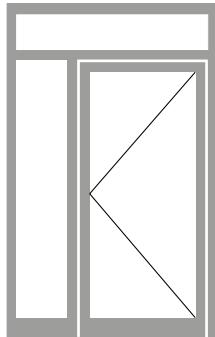
Typenübersicht

Sommaire des types

Summary of types



Einflügelige Tür
Porte à un vantail
Single leaf door

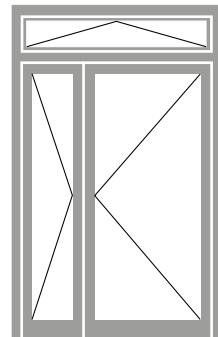


Einflügelige Tür mit Seitenteil und Oberlicht
Porte à un vantail avec partie latérale et imposte
Single leaf door with side light and top light

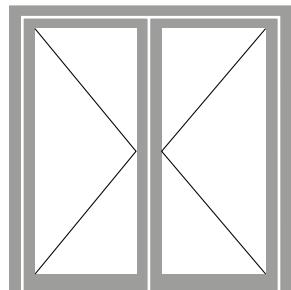
Profilserie Standard

Série de profilés Standard

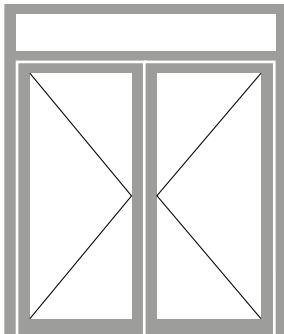
Profile series Standard



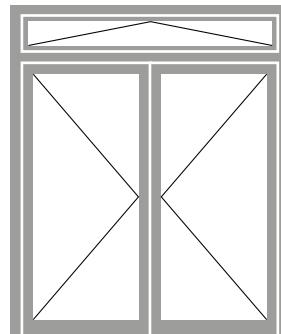
Einflügelige Tür mit beweglichem Seitenteil und beweglichem Oberlicht
Porte à un vantail avec partie latérale mobile et imposte mobile
Single leaf door with opening side light and opening top light



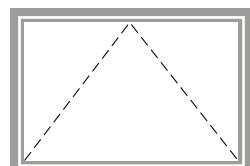
Zweiflügelige Tür
Porte à deux vantaux
Double leaf door



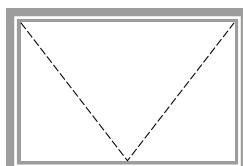
Zweiflügelige Tür mit Oberlicht
Porte à deux vantaux avec imposte
Double leaf door with top light



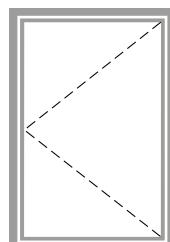
Zweiflügelige Tür mit beweglichem Oberlicht
Porte à deux vantaux avec imposte mobile
Double leaf door with opening top light



Kippflügel
Fenêtre à soufflet
Bottom-hung sash



Klappflügel
Fenêtre à clapet
Top-hung sash



Dreh-Flügel
Fenêtre à la française
Side-hung sash

Typeübersicht

Sommaire des types

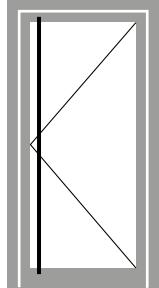
Summary of types

Profilserie Standard

Série de profilés Standard

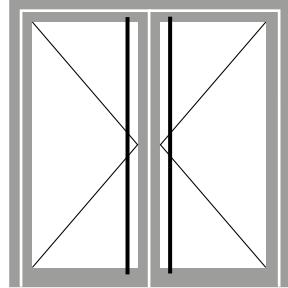
Profile series Standard

Pendeltüren



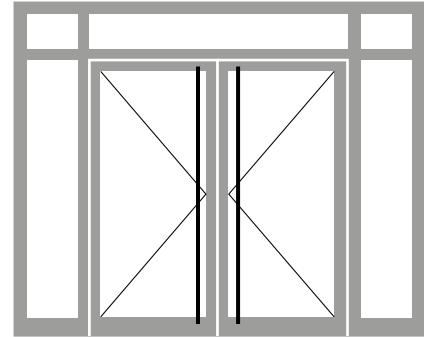
Einflügelige Tür
Porte à un vantail
Single leaf door

Portes va-et-vient



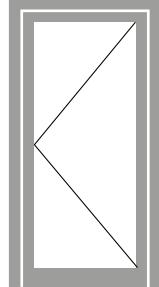
Zweiflügelige Tür
Porte à deux vantaux
Double leaf door

Double action doors



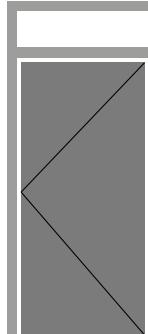
Zweiflügelige Tür mit zwei Seitenteilen und Oberlichtern
Porte à deux vantaux avec deux parties latérales et impostes
Double leaf door with two side lights and top lights

Türen mit Zargenprofilen



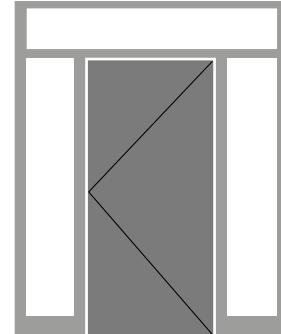
Einflügelige Tür
Porte à un vantail
Single leaf door

Portes avec profilés d'huisserie



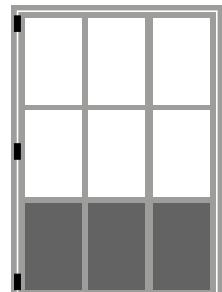
Einflügelige Holz- oder Blechture mit Oberlicht
Porte à un vantail (en tôle ou en bois)
avec imposte
Single leaf door, wood or sheet metal,
with top light

Doors with casing sections



Einflügelige Tür mit zwei Seitenteilen und Oberlicht
Porte à un vantail avec deux parties latérales et imposte
Single leaf door with two side lights and top light

Industrietore



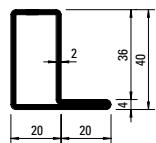
Industrietor 1-flügelig
Porte industrielle à un vantail
Industrial door, single leaf

Portes industrielles

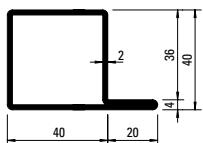
Industrial doors

Profilübersicht 40 mm
Sommaire des profilés 40 mm
Summary of profiles 40 mm

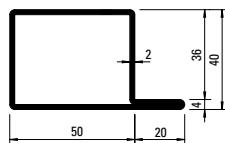
Profilserie Standard
Série de profilés Standard
Profile series Standard



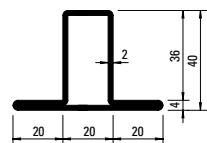
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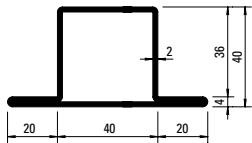
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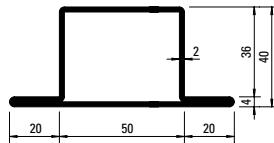
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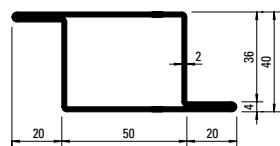
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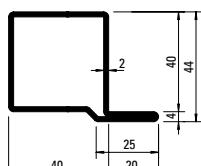
02.485



02.487



03.487



11.485

Oberfläche/Werkstoff

Artikel-Nr.

ohne Zusatz = blank

mit Z = bandverzinkter Stahl

Surface/Matériaux

No. d'article

sans supplément = brut

avec Z = bande d'acier zinguée

Surface/Material

Part no.

without addition = bright

with Z = strip galvanised steel

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
01.415	2,350	3,00	6,37	2,56	4,06	1,63	0,160
01.485	2,900	3,70	9,39	3,93	13,30	3,94	0,200
01.487	3,300	4,20	10,90	4,65	20,60	5,40	0,220
02.415	2,970	3,78	7,49	2,72	8,37	2,79	0,200
02.485	3,600	4,58	10,70	4,08	22,30	5,57	0,240
02.487	3,920	5,00	12,30	4,78	32,50	7,22	0,260
03.487	3,920	5,00	13,90	6,95	32,50	7,22	0,260
11.485	3,050	3,88	10,70	4,36	13,60	4,01	0,208

Artikelbibliothek
Bibliothèque des articles
Article library

DXF **DWG**

Profilübersicht 50 mm

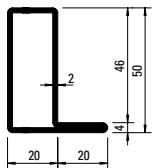
Sommaire des profilés 50 mm

Summary of profiles 50 mm

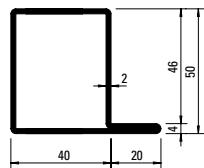
Profilserie Standard

Série de profilés Standard

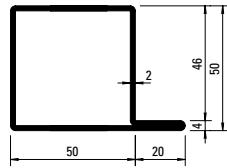
Profile series Standard



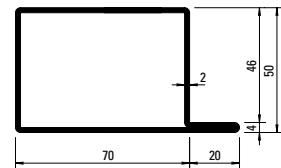
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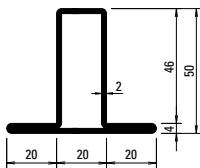
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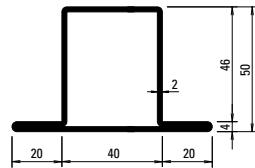
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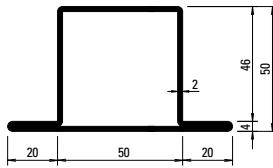
01.590



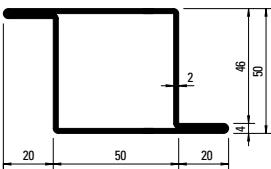
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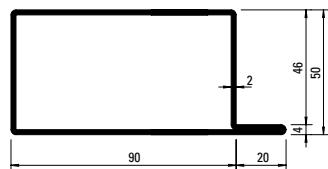
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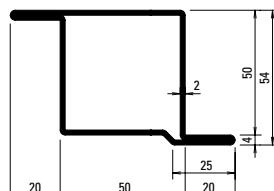
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03.570



01.587



13.570

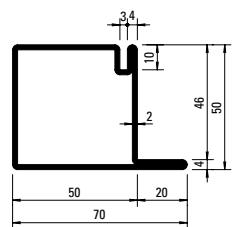
Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
01.535	2,680	3,41	11,10	3,65	4,48	1,76	0,180
01.565	3,300	4,20	15,90	5,41	14,80	4,30	0,220
01.570	3,600	4,58	18,20	6,27	23,10	5,94	0,240
01.590	4,220	5,38	23,00	8,10	46,80	9,67	0,280
01.587	4,830	6,15	27,70	9,89	81,20	14,00	0,320
02.535	3,300	4,20	13,10	3,88	8,69	2,89	0,220
02.565	3,920	5,00	18,20	5,63	23,70	5,92	0,260

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
02.570	4,220	5,38	20,70	6,50	34,90	7,75	0,280
03.570	4,220	5,38	23,30	9,32	34,90	7,75	0,280
13.570	4,300	5,48	25,30	8,90	35,40	7,86	0,288

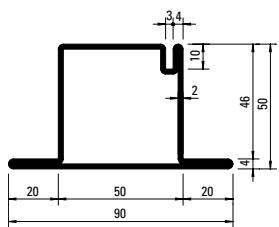
Profilübersicht 50 mm

Sommaire des profilés 50 mm

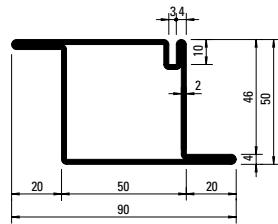
Summary of profiles 50 mm



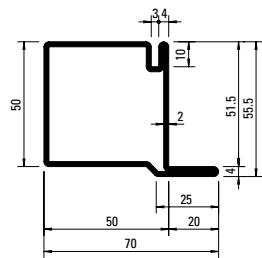
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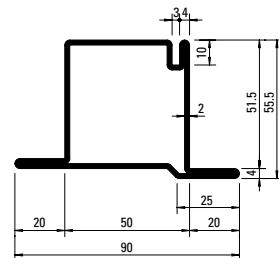
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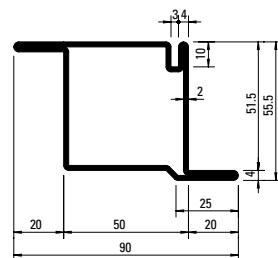
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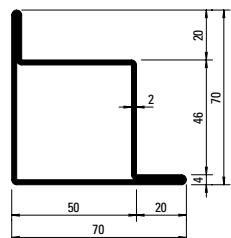
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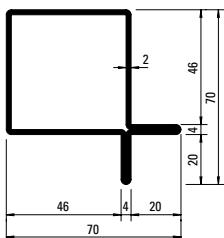
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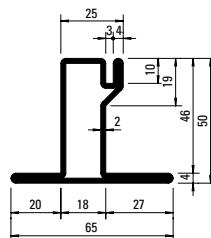
30.465



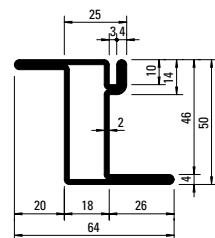
06.570



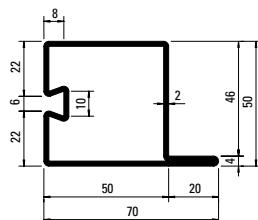
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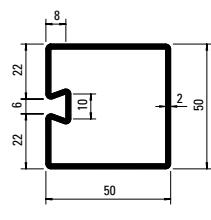
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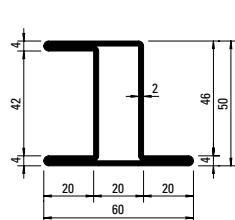
30.620



32.366



76.726



05.535

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
05.535	3,860	4,92	19,90	6,93	11,6	3,49	0,260
06.570	4,150	5,29	28,90	6,68	28,9	6,68	0,280
07.570	4,150	5,29	25,10	6,87	25,1	6,87	0,280
30.030	3,900	4,97	19,80	7,20	23,8	6,30	0,260
30.235	4,500	5,74	22,80	7,60	35,6	7,70	0,300
30.265	4,500	5,74	24,30	9,30	35,6	7,70	0,300

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
30.430	3,990	5,08	21,80	7,60	24,0	6,20	0,270
30.628	4,600	5,86	24,60	7,90	35,7	7,60	0,308
30.465	4,600	5,86	26,60	9,20	35,7	7,60	0,308
32.366	3,870	4,93	18,00	6,30	24,2	6,00	0,260
30.600	3,880	4,94	15,00	4,60	14,5	4,20	0,251
30.620	3,880	4,94	19,00	7,00	14,5	4,20	0,251
76.726	3,260	4,15	14,50	5,80	15,3	5,80	0,216

Profilserie Standard

Série de profilés Standard

Profile series Standard

Profilübersicht 60/80 mm

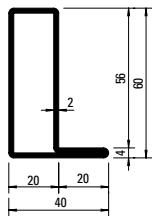
Sommaire des profilés 60/80 mm

Summary of profiles 60/80 mm

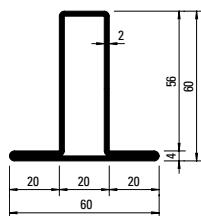
Profilserie Standard

Série de profilés Standard

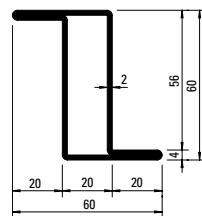
Profile series Standard



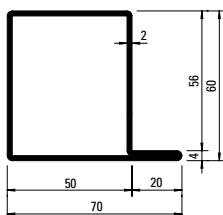
01.635



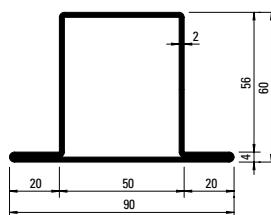
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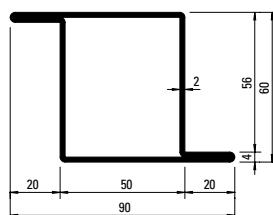
03.635



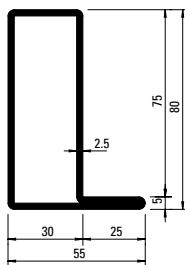
01.685



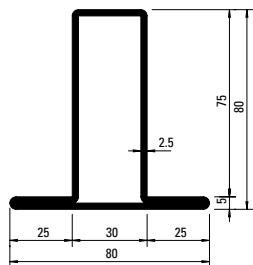
02.685



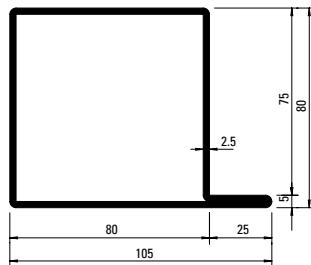
03.685



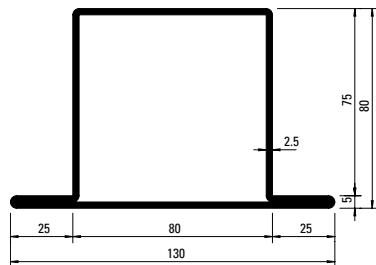
01.730



02.730



01.740



02.740

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
01.635	3,000	3,82	17,60	4,91	4,88	1,90	0,200
02.635	3,600	4,58	20,80	5,23	9,02	3,00	0,240
03.635	3,600	4,58	25,20	8,40	9,02	3,00	0,240
01.685	3,900	4,97	27,90	8,13	25,60	6,48	0,260
02.685	4,510	5,75	31,80	8,50	37,20	8,26	0,300
03.685	4,510	5,75	35,20	11,70	37,00	8,22	0,300

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
01.730	5,020	6,40	52,90	11,20	16,0	4,61	0,263
01.740	7,000	8,92	92,20	20,40	108,0	18,70	0,370
02.730	6,010	7,65	63,20	12,10	28,0	7,00	0,313
02.740	7,950	10,13	104,00	21,20	151,0	23,20	0,420

Profilübersicht

Sommaire des profilés

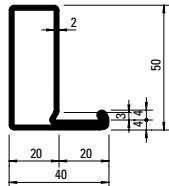
Summary of profiles

Profilserie Standard

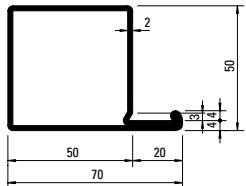
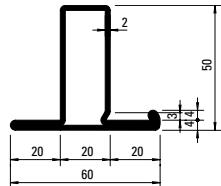
Série de profilés Standard

Profile series Standard

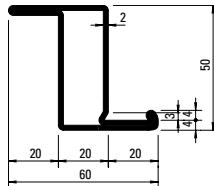
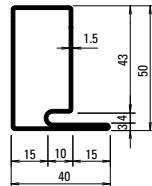
Zargenprofile

**32.109**

Profils d'huisserie

**32.042****32.085**

Casing sections

**32.105****30.021**

Oberfläche/Werkstoff

Artikel-Nr.

ohne Zusatz = blank**mit Z** = bandverzinkter Stahl

Surface/Matériaux

No. d'article

sans supplément = brut**avec Z** = bande d'acier zinguée

Surface/Material

Part no.

without addition = bright**with Z** = strip galvanised steel

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
32.042	3,710	4,73	18,40	6,29	24,20	6,32	0,239
32.085	3,380	4,30	13,30	3,90	9,80	3,10	0,227
32.105	3,380	4,30	17,70	6,80	9,80	3,10	0,227
32.109	2,750	3,50	12,60	4,20	5,40	2,20	0,186
30.021	2,220	2,83	9,48	3,10	3,81	1,59	0,193

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Profilübersicht

Sommaire des profilés

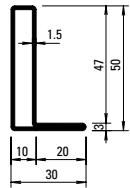
Summary of profiles

Profilserie Standard

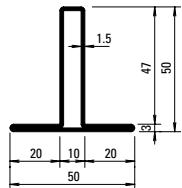
Série de profilés Standard

Profile series Standard

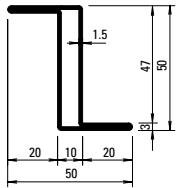
Renovationsprofile



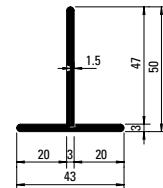
01.531
01.531 Z



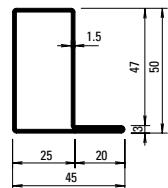
02.531
02.531 Z



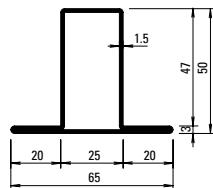
03.531
03.531 Z



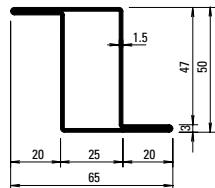
400.023
400.023 Z



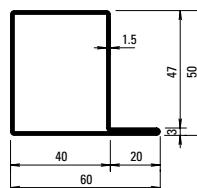
01.534
01.534 Z



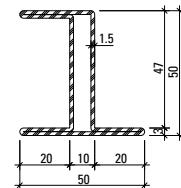
02.534
02.534 Z



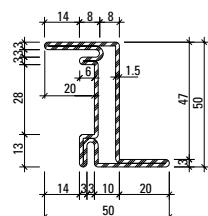
03.534
03.534 Z



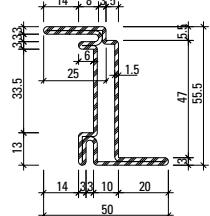
01.564
01.564 Z



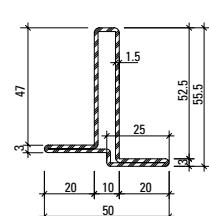
05.531 Z



30.614 Z



30.613 Z



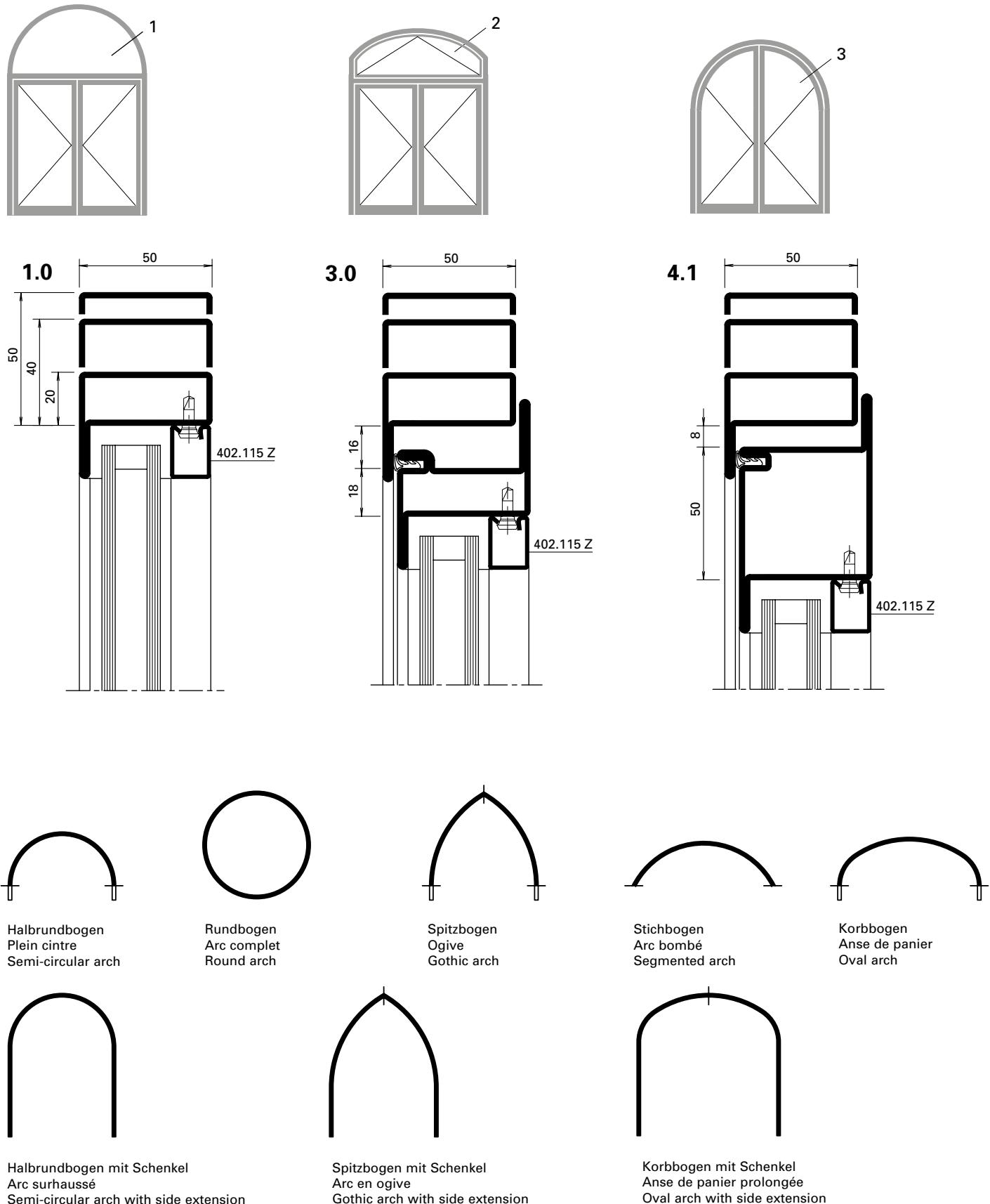
12.550 Z

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
01.531	1,881	2,26	6,55	2,11	1,42	0,67	0,155
02.531	2,240	2,86	8,00	2,31	3,26	1,30	0,195
03.531	2,240	2,85	10,63	4,25	3,25	1,30	0,194
05.531	2,700	3,44	13,37	4,61	4,53	1,64	0,234
400.023	2,657	2,62	6,63	1,87	1,91	0,88	0,182

Profil-Nr.	G kg/m	F cm ²	I _x cm ⁴	W _x cm ³	I _y cm ⁴	W _y cm ³	U m ² /m
01.534	2,130	2,71	9,35	3,11	4,78	1,73	0,185
02.534	2,590	3,30	10,99	3,30	8,56	2,63	0,224
03.534	2,590	3,30	10,99	3,30	8,56	2,63	0,224
01.564	2,490	3,17	12,10	4,12	11,2	3,25	0,216
30.614	2,710	3,45	12,61	4,79	3,65	1,38	0,234
30.613	2,820	3,60	15,98	5,44	3,66	1,38	0,244
12.550	2,340	3,00	9,49	2,58	3,27	1,30	0,205

Bogentüren
Portes cintrées
Arched doors

Profilserie Standard
Série de profilés Standard
Profile series Standard

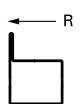


Bogentüren**Portes cintrées****Arched doors**

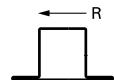
Profil Profilé Profile	Min. Radius Rayon min. Min. radius R
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01.415	300 mm
01.485	400 mm
01.487	500 mm
01.535	350 mm
01.565	300 mm
01.570	500 mm
01.587	1500 mm
01.592	1500 mm
01.590	1000 mm
01.635	400 mm
01.685	600 mm
01.740	850 mm



01.415	500 mm
01.485	600 mm
01.487	600 mm
01.535	500 mm
01.565	600 mm
01.570	600 mm

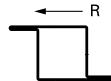


02.415	500 mm
02.485	500 mm
02.487	600 mm
02.535	500 mm
02.565	500 mm
02.570	600 mm
02.635	500 mm
02.685	1000 mm
02.740	1000 mm

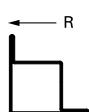


02.415	500 mm
02.485	500 mm
02.487	600 mm
02.535	600 mm
02.565	600 mm
02.570	600 mm
02.635	600 mm

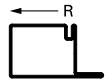
Profil Profilé Profile	Min. Radius Rayon min. Min. radius R
------------------------------	---



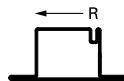
03.487	600 mm
03.570	600 mm
03.635	800 mm
03.685	1000 mm



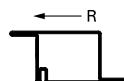
06.570	1500 mm
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30.030	500 mm
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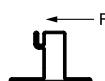
30.235	600 mm
--------	--------



30.265	600 mm
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32.042	500 mm
--------	--------



30.600	500 mm
30.620	500 mm



30.614	300 mm
--------	--------

Profilserie Standard**Série de profilés Standard****Profile series Standard**

Stahl-Glasleisten Parcloses en acier Steel glazing beads	Min. Radius Rayon min. Min. radius R
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402.112 Z	500 mm
402.115 Z	500 mm
402.120 Z	600 mm
402.125 Z	750 mm
402.130 Z	1000 mm
402.135 Z	1500 mm



62.507 Z	300 mm
62.508 Z	300 mm
62.509 Z	300 mm



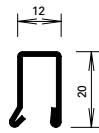
Aluminium-Glasleisten Parcloses en aluminium Aluminium glazing beads	Min. Radius Rayon min. Min. radius R
--	---



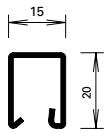
404.109	400 mm
404.112	400 mm
404.115	400 mm
404.120	400 mm
404.125	450 mm
404.130	500 mm
404.135	600 mm



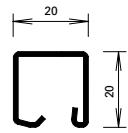
405.110	500 mm
405.115	500 mm
405.120	500 mm
405.125	800 mm
405.130	1000 mm
406.903	500 mm
406.905	500 mm
406.907	500 mm
406.909	600 mm

Glasleisten (Massstab 1:2)**Parcloses (échelle 1:2)****Glazing beads (scale 1:2)****Stahl-Glasleisten aus bandverzinktem Stahl (Länge 6 m)**

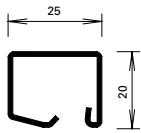
402.112 Z



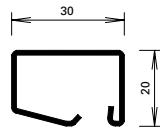
402.115 Z



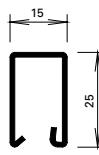
402.120 Z

Parcloses en acier en bandes d'acier zinguées (longueur 6 m)

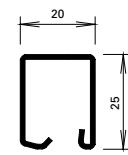
402.125 Z



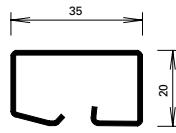
402.130 Z



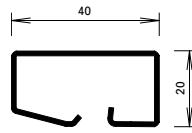
402.215 Z



402.220 Z

Profilserie Standard**Série de profilés Standard****Profile series Standard****Steel glazing beads made of galvanised strip (length 6 m)**

402.135 Z



402.140 Z

**450.007****Befestigungsknopf**

VE = 50 Magazine à 10 Knöpfe

Bouton de fixation

UV = 50 magasins à 10 pièces

Fastening stud

PU = 50 magazines with 10 studs

**450.008****Befestigungsknopf**

VE = 400 Magazine à 10 Knöpfe

Bouton de fixation

UV = 400 magasins à 10 pièces

Fastening stud

PU = 400 magazines with 10 studs

**450.006****Befestigungsknopf (kurz) SR1**

Bohrdurchmesser ø 3,5 mm

VE = 100 Stück

Bouton de fixation (court) SR1

Diamètre de perçage ø 3,5 mm

UV = 100 pièces

Fastening stud (short) SR1

Hole diameter ø 3,5 mm

PU = 100 pieces

**450.009****Befestigungsknopf**

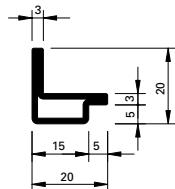
VE = 1000 Stück lose

Bouton de fixation

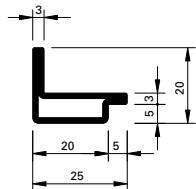
UV = 1000 pièces

Fastening stud

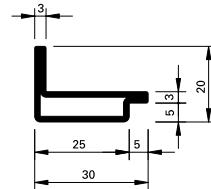
PU = 1000 pieces

**Winkelkontur-Stahl-Glasleisten
(Länge ca. 6 m)**

62.507 Z



62.508 Z

**Parcloses en acier à contour angulaire
(longueur env. 6 m)**

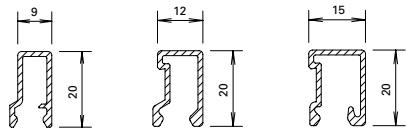
62.509 Z

**Angle contour steel glazing beads
(length approx. 6 m)**

mit Z = bandverzinkter Stahl

avec Z = bande d'acier zinguée

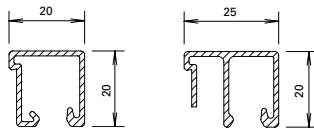
with Z = strip galvanised steel

Glasleisten (Massstab 1:2)**Parcloses (échelle 1:2)****Glazing beads (scale 1:2)****Profilserie Standard****Série de profilés Standard****Profile series Standard****Aluminium-Glasleisten
(Länge 6 m)**

404.109*

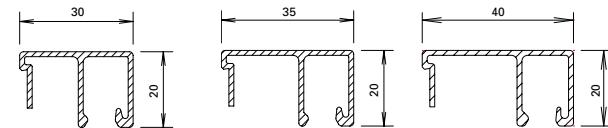
404.112

404.115

**Parcloses en aluminium
(longueur 6 m)**

404.120

404.125

**Aluminium glazing beads
(length 6 m)**

404.130

404.135

404.140

**450.007****Befestigungsknopf**

VE = 50 Magazine à 10 Knöpfe

Bouton de fixation

UV = 50 magasins à 10 pièces

Fastening stud

PU = 50 magazines with 10 studs

**450.008****Befestigungsknopf**

VE = 400 Magazine à 10 Knöpfe

Bouton de fixation

UV = 400 magasins à 10 pièces

Fastening stud

PU = 400 magazines with 10 studs

**450.006****Befestigungsknopf (kurz) SR1**

Bohrdurchmesser ø 3,5 mm

VE = 100 Stück

Bouton de fixation (court) SR1

Diamètre de perçage ø 3,5 mm

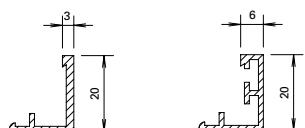
UV = 100 pièces

Fastening stud (short) SR1

Hole diameter ø 3,5 mm

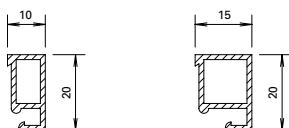
PU = 100 pieces

- * nur für Paneele geeignet
- * uniquement pour panneaux
- * only suitable for panels

**Aluminium-Glasleisten
(Länge 6 m)**

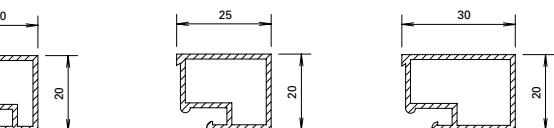
405.103

405.106

**Parcloses en aluminium
(longueur 6 m)**

405.110

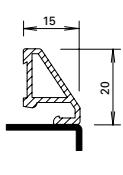
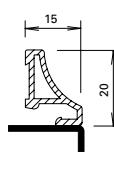
405.115

**Aluminium glazing beads
(length 6 m)**

405.120

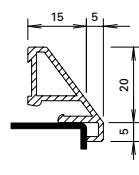
405.125

405.130

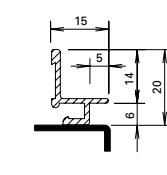


406.905

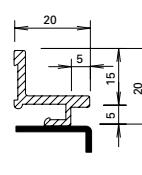
406.907



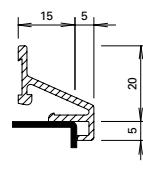
406.901



406.903



406.909



406.996

450.022**Befestigungsfeder**Edelstahl, inkl. Schraube,
Bohrdurchmesser ø 3,5 mm
VE = 100 Stück**Ressort de fixation**acier Inox, vis inclus,
diamètre de perçage ø 3,5 mm
UV = 100 pièces**Fixing spring**stainless steel, incl. screw,
hole diameter ø 3,5 mm
PU = 100 pieces**450.020****Befestigungsknopf**Kunststoff
VE = 100 Stück**Bouton de fixation**
matière plastiqueUV = 100 pièces
Fastening stud
plastic

PU = 100 pieces

450.021**Schraube M3x12**Stahl verzinkt,
Bohrdurchmesser ø 2,8 mm
VE = 100 Stück**Vis M3x12**acier zingué,
diamètre de perçage ø 2,8 mm
UV = 100 pièces**Screw M3x12**galvanised steel,
hole diameter ø 2,8 mm
PU = 100 pieces

Glasleisten**Parcloses****Glazing beads**

Artikel-Nr.	G kg/m	B m ² /m
-------------	-----------	------------------------

402.112 Z	0,550	0,062
402.115 Z	0,600	0,066
402.120 Z	0,670	0,074
402.125 Z	0,740	0,083
402.130 Z	0,844	0,092
402.135 Z	0,960	0,103
402.140 Z	1,045	0,112
402.215 Z	0,690	0,068
402.220 Z	0,770	0,082

Artikel-Nr.	G kg/m	B m ² /m
-------------	-----------	------------------------

62.507 Z	0,840	0,076
62.508 Z	0,960	0,086
62.509 Z	1,090	0,096

Profilserie Standard**Série de profilés Standard****Profile series Standard**

Artikel-Nr.	G kg/m	U m ² /m	P m ² /m
-------------	-----------	------------------------	------------------------

404.109	0,180	0,102	0,029
404.112	0,202	0,110	0,032
404.115	0,226	0,117	0,035
404.120	0,252	0,148	0,040
404.125	0,310	0,178	0,045
404.130	0,330	0,188	0,050
404.135	0,350	0,198	0,055
404.140	0,380	0,208	0,060

Artikel-Nr.	G kg/m	U m ² /m	P m ² /m
-------------	-----------	------------------------	------------------------

405.103	0,197	0,082	0,023
405.106	0,212	0,109	0,026
405.110	0,204	0,074	0,030
405.115	0,240	0,084	0,035
405.120	0,295	0,093	0,040
405.125	0,330	0,103	0,045
405.130	0,365	0,113	0,050
406.901	0,280	0,104	0,040
406.903	0,157	0,082	0,039
406.905	0,211	0,075	0,029
406.907	0,217	0,075	0,029
406.909	0,252	0,094	0,045
406.996	0,246	0,119	0,039

G = Gewicht

B = Beschichtungsfläche

U = Abwicklung umlaufend

P = Polierabwicklung

G = Poids

B = Surface à traiter

U = Périmètre extérieur

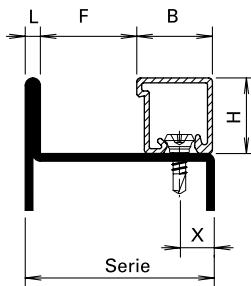
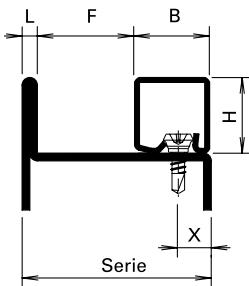
P = Périmètre à polir

G = Weight

B = Coated surface

U = Circumferential development

P = Circumferential polishing

Glasfalzmasse**Dimension de la feuillure****Glazing rebate sizes****Profilserie Standard****Série de profilés Standard****Profile series Standard**

Serie mm	L mm	F mm	Artikel-Nr. No d'article Code no.	H mm	B mm	Knopf Bouton Stud	x mm
40	4	11	402.125 Z	20	25	450.007	9
40	4	16	402.120 Z	20	20	450.007	9
40	4	21	402.115 Z	20	15	450.007	9
40	4	24	402.112 Z	20	12	450.007	9
40	4	11	404.125	20	25	450.007	9
40	4	16	404.120	20	20	450.007	9
40	4	21	404.115	20	15	450.007	9
40	4	24	404.112	20	12	450.007	7
40	4	27	404.109	20	9	450.007	7
50	4	11	402.135 Z	20	35	450.007	18
50	4	16	402.130 Z	20	30	450.007	9
50	4	21	402.125 Z	20	25	450.007	9
50	4	26	402.120 Z	20	20	450.007	9
50	4	31	402.115 Z	20	15	450.007	9
50	4	34	402.112 Z	20	12	450.007	7
50	4	11	404.135	20	35	450.007	9
50	4	16	404.130	20	30	450.007	9
50	4	21	404.125	20	25	450.007	9
50	4	26	404.120	20	20	450.007	9
50	4	31	404.115	20	15	450.007	9
50	4	34	404.112	20	12	450.007	7
50	4	37	404.109	20	9	450.007	7

Glasfalzmasse

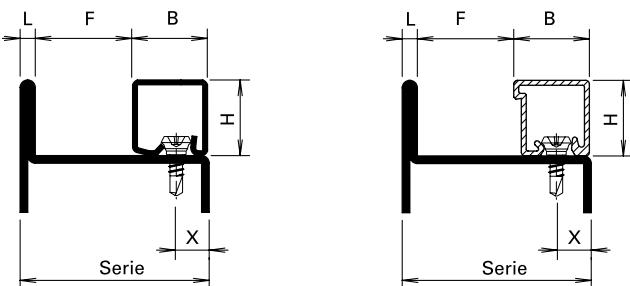
Dimension de la feuillure

Glazing rebate sizes

Profilserie Standard

Série de profilés Standard

Profile series Standard



Serie mm	L mm	F mm	Artikel-Nr. No d'article Code no.	H mm	B mm	Knopf Bouton Stud	x mm
60	4	16	402.140 Z	20	40	450.007	18
60	4	21	402.135 Z	20	35	450.007	18
60	4	26	402.130 Z	20	30	450.007	9
60	4	31	402.125 Z	20	25	450.007	9
60	4	36	402.120 Z	20	20	450.007	9
60	4	41	402.115 Z	20	15	450.007	9
60	4	44	402.112 Z	20	12	450.007	7
60	4	21	404.135	20	35	450.007	9
60	4	26	404.130	20	30	450.007	9
60	4	31	404.125	20	25	450.007	9
60	4	36	404.120	20	20	450.007	9
60	4	41	404.115	20	15	450.007	9
60	4	44	404.112	20	12	450.007	7
60	4	47	404.109	20	9	450.007	7
80	5	55	402.220 Z	25	20	450.007	9
80	5	60	402.215 Z	25	15	450.007	9

Wir empfehlen, die Glasleisten nur auf der Raumseite anzuwenden.

Die Masse F und x entsprechen ungefähr rahmenbündiger Glasleisten-Montage. Je nach Wandstärke der Profilstahlrohre können die Kantenradien grösser sein und aus optischen Gründen eine Veränderung des Bohrabstandes x bedingen.

Nous recommandons de n'utiliser les parcloser que du côté intérieur.

Les distances F et x correspondent à peu près au montage des parcloser à fleur du cadre. Selon l'épaisseur de la paroi du tube profilé en acier, les rayons des arêtes peuvent être plus grands ce qui peut, pour des raisons d'optique, entraîner un changement de la distance de perçage x.

We recommend fitting the glazing beads on the room-side only.

Distances F and x correspond approximately to glazing beads mounted flush to the frame. Depending on the thickness of the walls of the steel sections, the radius of the edges may be larger and may require a different drilling distance x for visual effect.

Glasfalzmasse

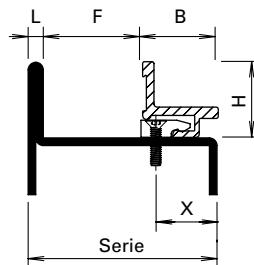
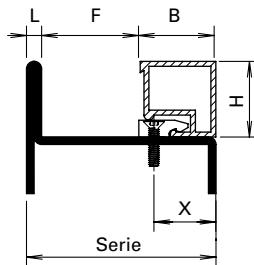
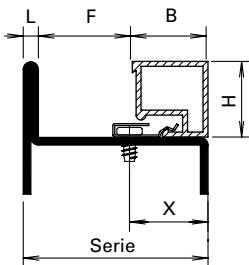
Dimension de la feuillure

Glazing rebate sizes

Profilserie Standard

Série de profilés Standard

Profile series Standard



Serie	L	F	Artikel-Nr. No d'article Code no.	H	B	Knopf Bouton Stud	x	Feder Ressort Spring	x
mm	mm	mm		mm	mm		mm		mm
40	4	11	405.125	20	25	450.020	21	450.022	26
40	4	16	405.120	20	20	450.020	16	450.022	21
40	4	21	405.115	20	15	450.020	11	450.022	16
40	4	26	405.110	20	10	450.020	11	450.022	16
40	4	30	405.106	20	6	450.020	21	450.022	26
40	4	33	405.103	20	3	450.020	21	450.022	26
40	4	21	406.996	20	15	450.020	11	450.022	16
40	4	16	406.909	20	20	450.020	16	450.022	21
40	4	21	406.907	20	15	450.020	11	450.022	16
40	4	21	406.905	20	15	450.020	11	450.022	16
40	4	21	406.903	20	15	450.020	16	450.022	21
40	4	21	406.901	20	15	450.020	11	450.022	16
50	4	16	405.130	20	30	450.020	26	450.022	31
50	4	21	405.125	20	25	450.020	21	450.022	26
50	4	26	405.120	20	20	450.020	16	450.022	21
50	4	31	405.115	20	15	450.020	11	450.022	16
50	4	36	405.110	20	10	450.020	11	450.022	16
50	4	40	405.106	20	6	450.020	21	450.022	26
50	4	43	405.103	20	3	450.020	21	450.022	26
50	4	31	406.996	20	15	450.020	11	450.022	16
50	4	26	406.909	20	20	450.020	16	450.022	21
50	4	31	406.907	20	15	450.020	11	450.022	16
50	4	31	406.905	20	15	450.020	11	450.022	16
50	4	31	406.903	20	15	450.020	16	450.022	21
50	4	31	406.901	20	15	450.020	11	450.022	16
60	4	26	405.130	20	30	450.020	26	450.022	31
60	4	31	405.125	20	25	450.020	21	450.022	26
60	4	36	405.120	20	20	450.020	16	450.022	21
60	4	41	405.115	20	15	450.020	11	450.022	16
60	4	46	405.110	20	10	450.020	11	450.022	16
60	4	50	405.106	20	6	450.020	21	450.022	26
60	4	53	405.103	20	3	450.020	21	450.022	26
60	4	41	406.996	20	15	450.020	16	450.022	21
60	4	36	406.909	20	20	450.020	16	450.022	21
60	4	41	406.907	20	15	450.020	11	450.022	16
60	4	41	406.905	20	15	450.020	11	450.022	16
60	4	41	406.903	20	15	450.020	16	450.022	21
60	4	41	406.901	20	15	450.020	16	450.022	21

**455.000****Türdichtung**
EPDM, schwarz

VE = 100 m

455.000**Joint de porte**
EPDM, noir

UV = 100 m

455.000**Door weatherstrip**
EPDM, black

PU = 100 m

**455.997****Dichtung**
EPDM, schwarz

VE = 50 m

455.997**Joint**
EPDM, noir

UV = 50 m

455.997**Weatherstrip**
EPDM, black

PU = 50 m

**455.200****Dichtung**
EPDM, schwarz

VE = 6 m

455.200**Joint**
EPDM, noir

UV = 6 m

455.200**Weatherstrip**
EPDM, black

PU = 6 m

**455.201****Schwellendichtung**
EPDM, schwarz,
Lappenlänge 14 mm

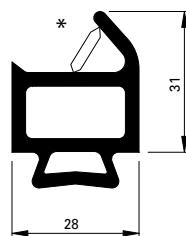
VE = 25 m

455.201**Joint de socle**
EPDM, noir,
longueur lèvre 14 mm

UV = 25 m

455.201**Bottom rail weatherstrip**
EPDM, black,
lip length 14 mm

PU = 25 m

**559.002****Dichtung**
EPDM, schwarz

VE = 24 m

* Vor der Montage entfernen

559.002**Joint**
EPDM, noir

UV = 24 m

* A enlever avant le montage

559.002**Weatherstrip**
EPDM, black

PU = 24 m

* Remove before fitting

**455.006****Türdichtung**
EPDM, schwarz

VE = 100 m

* Vor der Montage entfernen

455.006**Joint de porte**
EPDM, noir

UV = 100 m

* A enlever avant le montage

455.006**Door weatherstrip**
EPDM, black

PU = 100 m

* Remove before fitting

Zubehör**Accessoires****Accessories****Profilserie Standard****Série de profilés Standard****Profile series Standard**

450.030	9 x 4 mm
450.031	9 x 5 mm
450.032	9 x 6 mm
450.034	9 x 8 mm
450.035	14 x 4 mm
450.036	14 x 5 mm
450.037	14 x 6 mm

Distanzband
aus Zellpolyethylen,
geschlossen, weiss,
selbstklebend

VE = 50 m

450.030	9 x 4 mm
450.031	9 x 5 mm
450.032	9 x 6 mm
450.034	9 x 8 mm
450.035	14 x 4 mm
450.036	14 x 5 mm
450.037	14 x 6 mm

Bandé d'écartement
en polyéthylène cellulaire,
à cellules fermées, blanche,
auto-adhésive

UV = 50 m

450.030	9 x 4 mm
450.031	9 x 5 mm
450.032	9 x 6 mm
450.034	9 x 8 mm
450.035	14 x 4 mm
450.036	14 x 5 mm
450.037	14 x 6 mm

Packing tape
closed cell polyethylene,
white, self-adhesive

PU = 50 m



450.060	9 x 4 mm
450.061	9 x 5 mm
450.062	9 x 6 mm
450.064	9 x 8 mm

Distanzband
aus Zellpolyethylen,
geschlossen, schwarz,
selbstklebend

VE = 50 m

450.060	9 x 4 mm
450.061	9 x 5 mm
450.062	9 x 6 mm
450.064	9 x 8 mm

Bandé d'écartement
en polyéthylène cellulaire,
à cellules fermées, noire,
auto-adhésive

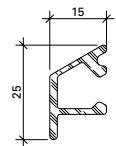
UV = 50 m

450.060	9 x 4 mm
450.061	9 x 5 mm
450.062	9 x 6 mm
450.064	9 x 8 mm

Packing tape
closed cell polyethylene,
black, self-adhesive

PU = 50 m

Artikelbibliothek**Bibliothèque des articles****Article library****DXF****DWG**



407.001

Wetterschenkel

Aluminium, roh

Gewicht 0,266 kg/m

U = 0,100 m²/m

P = 0,034 m²/m

Länge 6 m

Befestigungsknopf 450.006/007
Endstück 450.050

407.001

Renvoi d'eau

aluminium, brut

poids 0,266 kg/m

U = 0,100 m²/m

P = 0,034 m²/m

Longueur 6 m

Bouton de fixation 450.006/007
Embout 450.050

407.001

Weatherbar

aluminium, mill finish

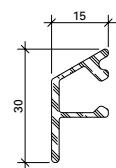
weight 0,266 kg/m

U = 0,100 m²/m

P = 0,034 m²/m

Length 6 m

Fixing stud 450.006/007
End piece 450.050



407.002

Wetterschenkel

Aluminium, roh

Gewicht 0,290 kg/m

U = 0,114 m²/m

P = 0,040 m²/m

Länge 6 m

Befestigungsknopf 450.006/007
Endstück 450.051

407.002

Renvoi d'eau

aluminium, brut

poids 0,290 kg/m

U = 0,114 m²/m

P = 0,040 m²/m

Longueur 6 m

Bouton de fixation 450.006/007
Embout 450.051

407.002

Weatherbar

aluminium, mill finish

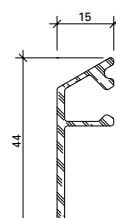
weight 0,290 kg/m

U = 0,114 m²/m

P = 0,040 m²/m

Length 6 m

Fixing stud 450.006/007
End piece 450.051



407.004

Wetterschenkel

Aluminium, roh

Gewicht 0,360 kg/m

U = 0,142 m²/m

P = 0,054 m²/m

Länge 6 m

Befestigungsknopf 450.006/007

407.004

Renvoi d'eau

aluminium, brut

poids 0,360 kg/m

U = 0,142 m²/m

P = 0,054 m²/m

Longueur 6 m

Bouton de fixation 450.006/007

407.004

Weatherbar

aluminium, mill finish

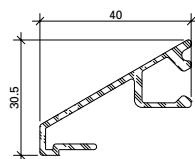
weight 0,360 kg/m

U = 0,142 m²/m

P = 0,054 m²/m

Length 6 m

Fixing stud 450.006/007



407.003

Wetterschenkel

Aluminium, roh

Gewicht 0,434 kg/m

U = 0,190 m²/m

P = 0,059 m²/m

Länge 6 m

Befestigungsknopf 450.006/007

407.003

Renvoi d'eau

aluminium, brut

poids 0,434 kg/m

U = 0,190 m²/m

P = 0,059 m²/m

Longueur 6 m

Bouton de fixation 450.006/007

407.003

Weatherbar

aluminium, mill finish

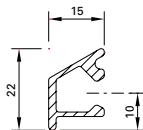
weight 0,434 kg/m

U = 0,190 m²/m

P = 0,059 m²/m

Length 6 m

Fixing stud 450.006/007

**407.007****Wetterschenkel**

Aluminium, roh

Gewicht 0,242 kg/m

U = 0,095 m²/mP = 0,031 m²/m

Länge 6 m

Befestigungsknopf 450.006/007

407.007**Renvoi d'eau**

aluminium, brut

poids 0,242 kg/m

U = 0,095 m²/mP = 0,031 m²/m

Longueur 6 m

Bouton de fixation 450.006/007

407.007**Weatherbar**

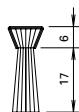
aluminium, mill finish

weight 0,242 kg/m

U = 0,095 m²/mP = 0,031 m²/m

Length 6 m

Fixing stud 450.006/007

**450.050****Endstück**Kunststoff, schwarz,
für Wetterschenkel 400.859
und 407.001VE = je 10 Stück
(links und rechts)**450.050****Embout**matière plastique, noire,
pour renvoi d'eau 400.859
et 407.001UV = 10 paires
(gauche et droite)**450.050****End piece**plastic, black,
for weatherbar 400.859
and 407.001PU = 10 pieces each
(left and right)**450.051****Endstück**Kunststoff, schwarz,
für Wetterschenkel 407.002VE = je 10 Stück
(links und rechts)**450.051****Embout**matière plastique, noire,
pour renvoi d'eau 407.002UV = 10 paires
(gauche et droite)**450.051****End piece**plastic, black,
for weatherbar 407.002PU = 10 pieces each
(left and right)**455.295** VE = 1 m**455.296** VE = 4,5 m**Bürste**

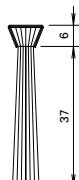
Nylon, schwarz

455.295 UV = 1 m**455.296** UV = 4,5 m**Brosse**

Nylon, noir

455.295 PU = 1 m**455.296** PU = 4,5 m**Brush**

nylon, black

**455.297** VE = 1 m**455.298** VE = 4,5 m**Bürste**

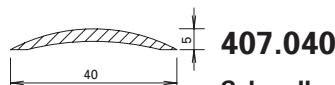
Nylon, schwarz

455.297 UV = 1 m**455.298** UV = 4,5 m**Brosse**

Nylon, noir

455.297 PU = 1 m**455.298** PU = 4,5 m**Brush**

nylon, black



407.040

Schwelle
Aluminium, roh

Gewicht 0,200 kg/m
U = 0,084 m²/m
P = 0,043 m²/m

Länge 6 m

407.040

Seuil
aluminium, brut

poids 0,200 kg/m
U = 0,084 m²/m
P = 0,043 m²/m

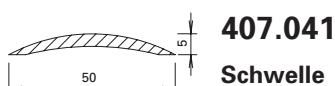
Longueur 6 m

407.040

Threshold
aluminium, mill finish

weight 0,200 kg/m
U = 0,084 m²/m
P = 0,043 m²/m

Length 6 m



407.041

Schwelle
Aluminium, roh

Gewicht 0,325 kg/m
U = 0,104 m²/m
P = 0,053 m²/m

Länge 6 m

407.041

Seuil
aluminium, brut

poids 0,325 kg/m
U = 0,104 m²/m
P = 0,053 m²/m

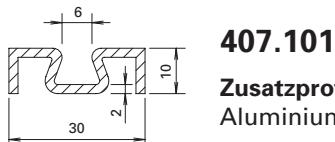
Longueur 6 m

407.041

Threshold
aluminium, mill finish

weight 0,325 kg/m
U = 0,104 m²/m
P = 0,053 m²/m

Length 6 m



407.101

Zusatzprofil
Aluminium, roh

Gewicht 0,310 kg/m
U = 0,130 m²/m
P = 0,044 m²/m

Länge 6 m

407.101

Profilé complémentaire
aluminium, brut

poids 0,310 kg/m
U = 0,130 m²/m
P = 0,044 m²/m

Longueur 6 m

407.101

Additional profile
aluminium, mill finish

weight 0,310 kg/m
U = 0,130 m²/m
P = 0,044 m²/m

Length 6 m



407.103

Zusatzprofil
Aluminium, roh

Gewicht 0,460 kg/m
U = 0,130 m²/m

Länge 6 m

407.103

Profilé complémentaire
aluminium, brut

poids 0,460 kg/m,
U = 0,130 m²/m

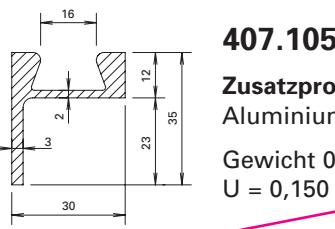
Longueur 6 m

407.103

Additional profile
aluminium, mill finish

weight 0,460 kg/m
U = 0,130 m²/m

Length 6 m



407.105

Zusatzprofil
Aluminium, roh

Gewicht 0,720 kg/m
U = 0,150 m²/m

Länge 6 m

407.105

Profilé complémentaire
aluminium, brut

poids 0,720 kg/m,
U = 0,150 m²/m

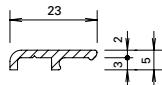
Longueur 6 m

407.105

Additional profile
aluminium, mill finish

weight 0,720 kg/m
U = 0,150 m²/m

Length 6 m

Zubehör**Accessoires****Accessories****Profilserie Standard****Série de profilés Standard****Profile series Standard****407.099****Zusatzprofil**

Aluminium, roh

Gewicht 0,170 kg/m
U = 0,062 m²/m

Länge 6 m

407.099**Profilé complémentaire**

aluminium, brut

poids 0,170 kg/m
U = 0,062 m²/m

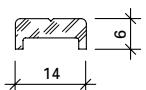
Longueur 6 m

407.099**Additional profile**

aluminium, mill finish

weight 0,170 kg/m
U = 0,062 m²/m

Length 6 m

**407.090****Zusatzprofil**Aluminium, roh,
für Flügelfalz-EntwässerungGewicht 0,161 kg/m
U = 0,044 m²/m

Länge 6 m

407.090**Profilé complémentaire**aluminium brut, pour
drainage feuillure de fenêtrepoids 0,161 kg/m
U = 0,044 m²/m

Longueur 6 m

407.090**Additional profile**aluminium mill finish,
for vent rebate drainageweight 0,161 kg/m
U = 0,044 m²/m

Length 6 m

**450.106****Dichtmasse**transparent, Silikon dünnflüssig,
für Abdichtungen von kleinen
Fugen, inkl. Ausspritzdüsen

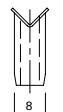
VE = 2 Kartuschen 310 ml

450.106**Pâte d'étanchéité**transparente, silicone fluide,
pour étanchéification de petits
joints, avec gicleurs d'éjection

UV = 2 cartouches de 310 ml

450.106**Sealing compound**transparent, thin silicone, for
sealing small joints, includes
spray nozzles

PU = 2 cartridges 310 ml

**450.045****Wasserablauf-Tülle**
aus Kupfer, vernickelt

VE = 100 Stück

450.045**Douille d'écoulement**
en cuivre, nickelé

UV = 100 pièces

450.045**Draining pipe**
copper, nickel-plated

PU = 100 pieces

Artikelbibliothek

Bibliothèque des articles

Article library

[DXF](#) [DWG](#)
JANSEN

Wohn- und Gasthaus an der IJburglaan, Amsterdam/NL (Architekt: Architektenbüro Maccreanor Lavington, Rotterdam/NL)



Schnittpunkte Türen im Massstab 1:1

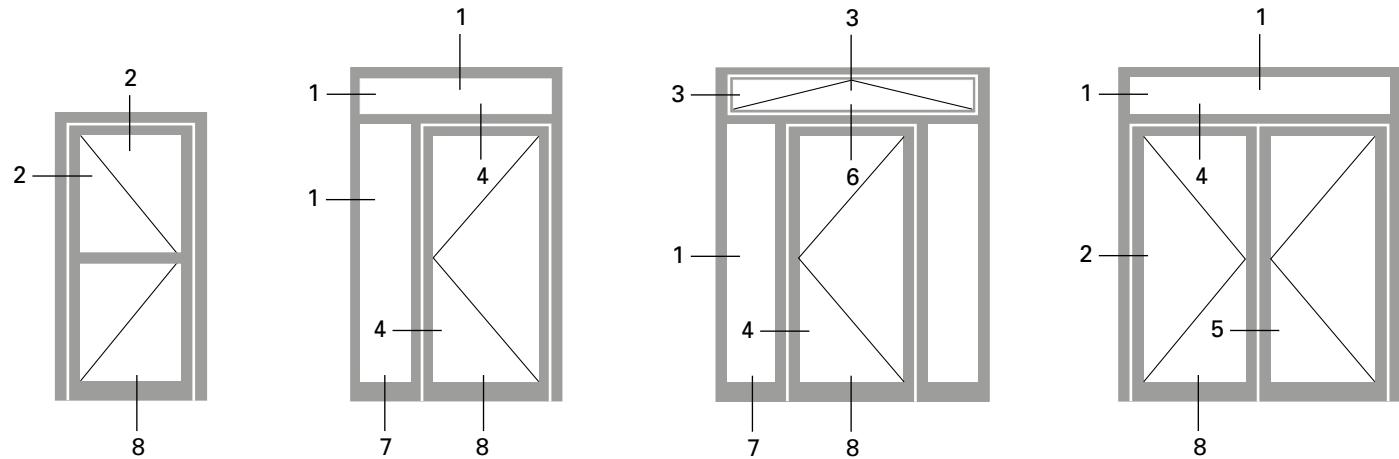
Coupe de détails portes à l'échelle 1:1

Section details doors on scale 1:1

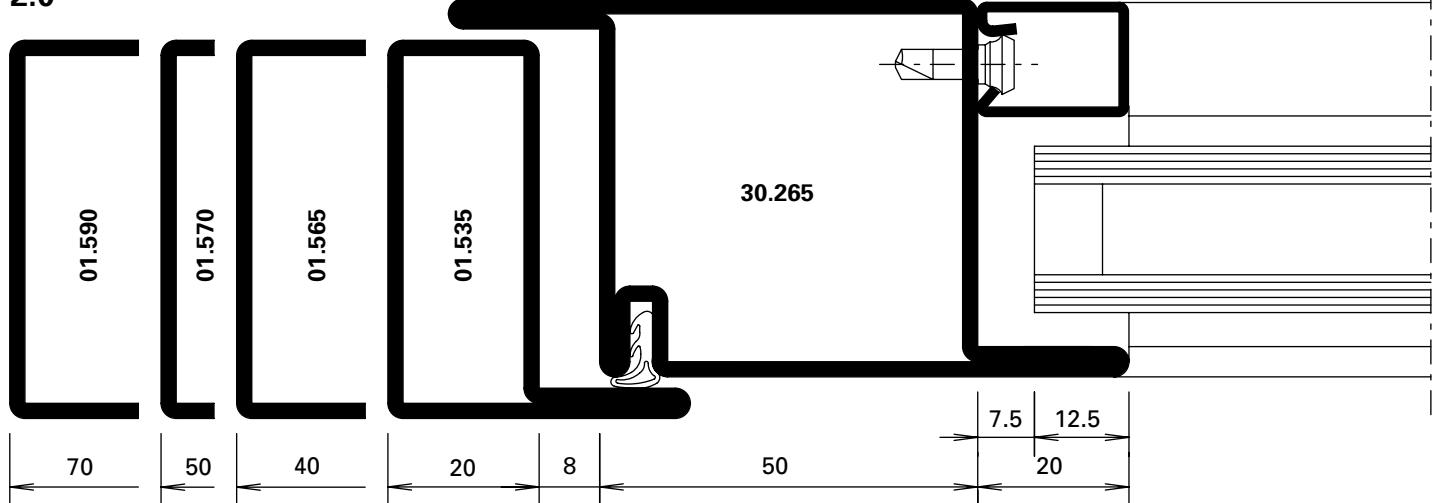
Profilserie Standard

Série de profilés Standard

Profile series Standard

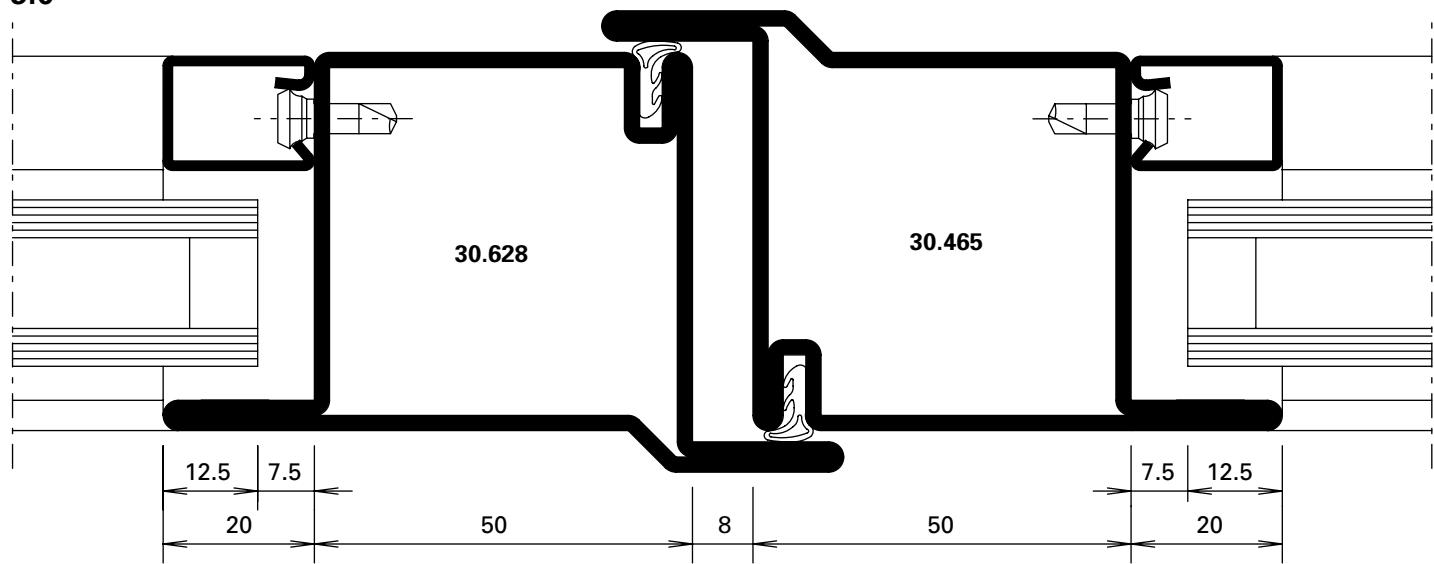


2.0



DXF DWG D-705-C-001

5.0



DXF DWG D-705-C-002

Schnittpunkte Türen im Massstab 1:2

Coupe de détails portes à l'échelle 1:2

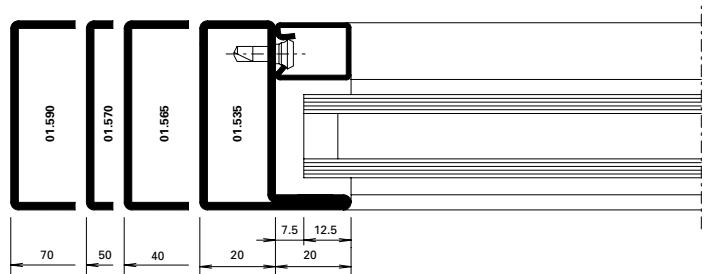
Section details doors on scale 1:2

Profilserie Standard

Série de profilés Standard

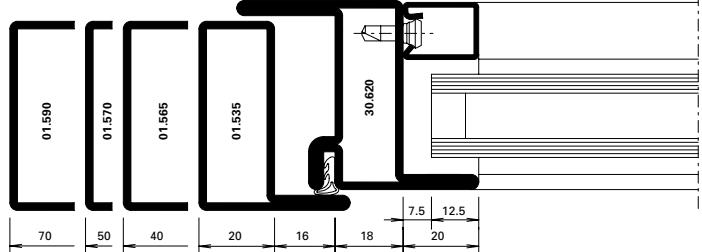
Profile series Standard

1.0



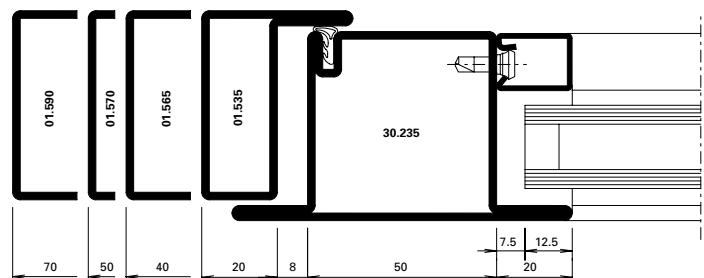
DXF **DWG** D-705-C-003

3.0



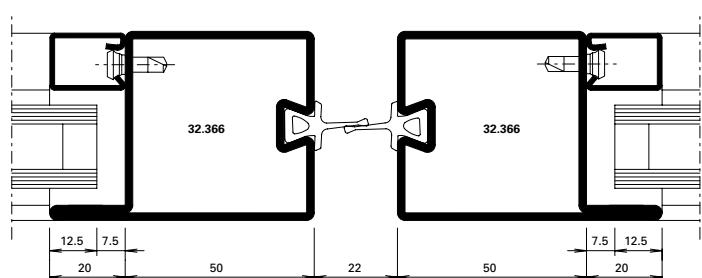
DXF **DWG** D-705-C-004

2.1



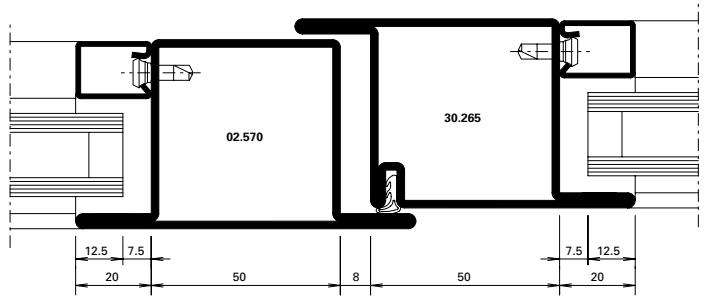
DXF **DWG** D-705-C-005

5.1



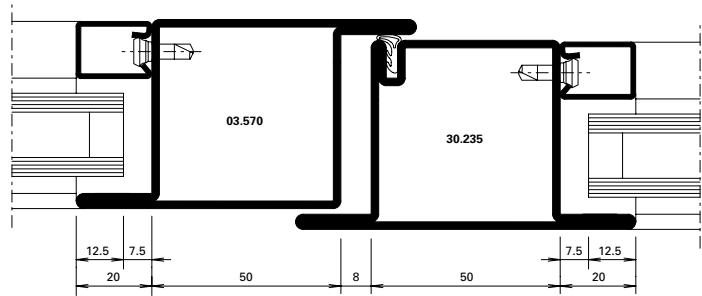
DXF **DWG** D-705-C-006

4.0



DXF **DWG** D-705-C-007

4.1



DXF **DWG** D-705-C-008

Schnittpunkte Türen im Massstab 1:2

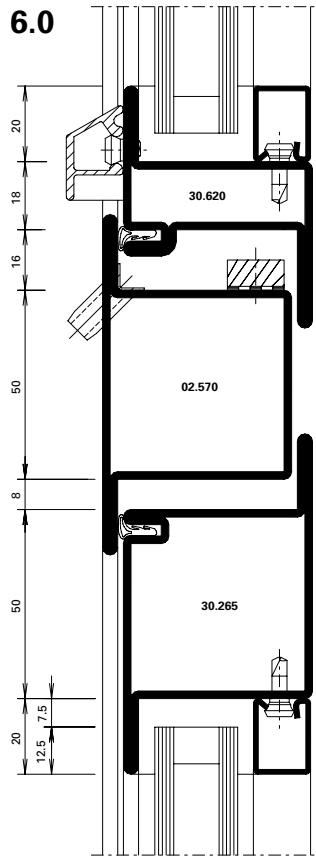
Coupe de détails portes à l'échelle 1:2

Section details doors on scale 1:2

Profilserie Standard

Série de profilés Standard

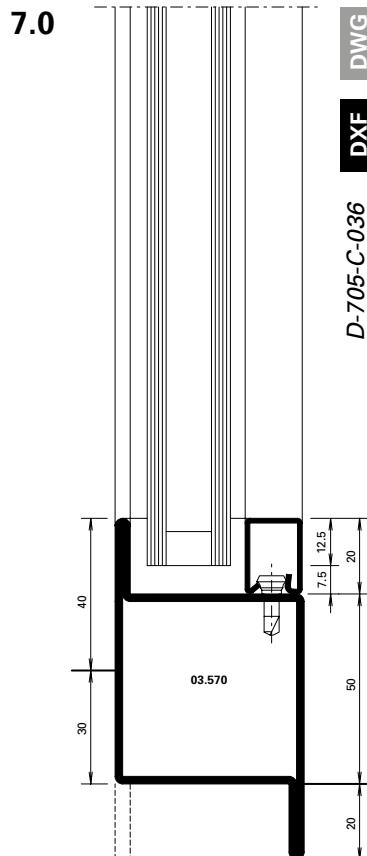
Profile series Standard



DWG

DXF

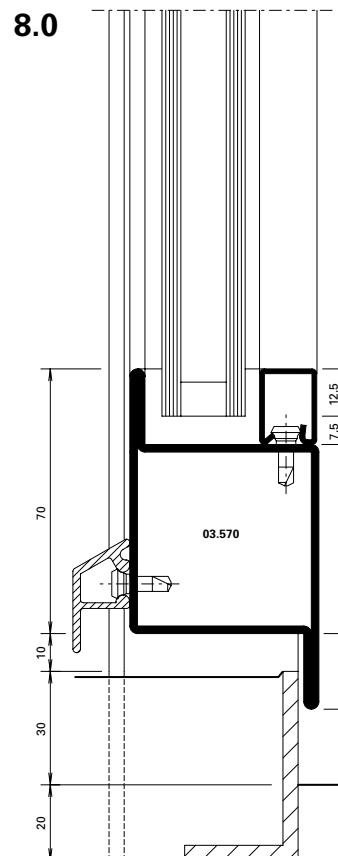
D-705-C-009



DWG

DXF

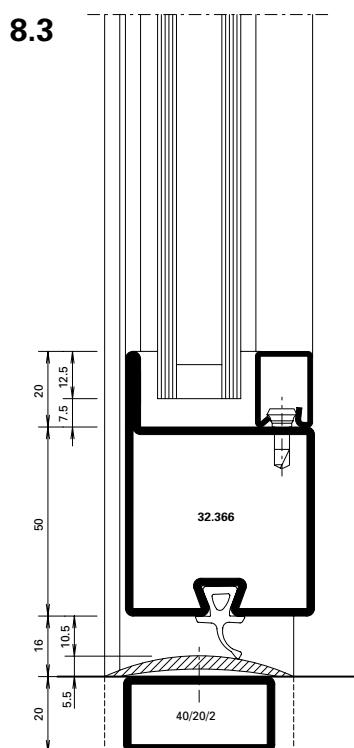
D-705-C-036



DWG

DXF

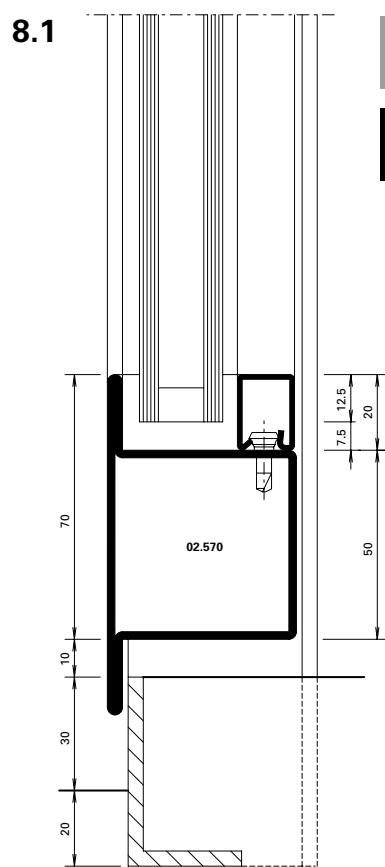
D-705-C-010



DWG

DXF

D-705-C-011

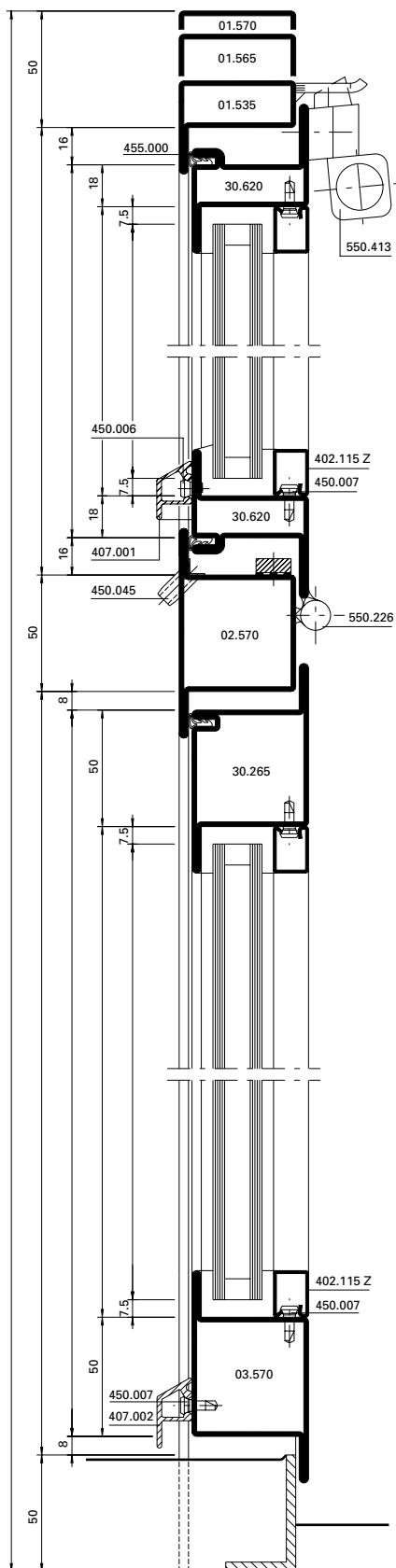


DWG

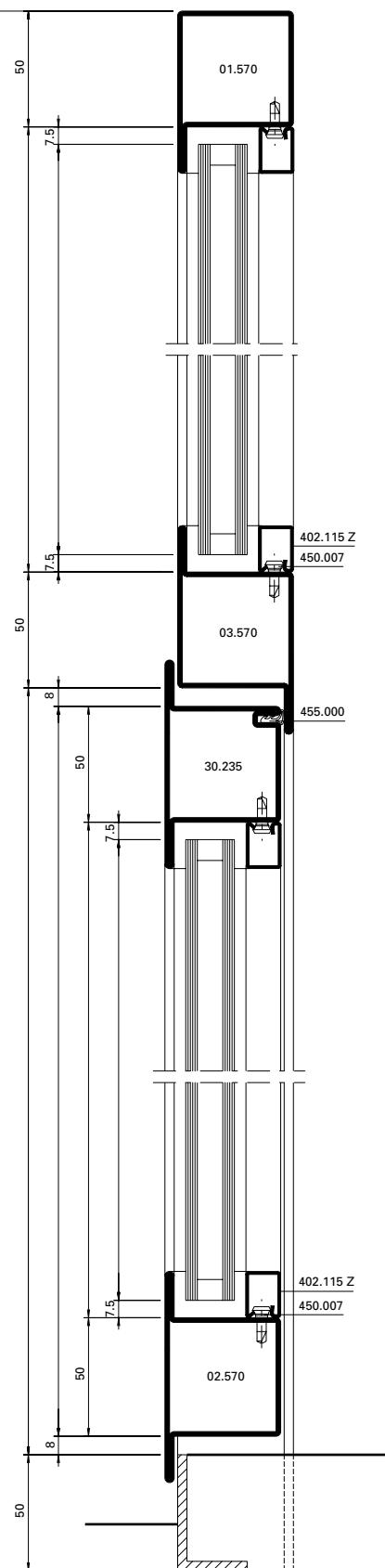
DXF

D-705-C-012

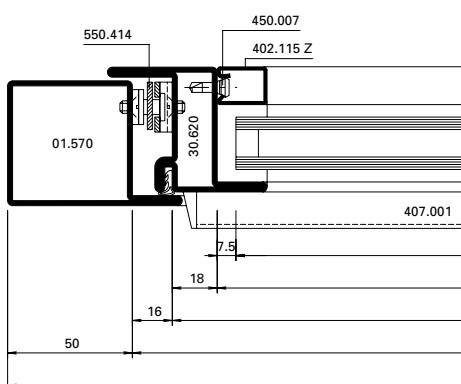
B - B



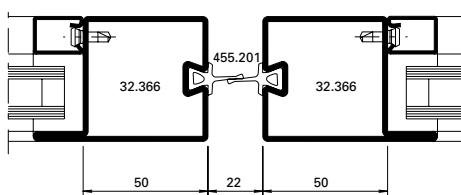
D - D



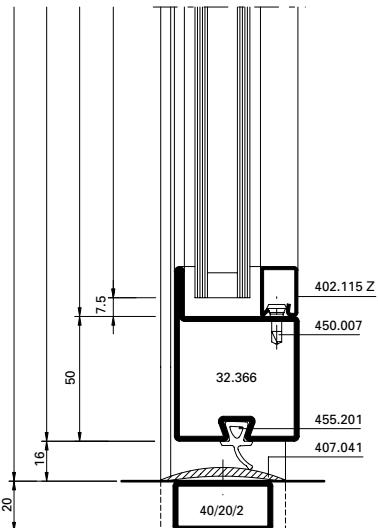
Detail A'



Alternative



Alternative

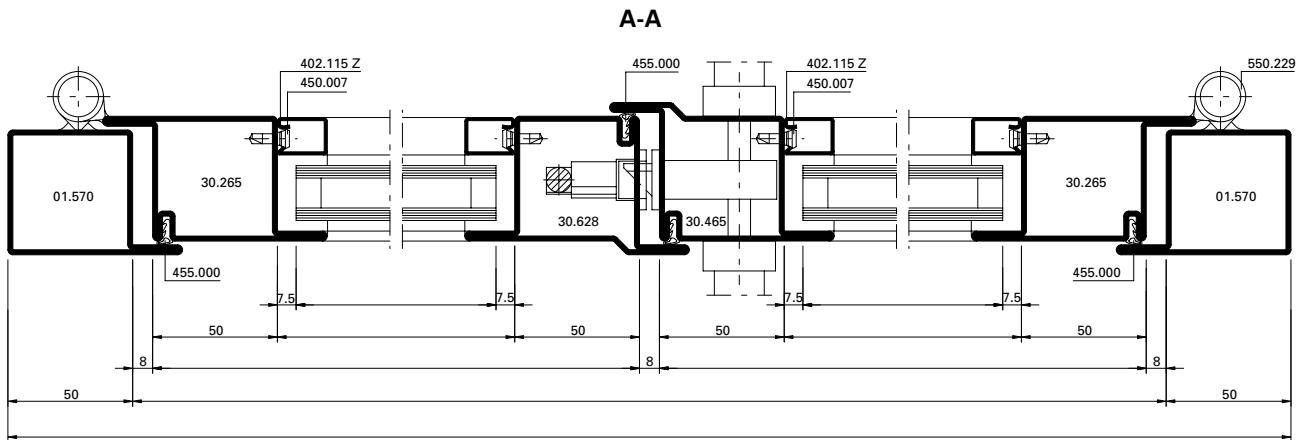


Anwendungsbeispiele Türen (D-705-S-001) Exemples d'application portes (D-705-S-001) Examples of application doors (D-705-S-001)

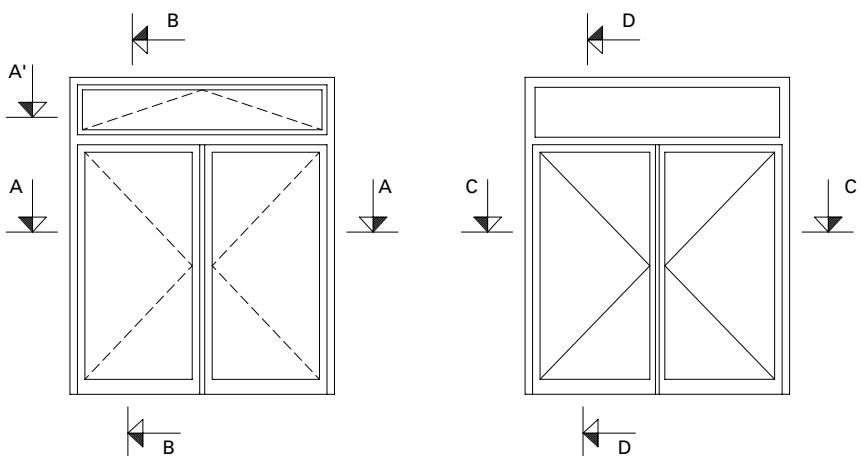
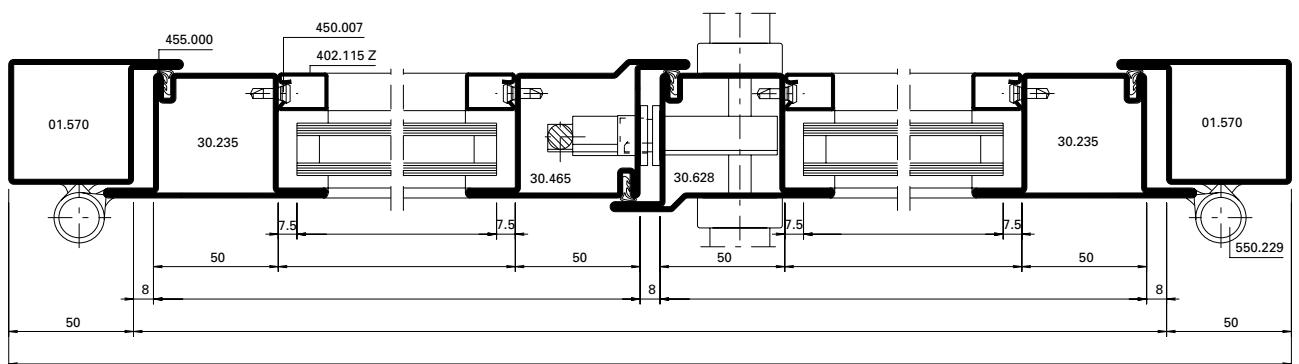
Profilserie Standard

Série de profilés Standard

Profile series Standard



C - C



A scale bar with markings at 0, 10, 20, 30, 40, and 50. To the right, it says "MM" above "M 1:1".

Schnittpunkte Türen im Massstab 1:1

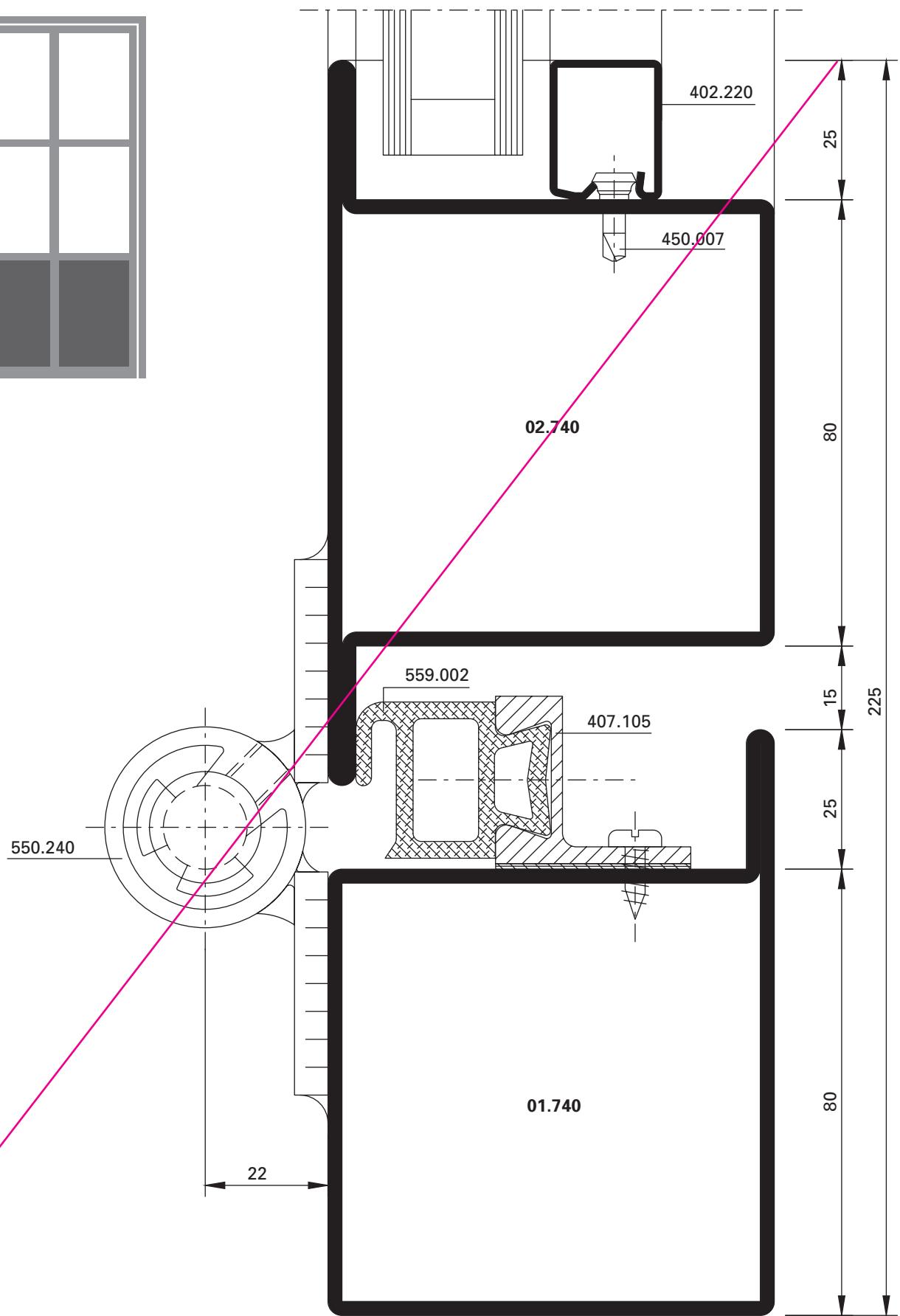
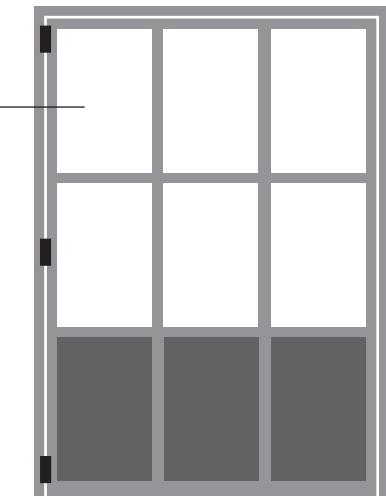
Coupe de détails portes à l'échelle 1:1

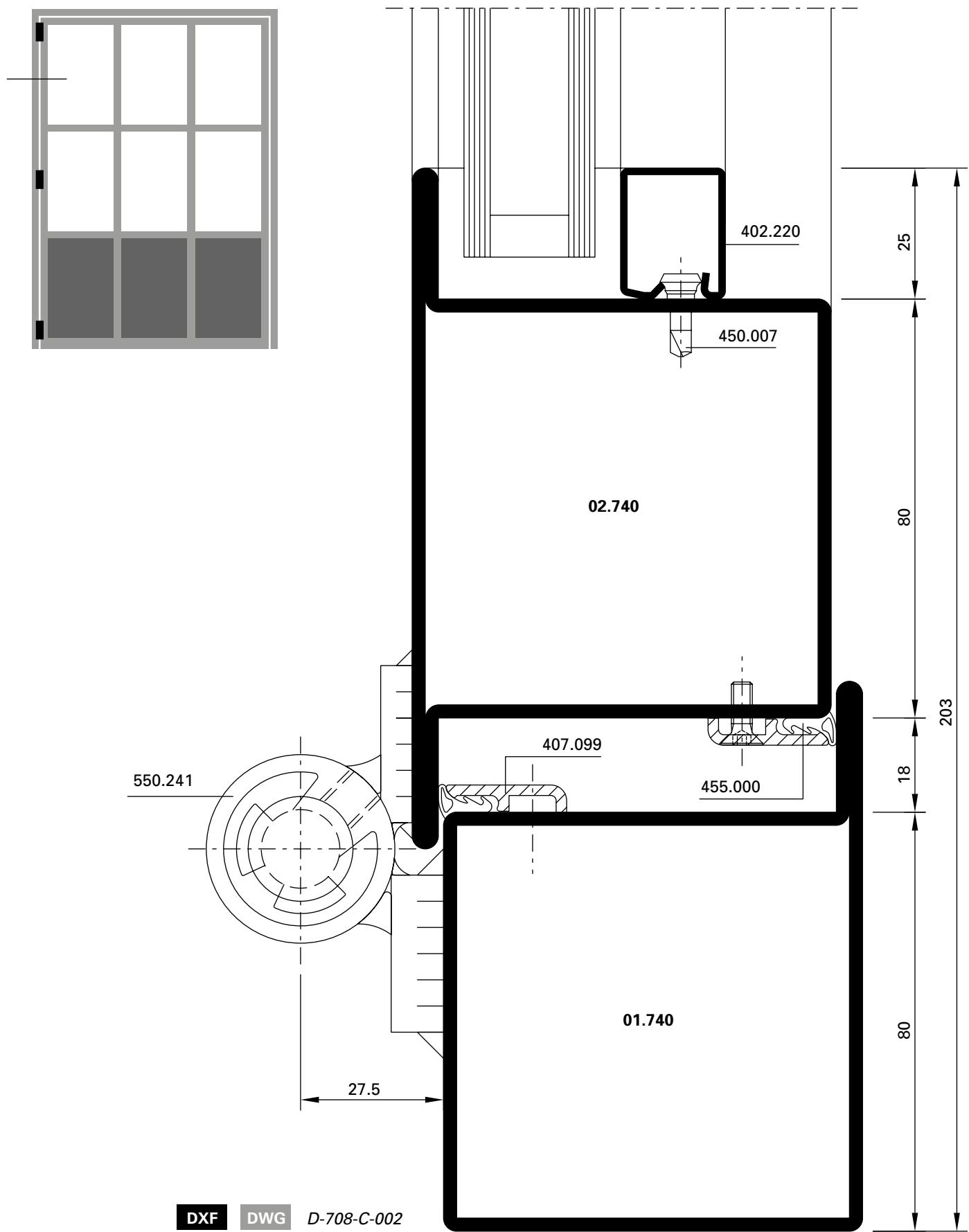
Section details doors on scale 1:1

Profilserie Standard

Série de profilés Standard

Profile series Standard







550.276 Länge 180 mm
555.268 Länge 230 mm

3D-Anschweissband
 Stahl gezogen, ø 20 mm, mit wartungssarmer Gleitlagerung aus Spezialbronze, Exzenter-Dorn und Verschluss-Schraube aus Edelstahl

Verstellbarkeit:
 Höhe ± 4 mm, Seite und Anpressdruck ± 1,5 mm

VE = 2 Stück

Schmieren mit 450.093

550.276 Longueur 180 mm
555.268 Longueur 230 mm

Paumelle à souder 3D
 acier étiré, ø 20 mm,
 avec coussinet en bronze à entretien réduit, axe excentré et vis de fermeture en acier Inox

Réglable:
 Hauteur ± 4 mm, latéralement et en pression ± 1,5 mm

UV = 2 pièces

Graissage avec 450.093

550.276 Length 180 mm
555.268 Length 230 mm

3D weld-on hinge
 draw steel, ø 20 mm,
 with low maintenance friction bearings made of special bronze, eccentric spindle and screw plug in stainless steel

Adjustable:
 Height ± 4 mm, lateral and contact pressure ± 1.5 mm

PU = 2 pieces

Lubrication with 450.093

550.229 Länge 180 mm
555.267 Länge 230 mm

Höhenverstellbares Anschweissband
 Stahl gezogen, ø 20 mm, Buchse und Druckscheibe aus Spezial-Bronze, Dorn und Verschluss-Schraube aus Edelstahl

Verstellbarkeit:
 Höhe ± 4 mm

VE = 10 Stück

Schmieren mit 450.093

550.229 Longueur 180 mm
555.267 Longueur 230 mm

Paumelle à souder, à hauteur réglable
 acier étiré, ø 20 mm, douille et rondelle en bronze, tige et vis de fermeture en acier Inox

Réglable:
 Hauteur ± 4 mm

UV = 10 pièces

Graissage avec 450.093

550.229 Length 180 mm
555.267 Length 230 mm

Height-adjustable weld-on hinge
 draw steel, ø 20 mm, sleeve and washer made of special bronze, spindle and screw plug in stainless steel

Adjustable:
 Height ± 4 mm

PU = 10 pieces

Lubrication with 450.093

550.238 Stahl gezogen

Anschweissband
 Länge 180 mm, ø 20 mm, Buchse und Druckscheibe aus Spezial-Bronze

VE = 10 Stück

Schmieren mit 450.093

550.238 Acier étiré

Paumelle à souder
 longueur 180 mm, ø 20 mm, douille et rondelle en bronze

UV = 10 pièces

Graissage avec 450.093

550.238 Drawn steel

Weld-on hinge
 length 180 mm, ø 20 mm, sleeve and washer made of special bronze

PU = 10 pieces

Lubrication with 450.093

450.093

Fliessfett
 für die Schmierung der Jansen-Bänder

VE = 1 Flasche à 500 g
 2 Dosierflaschen



450.093

Graisse fluide
 pour le graissage des paumeilles Jansen

UV = 1 flacon de 500 g
 2 flacons doseurs

450.093

Lubrication
 for lubricating Jansen hinges

PU = 1 bottle each 500 g
 2 dosing bottles



550.240

Anschweißband 3-teilig für flächenbündige Montage
aus Stahl, mittlerer Bandlappen mit zwei selbstschmierenden Lagerbüchsen, zwei Druckkugellager, Dorn korrosionsbeständig, Werkstoff 1.4305

Höhe: 178 mm
Bandlappen: unten: 40 mm
mittig: 70 mm
oben: 40 mm
Achsmass: 22 mm

VE = 1 Stück

550.240

Charnière à souder en 3 parties pour montage à fleur
en acier, lame centrale avec 2 coussinets autolubrifiants, 2 roulements à billes, tige antirouille, matériel 1.4305

hauteur: 178 mm
lames inférieure: 40 mm
centrale: 70 mm
supérieure: 40 mm
entraxe: 22 mm

UV = 1 pièce

550.240

Weld-on hinge in 3 parts, surface-flush fitting
steel, middle leaf with two self-lubricating bearing bushings, two ball thrust bearings, spindle corrosion-resistant, material 1.4305

Height: 178 mm
Hinge leaf: bottom 40 mm
central 70 mm
top 40 mm
Distance between centres: 22 mm

PU = 1 piece



550.241

Anschweißband 3-teilig für aufschlagende Montage
aus Stahl, mittlerer Bandlappen mit zwei selbstschmierenden Lagerbüchsen, zwei Druckkugellager, Dorn korrosionsbeständig, Werkstoff 1.4305

Höhe: 178 mm
Bandlappen: unten: 40 mm
mittig: 70 mm
oben: 40 mm
Achsmass: 21/27 mm

VE = 1 Stück

550.241

Charnière à souder en 3 parties pour montage à recouvrement
en acier, lame centrale avec 2 coussinets autolubrifiants, 2 roulements à billes, tige antirouille, matériel 1.4305

hauteur: 178 mm
lames inférieure: 40 mm
centrale: 70 mm
supérieure: 40 mm
entraxe: 21/27 mm

UV = 1 pièce

550.241

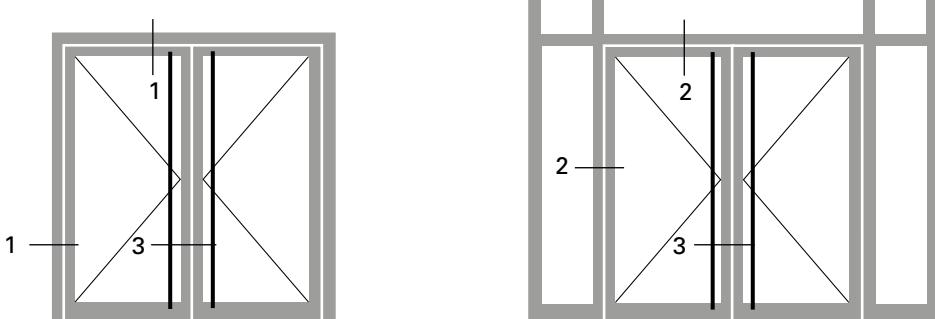
Weld-on hinge in 3 parts, proud fitting
steel, middle leaf with two self-lubricating bearing bushings, two ball thrust bearings, spindle corrosion-resistant, material 1.4305

Height: 178 mm
Hinge leaf: bottom 40 mm
central 70 mm
top 40 mm
Distance between centres: 21/27 mm

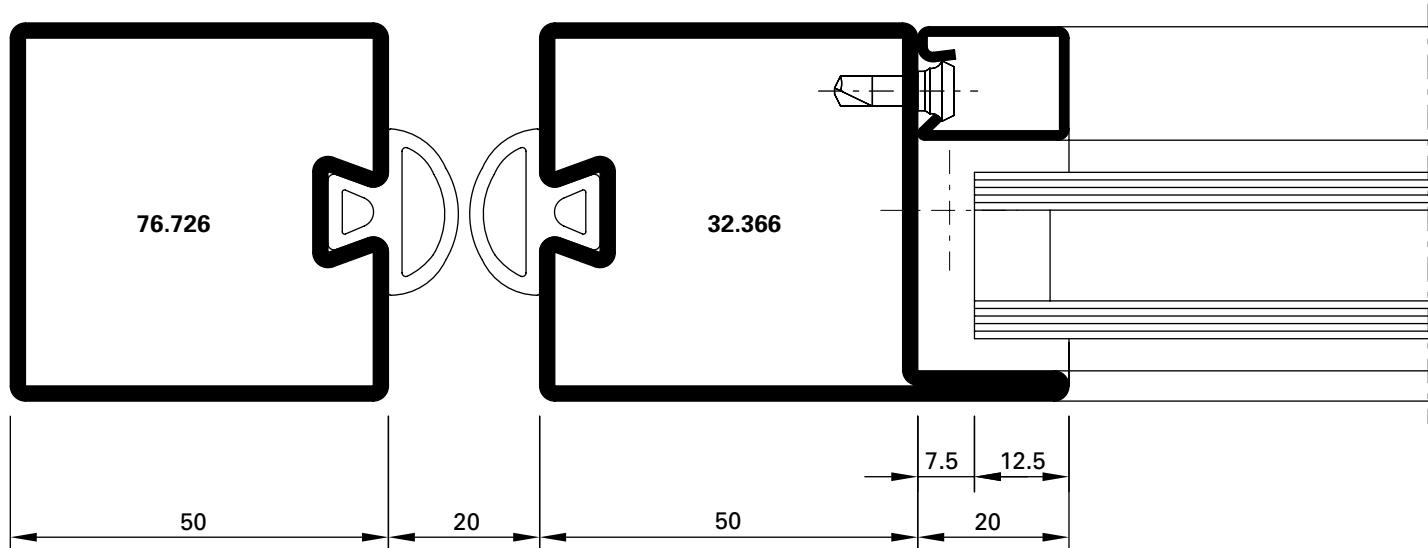
PU = 1 piece

Schnittpunkte Pendeltüren im Massstab 1:1
Coupe de détails portes va-et-vient à l'échelle 1:1
Section details double action doors on scale 1:1

Profilserie Standard
Série de profilés Standard
Profile series Standard



1.0



Schnittpunkte Pendeltüren im Massstab 1:1

Coupe de détails portes va-et-vient à l'échelle 1:1

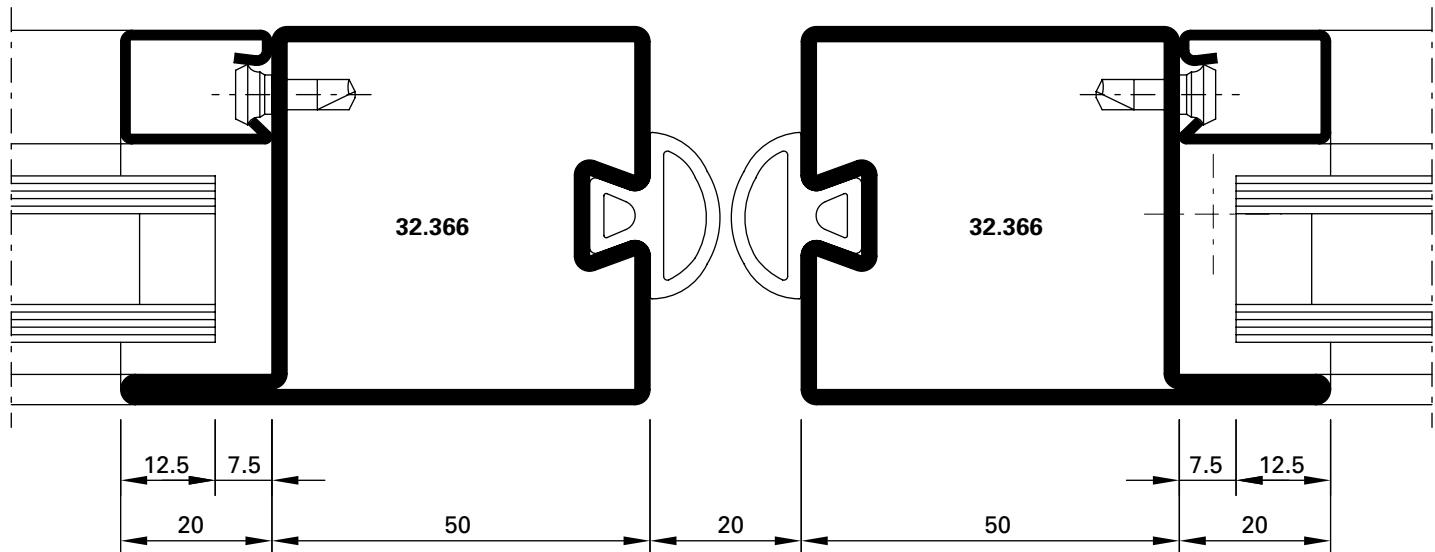
Section details double action doors on scale 1:1

Profilserie Standard

Série de profilés Standard

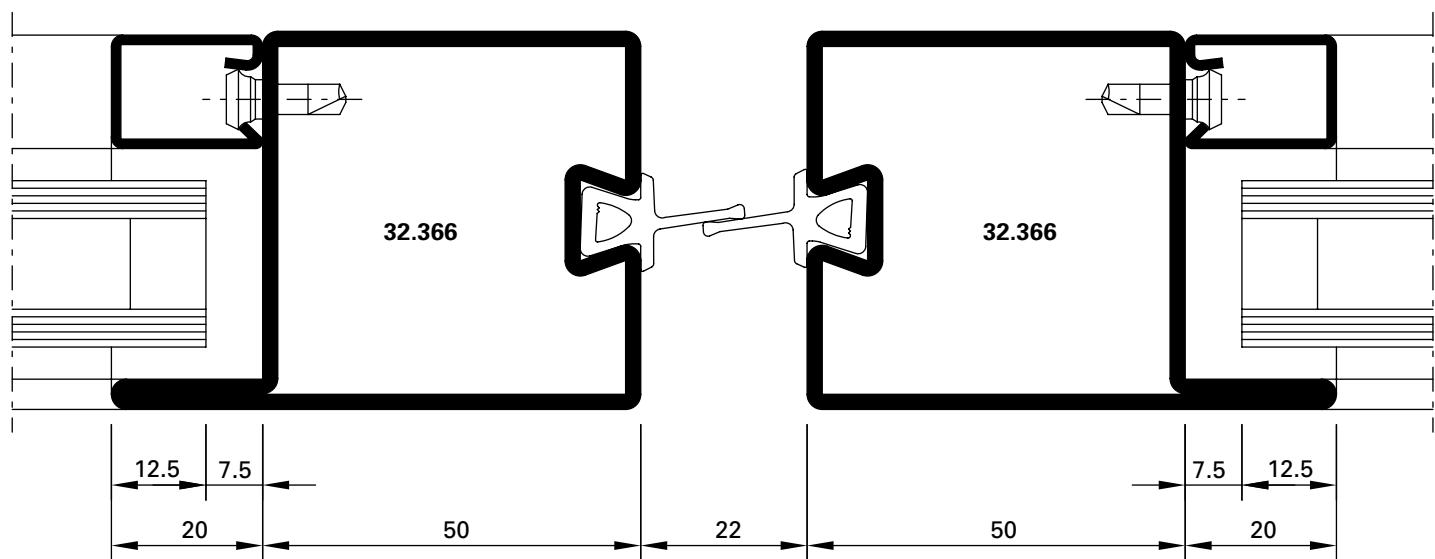
Profile series Standard

2.0



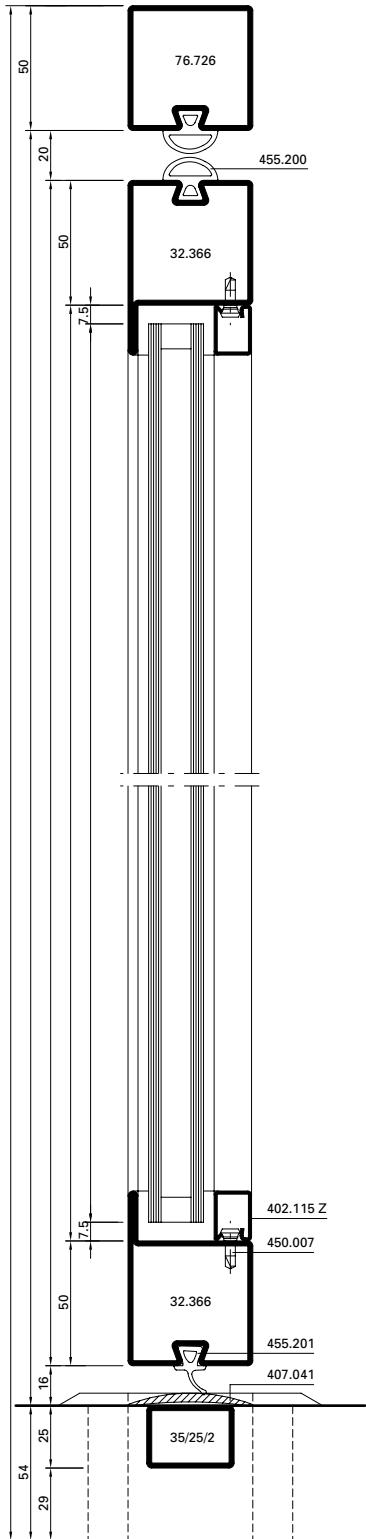
DXF **DWG** **D-705-C-014**

3.0

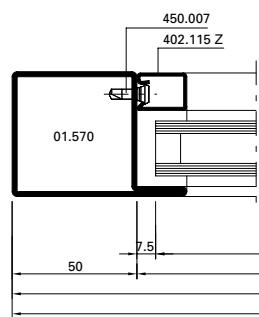
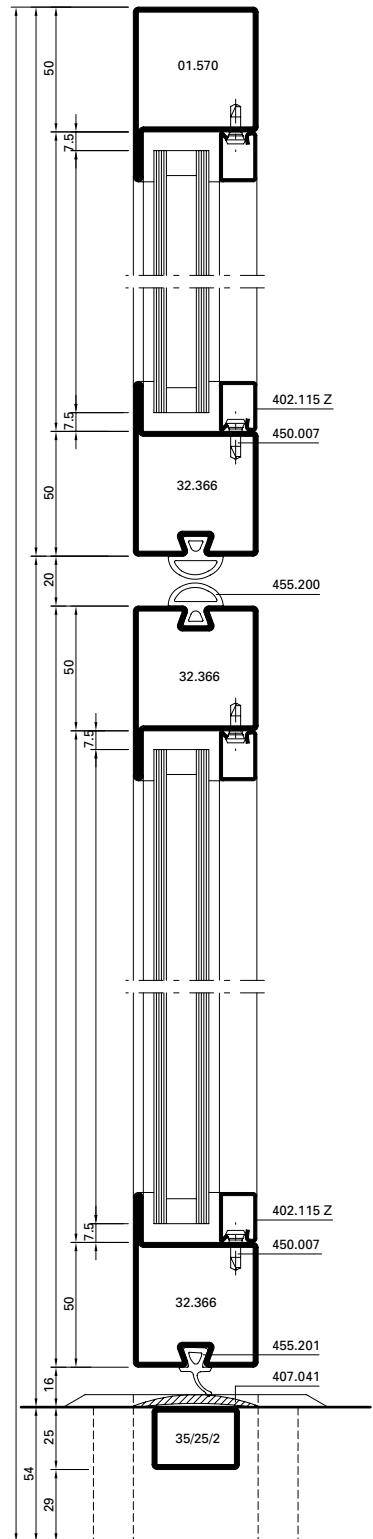


DXF **DWG** **D-705-C-015**

B-B

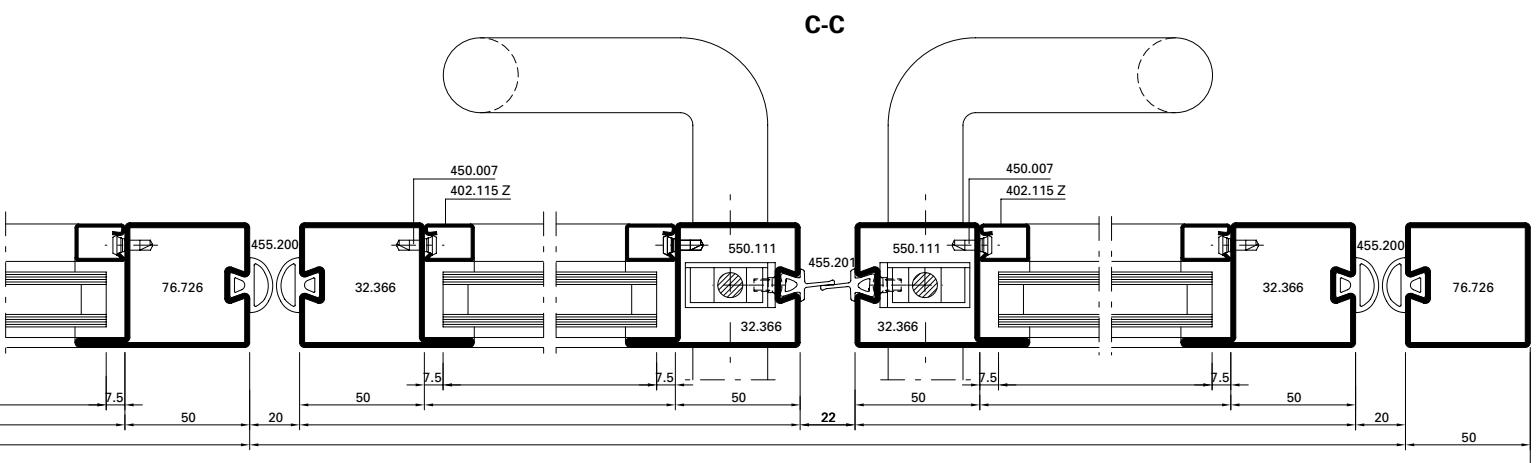
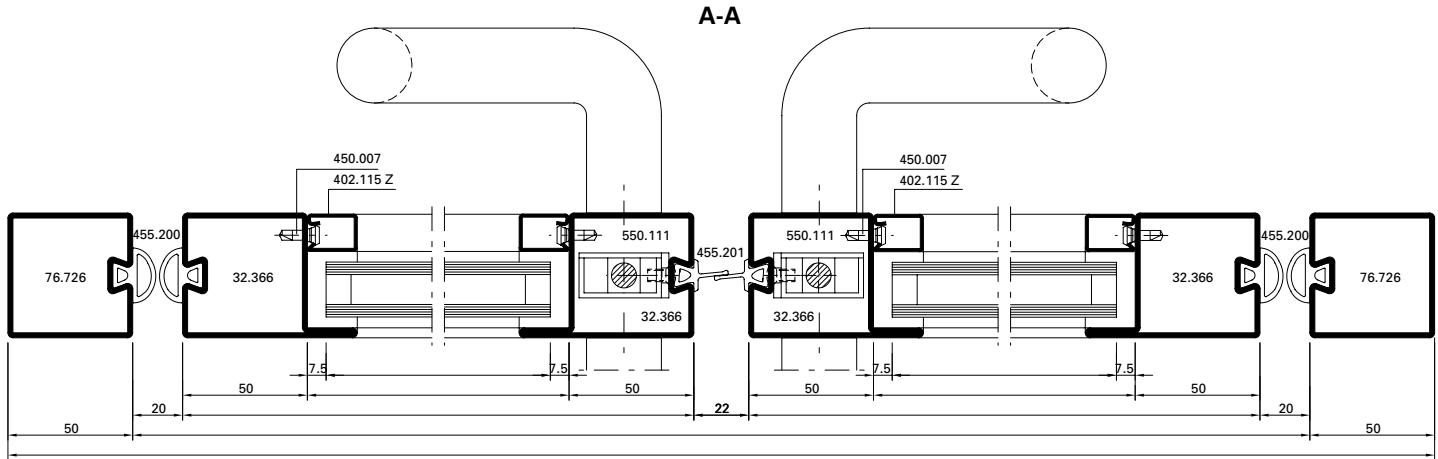


D-D

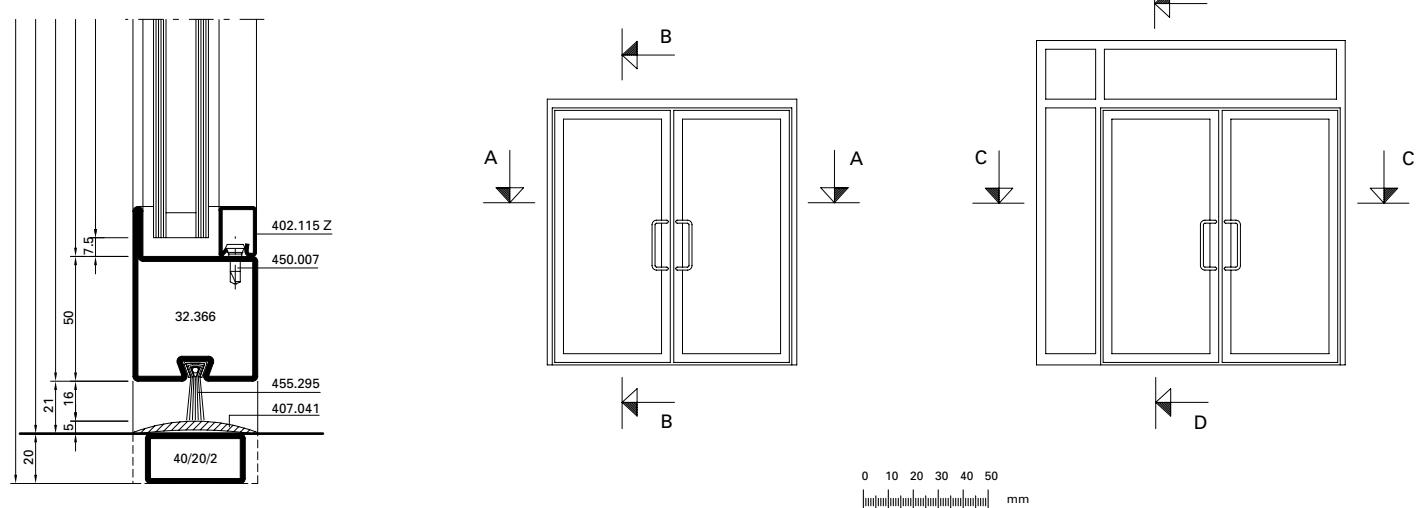


Anwendungsbeispiele Pendeltüren (D-705-S-007)
Exemples d'application portes va-et-vient (D-705-S-007)
Examples of applications double action doors (D-705-S-007)

Profilserie Standard
Série de profilés Standard
Profile series Standard



Alternative





550.246

Zapfenband

promatverzinkt, für Pendeltüren, Oberteil mit Zapfen ø 15 mm, verstellbar. Zapfenband-Unterteil seitlich verstellbar, links und rechts einsetzbar

Plattengrösse Oberteil:

25x175 mm

Plattengrösse Unterteil:

25x140 mm

VE = 1 Zapfenband
8 Senkschrauben
M5x16 verzinkt

550.246

Penture à pivot

promatisée, pour portes va-et-vient, partie supérieure avec pivot ø 15 mm, réglable. Partie inférieure du pivot réglable latéralement, utilisable à gauche et à droite

Dimensions de la plaque,

partie sup.: 25 x 175 mm

Dimensions de la plaque,

partie inf.: 25 x 140 mm

UV = 1 paumelle à pivot
8 vis noyées M5x16
zinguées

550.246

Pivot hinge

electrolytically galvanised, for swing doors, top with ø 15 mm peg, adjustable. Bottom part of pivot hinge adjustable sideways, suitable for left or right

Size of plate, top:

25 x 175 mm

Size of plate, bottom:

25 x 140 mm

PU = 1 pivot hinge
8 countersunk screws
M5x16, galvanised



550.214

Anschweissauge

für Bodentürschliesser,
Länge 50 mm, ø 38 mm

VE = 1 Stück

550.214

Pièce à souder

pour ferme-porte au sol,
longueur 50 mm, ø 38 mm.

UV = 1 pièce

550.214

Doorspring socket

for floor spring,
length 50 mm, ø 38 mm

PU = 1 piece



550.110 ø 22 mm

550.111 ø 17 mm

Einsteck-Basculeschloss

promatverzinkt, ohne Stulp,
Betätigung über Türkopf 550.353,
mit Anschlussgewinde M10,
Hub 21 mm, **Nuss 8 mm**

VE = 1 Einsteck-Basculeschloss
2 Linsensenzerschrauben
M5x10 Inox

550.110 ø 22 mm

550.111 ø 17 mm

Serrure à bascule incorporée

promatisée, sans tête-à-tête,
actionnée par bouton de porte
550.353, avec taraudage de
raccordement M10, course
21 mm, **fouillot 8 mm**

UV = 1 serrure à bascule
incorporée
2 vis à tête fraisée
M5x10 acier Inox

550.110 ø 22 mm

550.111 ø 17 mm

Mortise espagnolette lock

electrolytically galvanised,
without face-plate. Operated
by door knob 550.353 with
connecting thread M10,
travel 21 mm, **spindle 8 mm**

PU = 1 mortise espagnolette
lock
2 oval head screws
M5x10 stainless steel

Einstech-Basculeschloss

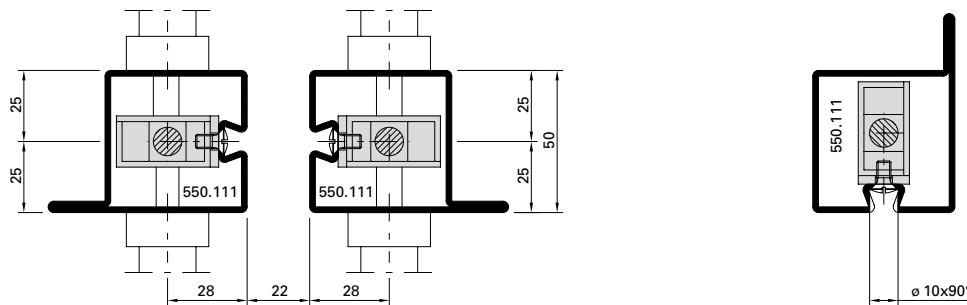
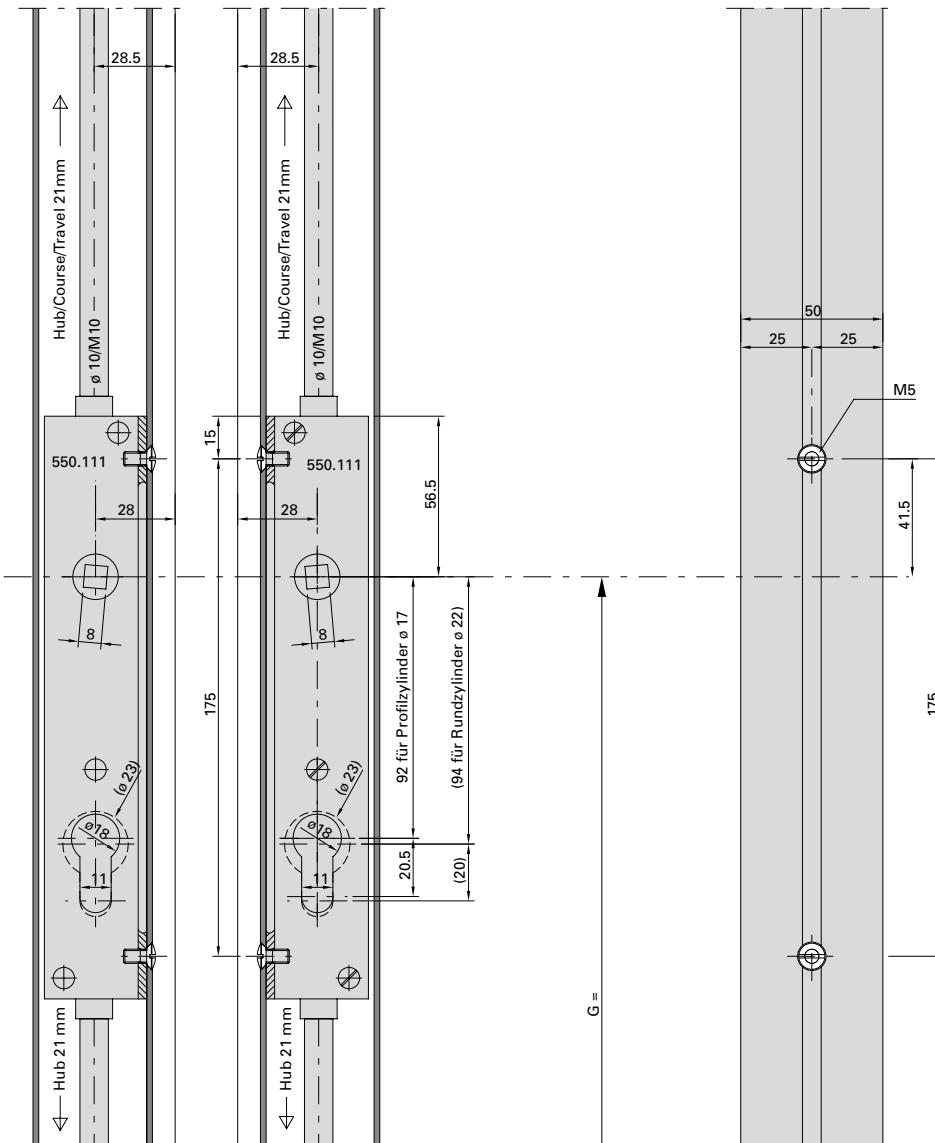
550.110 / 550.111

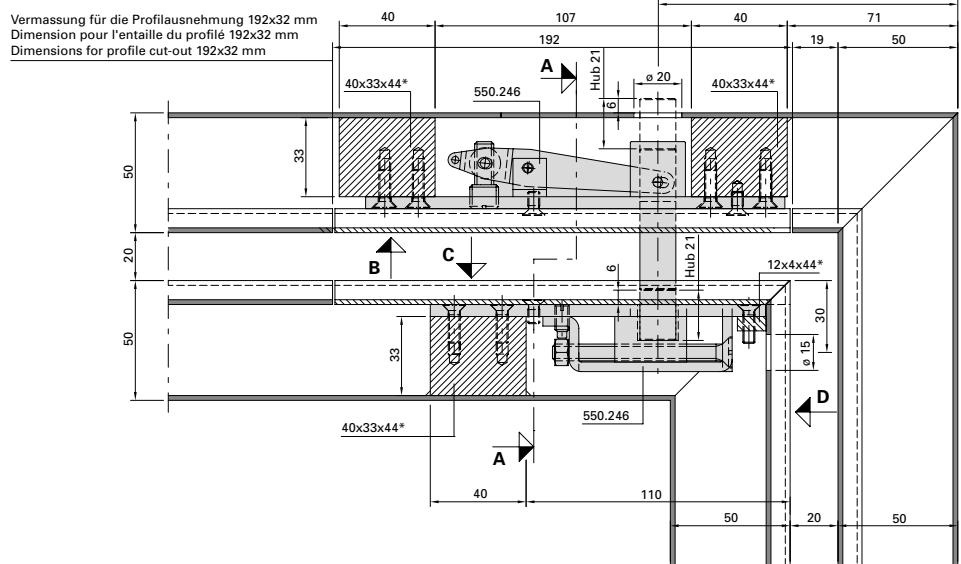
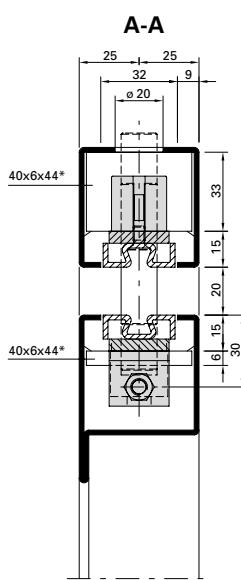
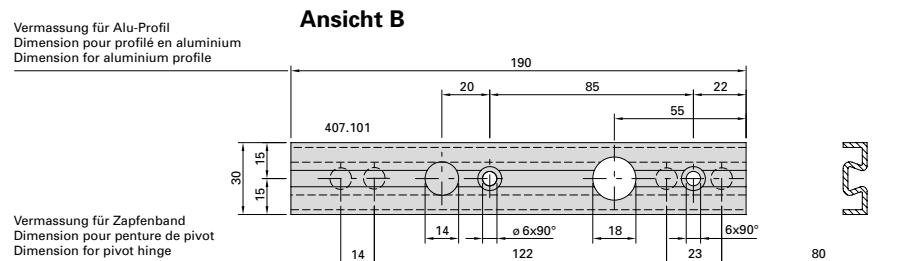
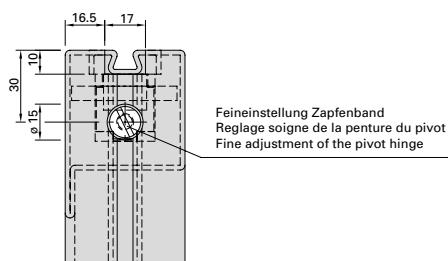
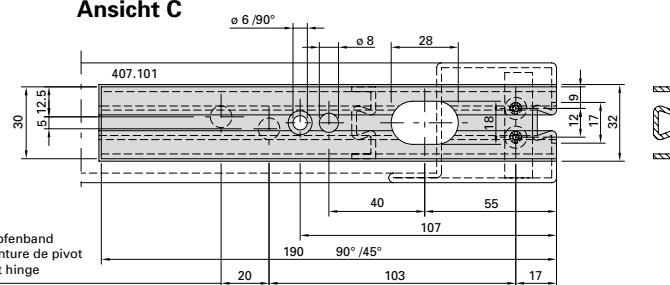
Serrure à bascule à mortaizer

550.110 / 550.111

Mortise espagnolette lock

550.110 / 550.111



Pendeltüre**Zapfenband 550.246****Porte va-et-vient****Penture à pivot 550.246****Double action door****Pivot hinge 550.246****Ansicht D****Ansicht C****Hinweis Türflügelmontage:**

Zapfenbandbolzen im Blendrahmen ganz zurück-drehen. Türflügel oben im Bereich Zapfenband-bolzen resp. Lagerteil einführen. Türe anheben und unten auf Bodentürschliesser-Achse absen-ken. Zapfenbandbolzen anschliessend im Flügel-lagerteil ganz nach unten bis zum Anschlag ab-senken. Feinjustierung der Türflügelposition durch Stellschraube beim Flügellagerteil oben resp. beim Bodentürschliesser.

Note concernant le montage du vantail de porte:

Dévisser entièrement le boulon du pivot du cadre dormant. Introduire le vantail de porte en haut dans la zone du boulon du pivot et du palier. Soulever la porte et abaisser sa partie inférieure sur l'axe du ferme-porte au sol. Abaisser ensuite le boulon du pivot jusqu'en butée dans la partie palier du vantail. Ajustement de précision de la position du vantail avec une vis de réglage dans la partie palier de vantail en haut et au niveau du ferme-porte au sol.

Door leaf installation instructions:

Completely unscrew the double-action pivot bearing bolts in the outer frame. Insert the door leaf and bearing component at the top in the area of the double-action pivot bearing bolts. Lift the door and lower it onto the floor spring axis. Then lower the double-action pivot bearing bolts into the leaf bearing component as far as they will go. Fine adjustment of the door leaf position is achieved using the adjusting screw for the leaf bearing component at the top or at the floor spring.

* Vom Metallbauer herzustellen

* A fabriquer par le constructeur

* To be manufactured by metal worker

Beschlageinbau Pendeltüren (D-705-E-002)
Montage des ferrures portes va-et-vient (D-705-E-002)
Installation of fittings double action doors (D-705-E-002)

Profilserie Standard

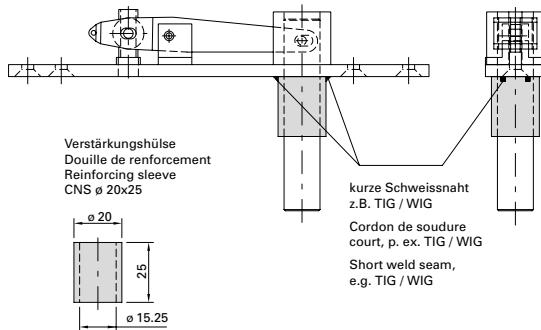
Série de profilés Standard

Profile series Standard

**Pendeltüre
Zapfenband-Verstärkung
Anschweissauge 550.214**

Porte va-et-vient
Renforcement penture à pivot
Pièce à soudure 550.214

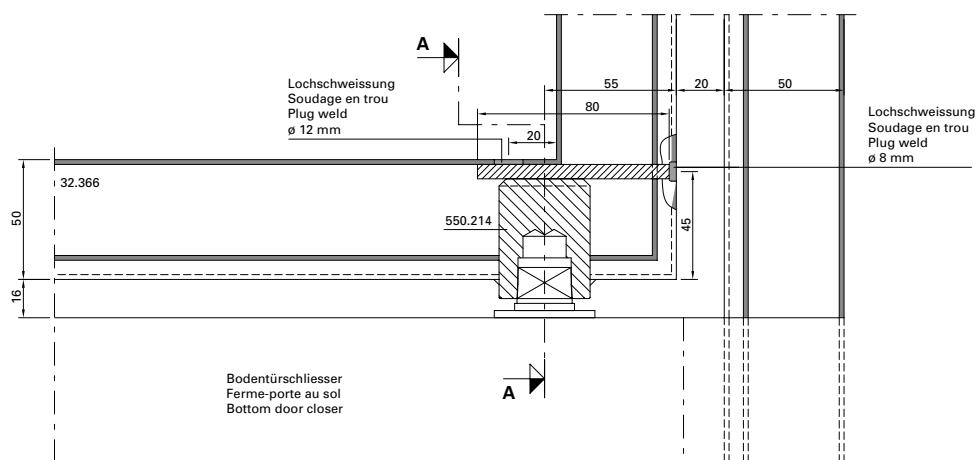
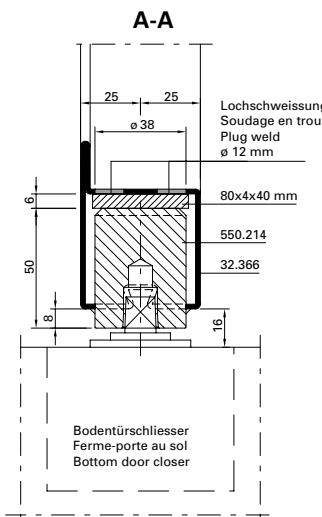
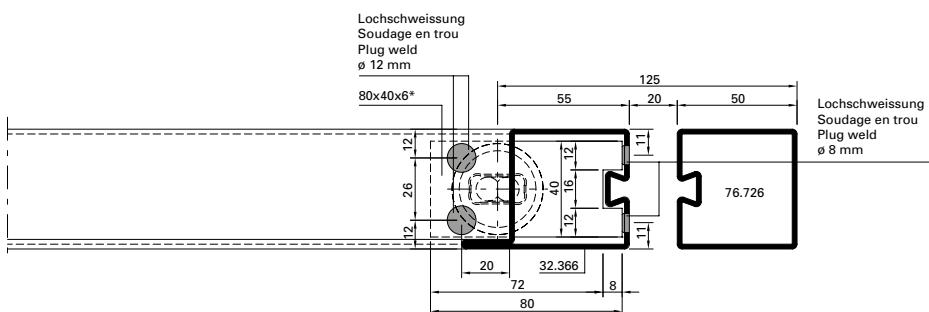
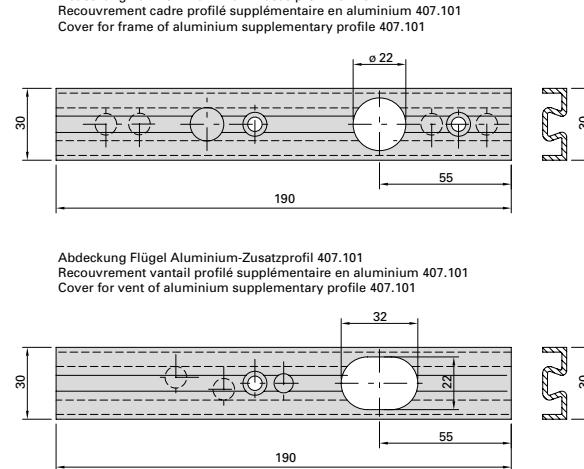
**Double action door
Reinforcement pivot hinge
Door spring socket 550.214**



Für stark beanspruchte, hochfrequentierte oder schwere Pendeltüren empfehlen wir den Zapfenbandbolzen zu verstärken (Ausführung durch Metallbauer).

Pour les portes battantes soumises à de grandes sollicitations, à fréquents passages ou lourdes, nous recommandons de renforcer le boulon du pivot (exécution par un constructeur métallique).

For heavy swing doors, or swing doors subject to heavy loading and use, we recommend reinforcing the double-action pivot bearing bolts (to be carried out by metal fabricator).



* Vom Metallbauer herzustellen

* A fabriquer par le constructeur

* To be manufactured by metal worker

Schnittpunkte Zargenprofile im Massstab 1:1

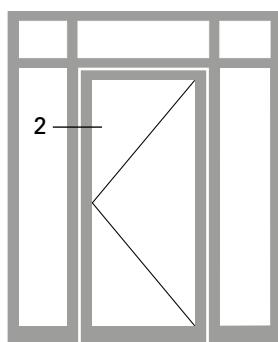
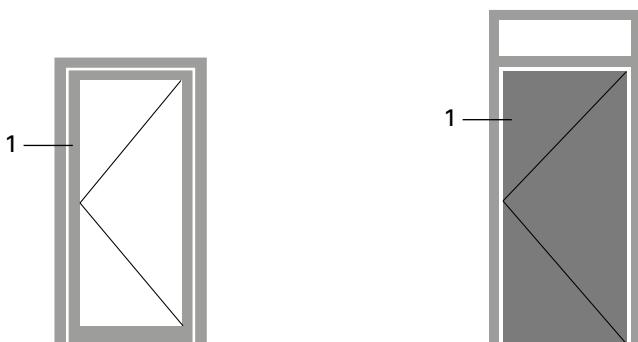
Coupe de détails profilés d'huisseries à l'échelle 1:1

Section details casing sections on scale 1:1

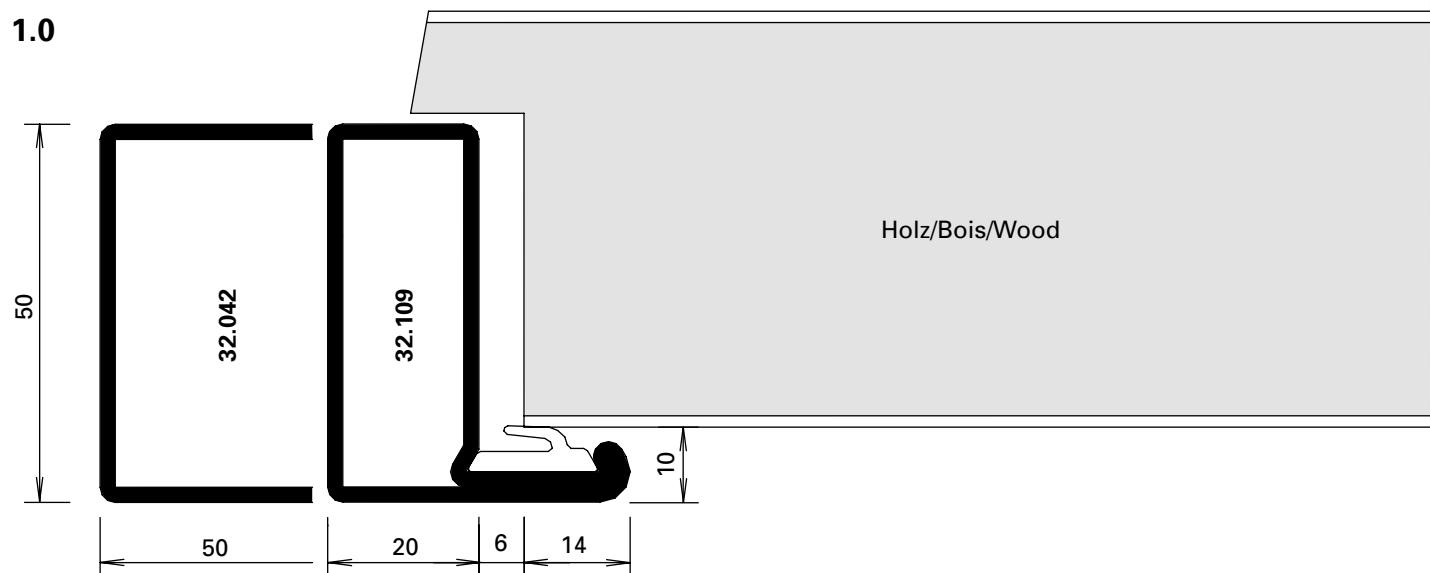
Profilserie Standard

Série de profilés Standard

Profile series Standard

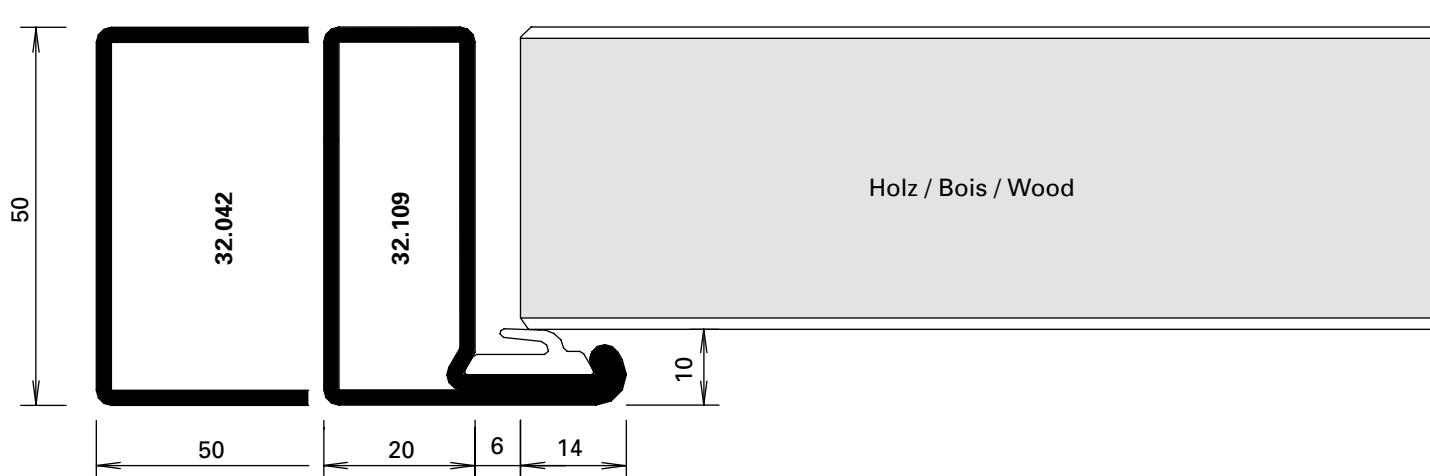


1.0



DXF **DWG** D-705-C-019

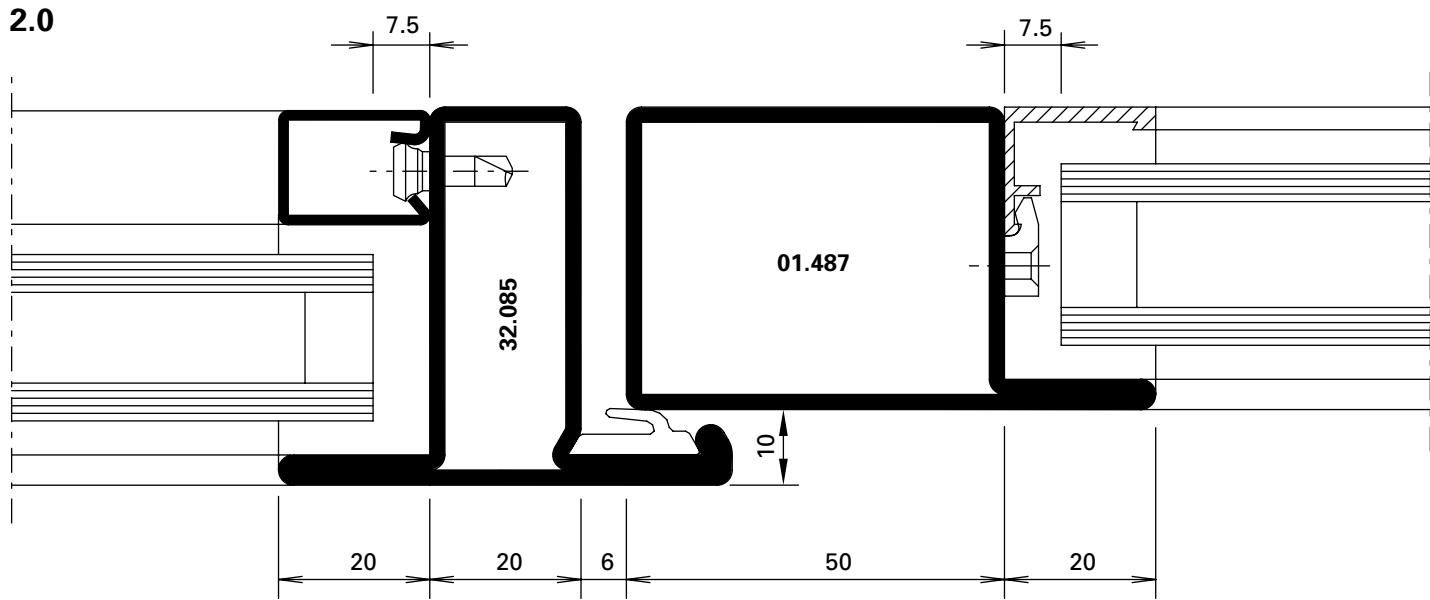
1.1



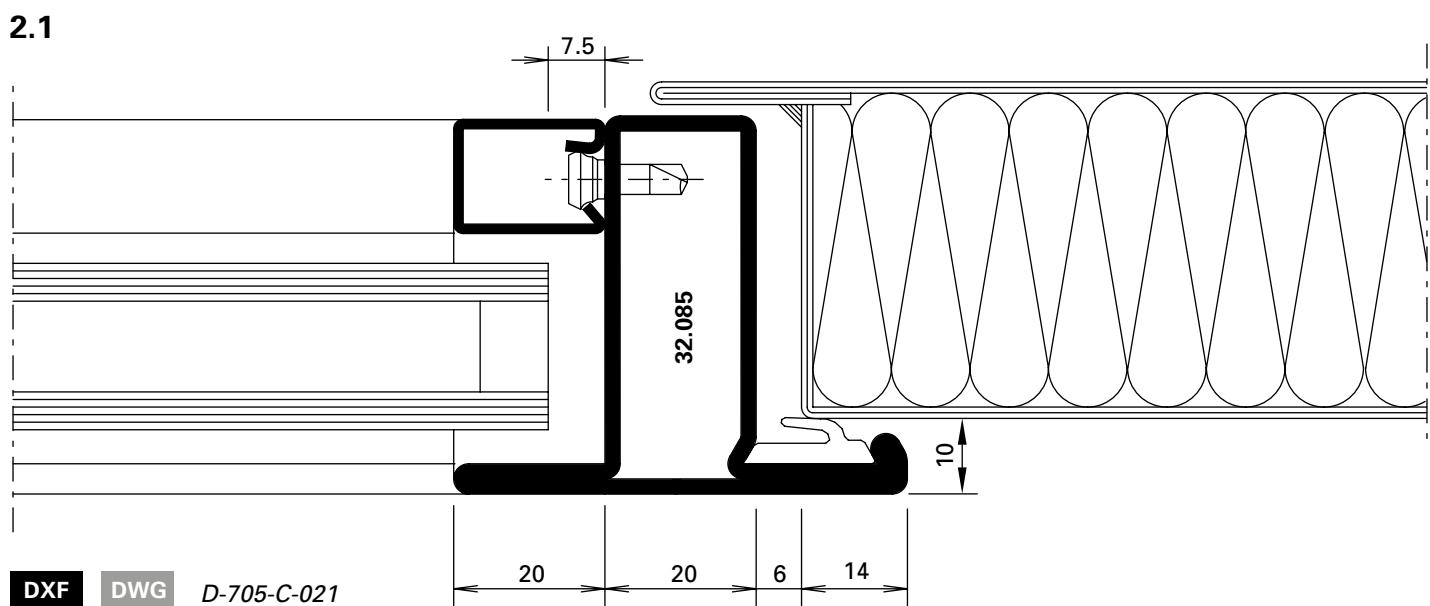
DXF **DWG** D-705-C-017

Schnittpunkte Zargenprofile im Massstab 1:1
Coupe de détails profilés d'huisseries à l'échelle 1:1
Section details casing sections on scale 1:1

Profilserie Standard
Série de profilés Standard
Profile series Standard

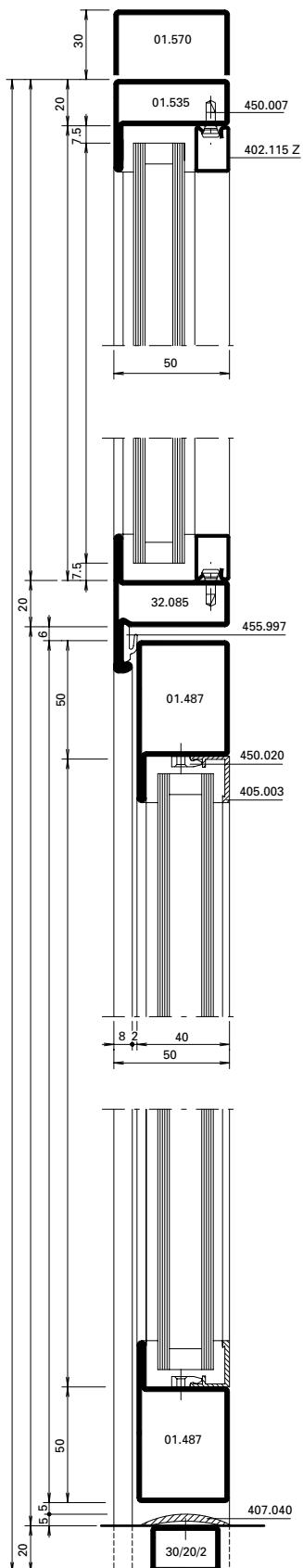


DXF **DWG** D-705-C-020

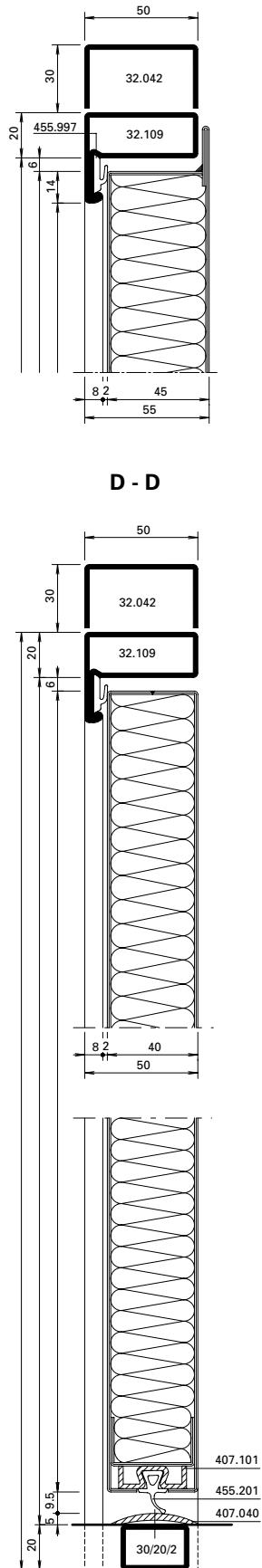


DXF **DWG** D-705-C-021

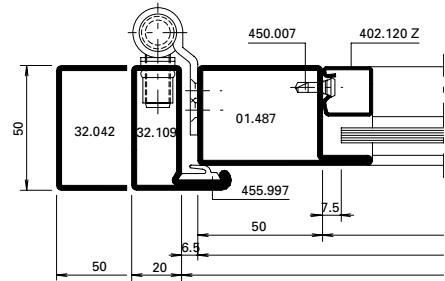
B - B



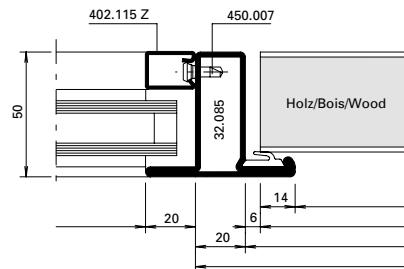
D - D



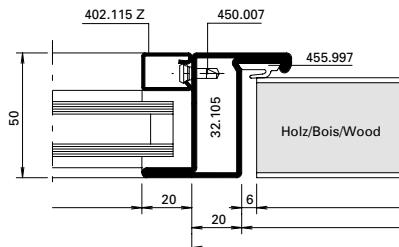
Alternative



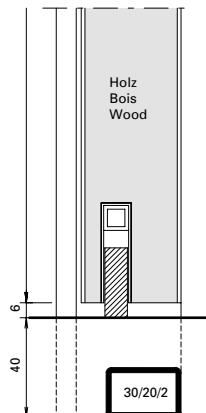
E - E



Alternative E - E

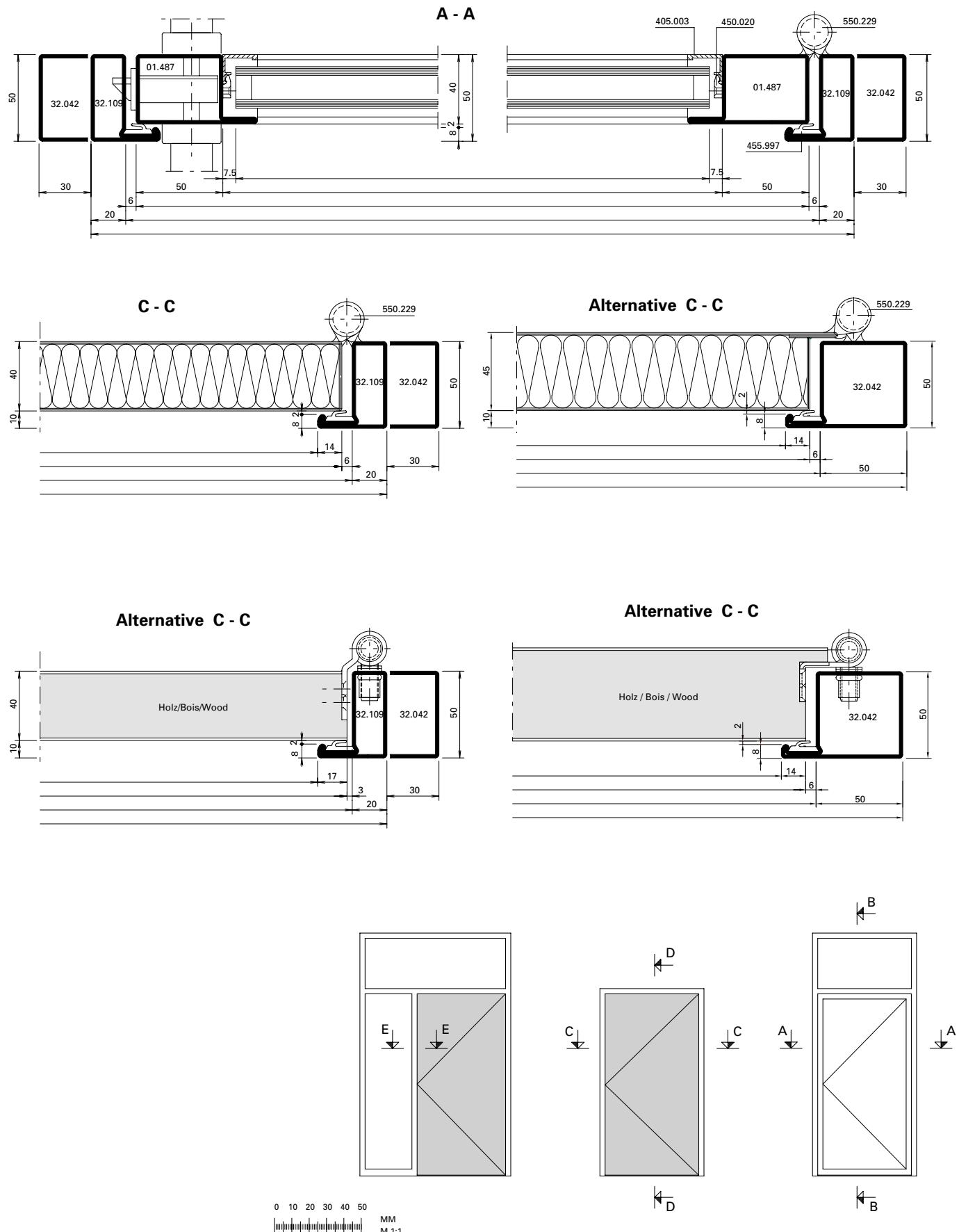


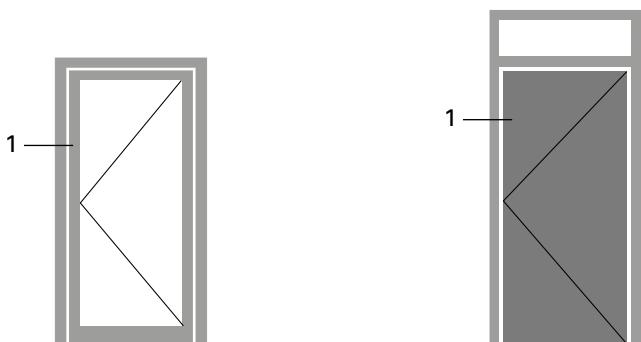
Alternative



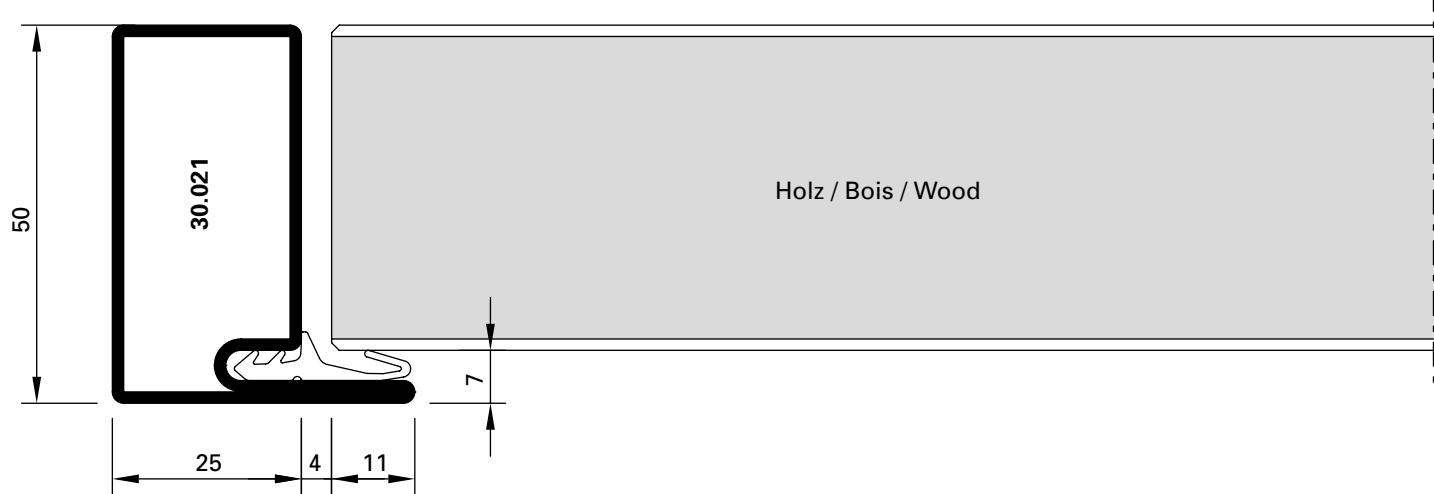
Anwendungsbeispiele Zargenprofile (D-705-S-002)
Exemples d'application profilés d'huisseries (D-705-S-002)
Examples of applications casing sections (D-705-S-002)

Profilserie Standard
Série de profilés Standard
Profile series Standard





1.0

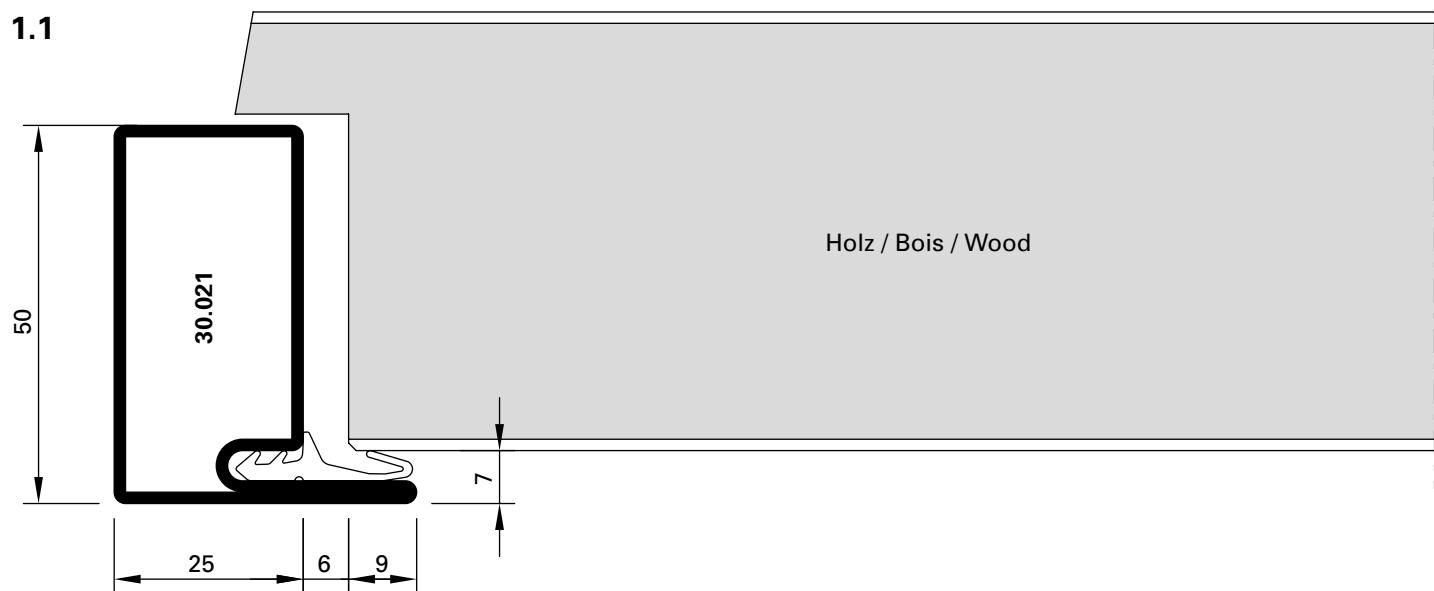


DXF

DWG

D-705-C-032

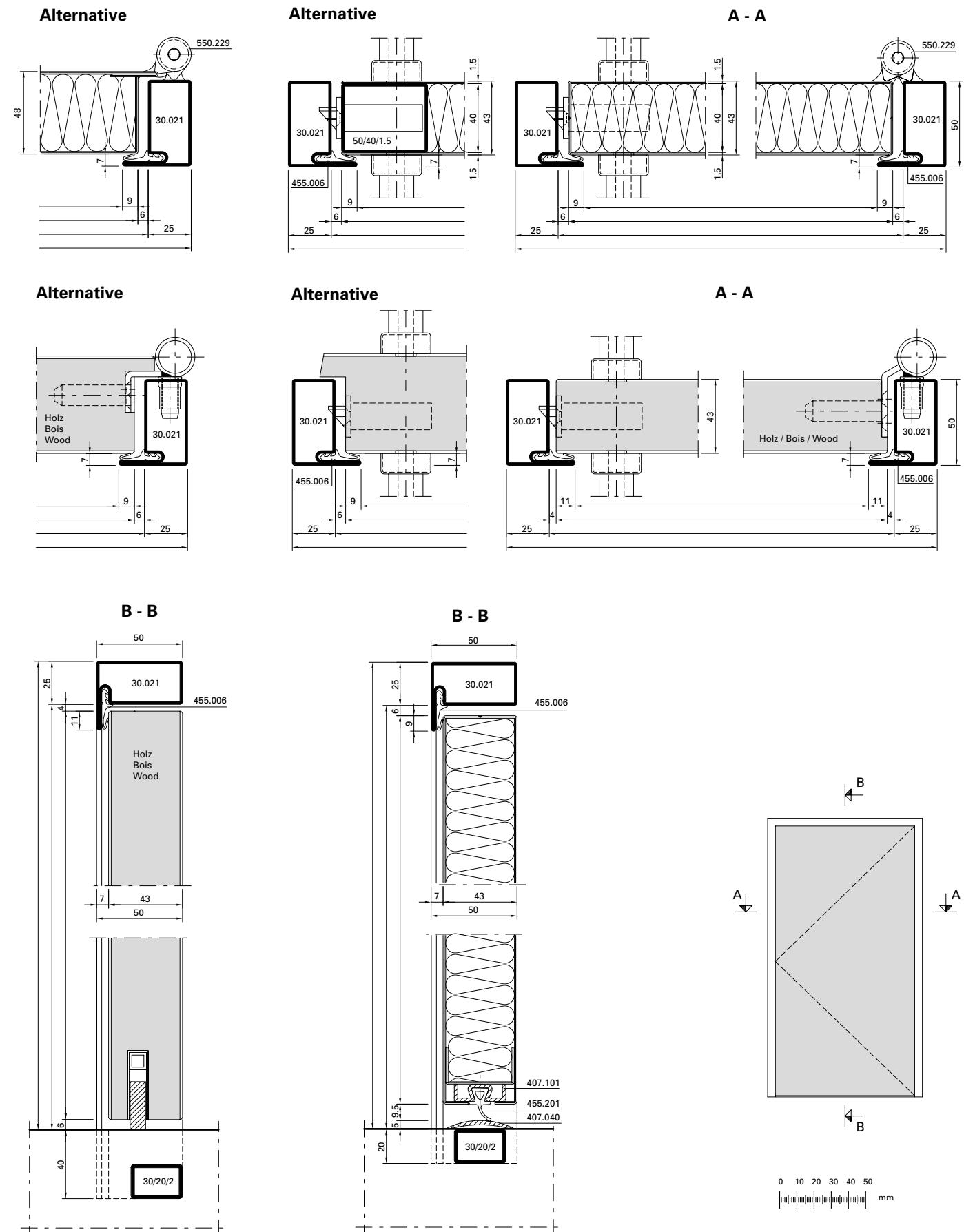
1.1



DXF

DWG

D-705-C-033



Schnittpunkte Fenster im Massstab 1:1

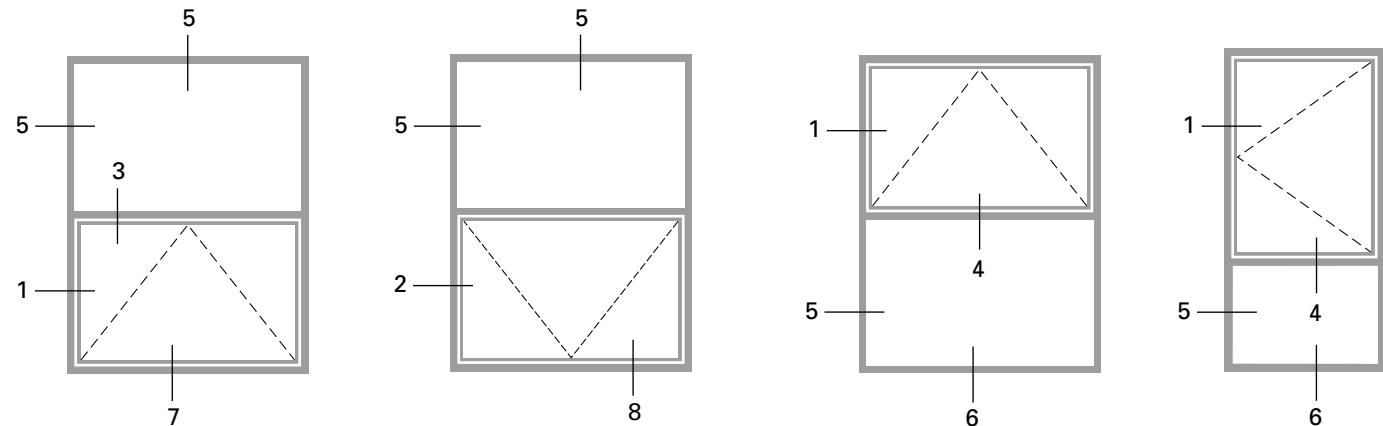
Coupe de détails fenêtres à l'échelle 1:1

Section details windows on scale 1:1

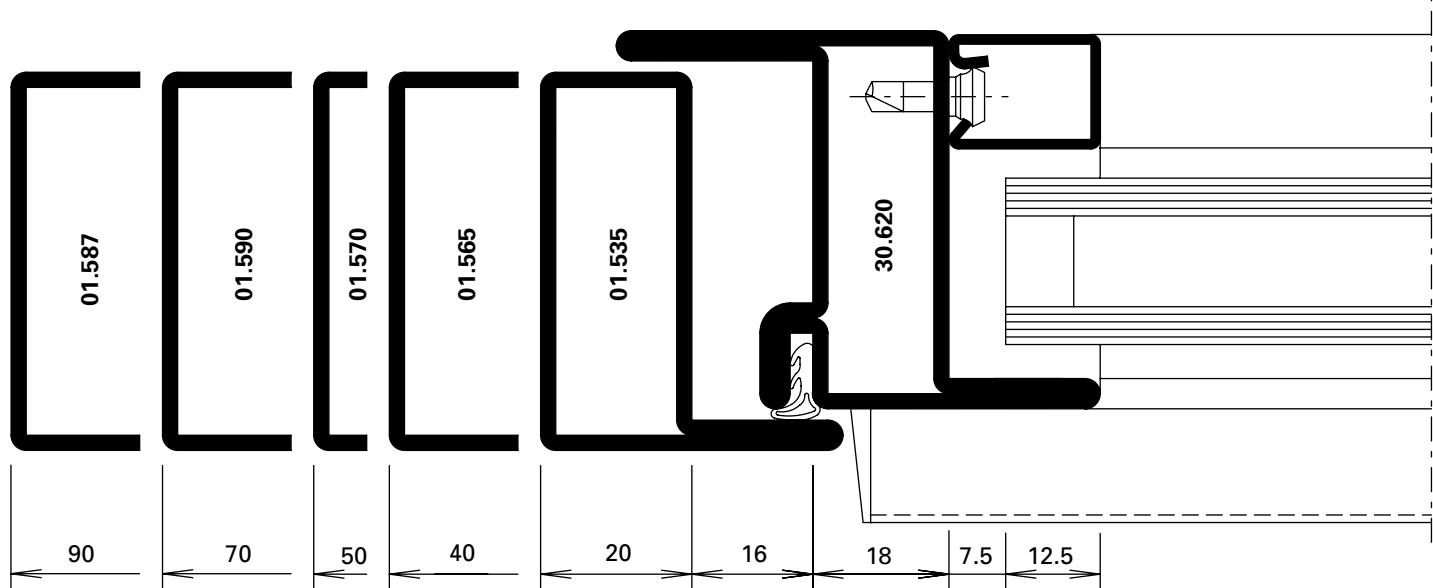
Profilserie Standard

Série de profilés Standard

Profile series Standard



1.0

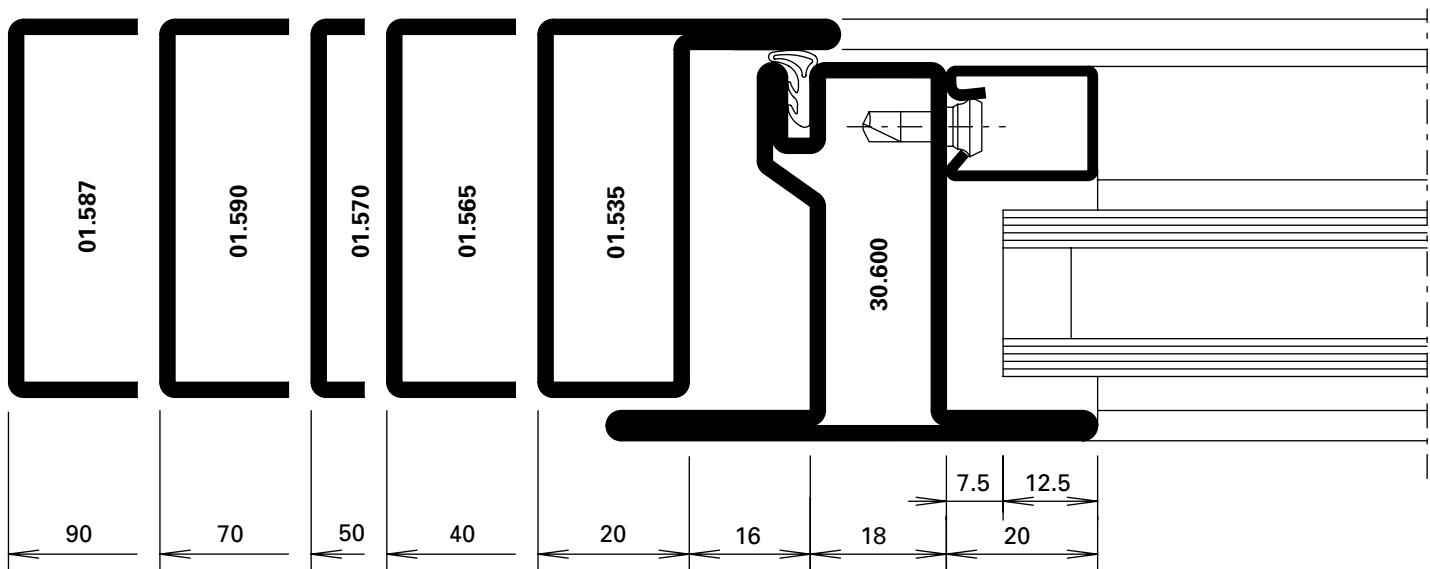


DXF

DWG

D-705-C-034

2.0



DXF **DWG** D-705-C-035

Schnittpunkte Fenster im Massstab 1:1

Coupe de détails fenêtres à l'échelle 1:1

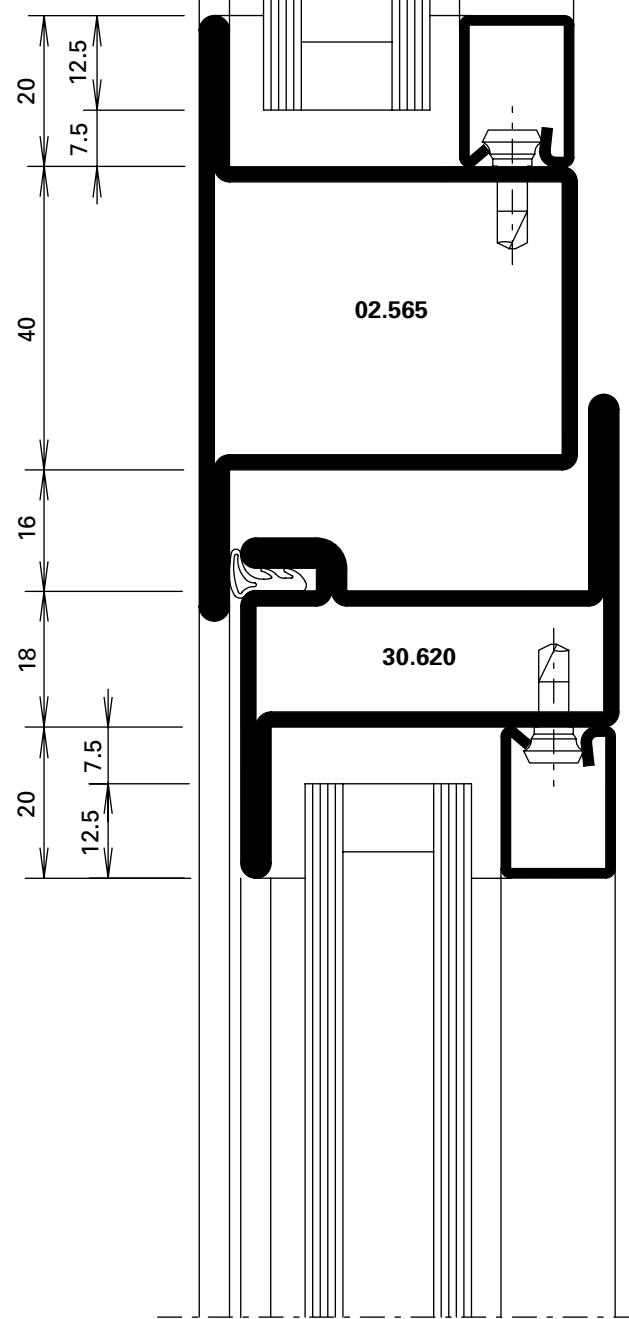
Section details windows on scale 1:1

Profilserie Standard

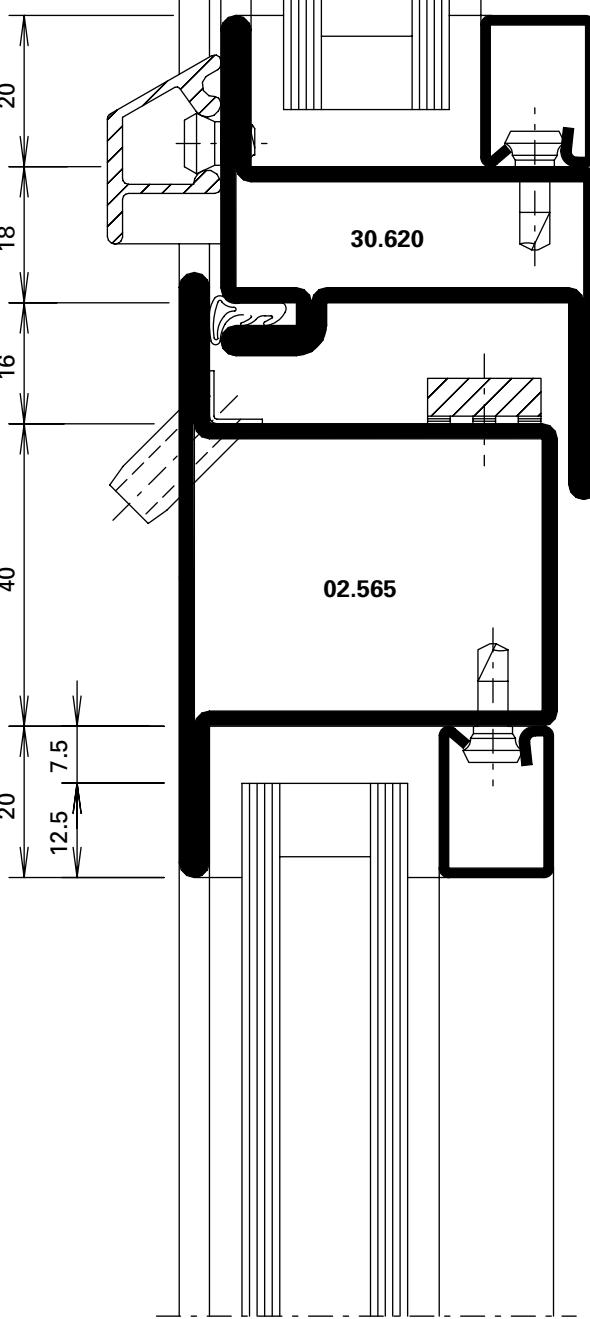
Série de profilés Standard

Profile series Standard

3.0



4.0



DWG

DXF

D-705-C-028

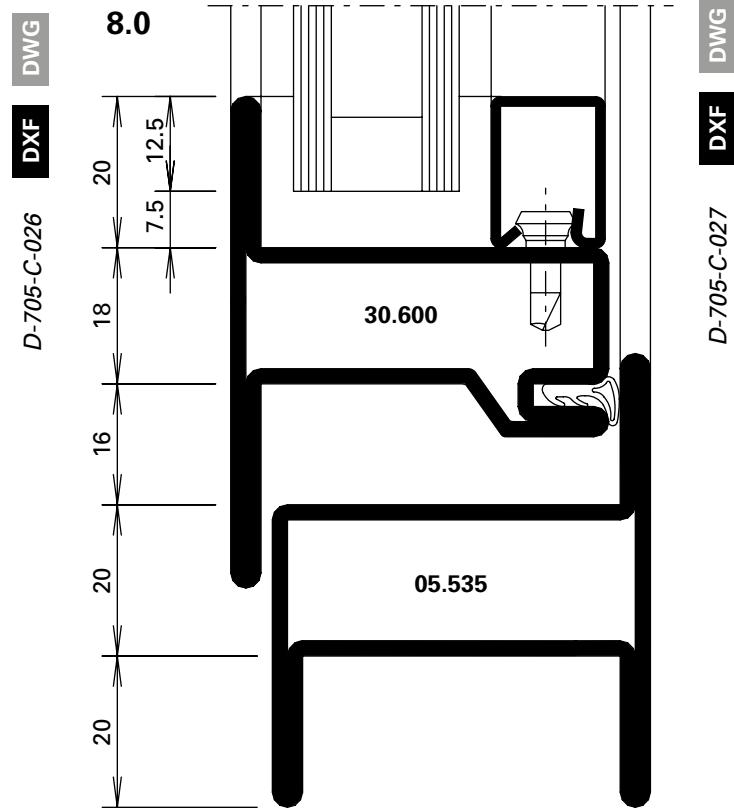
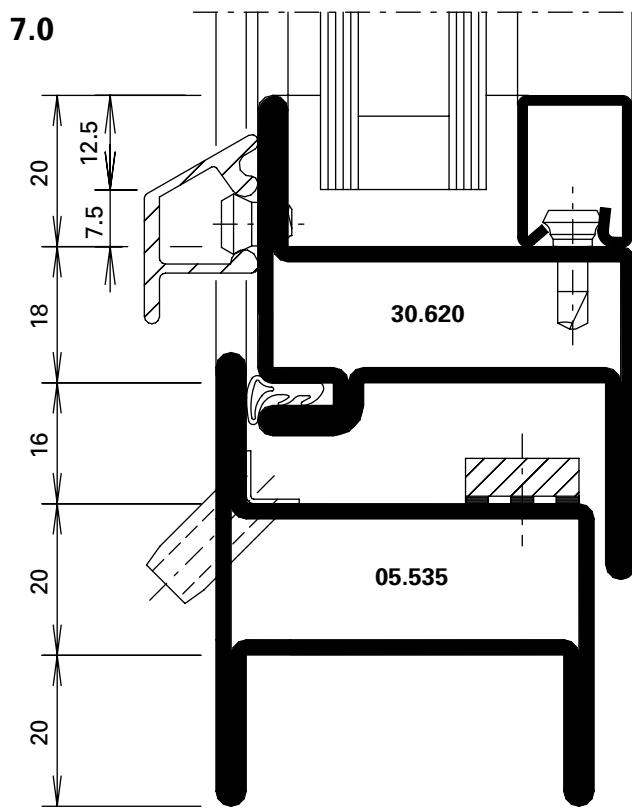
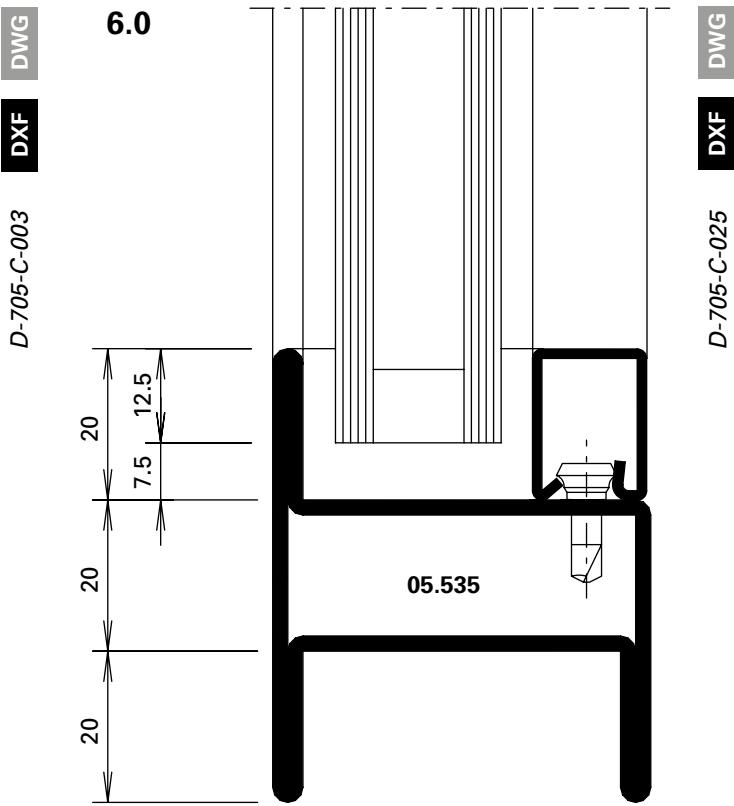
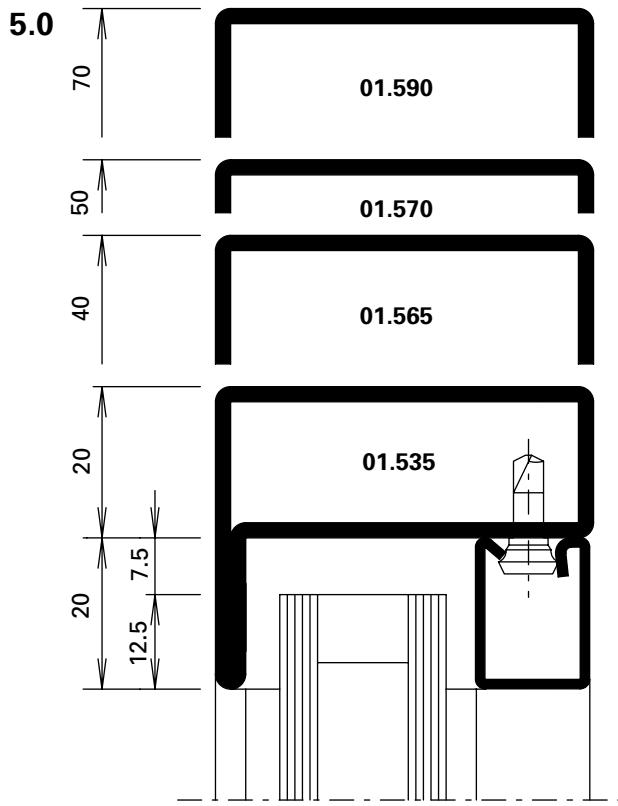
DWG

DXF

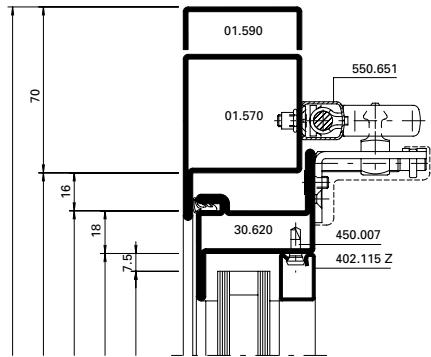
D-705-C-029

Schnittpunkte Fenster im Massstab 1:1
Coupe de détails fenêtres à l'échelle 1:1
Section details windows on scale 1:1

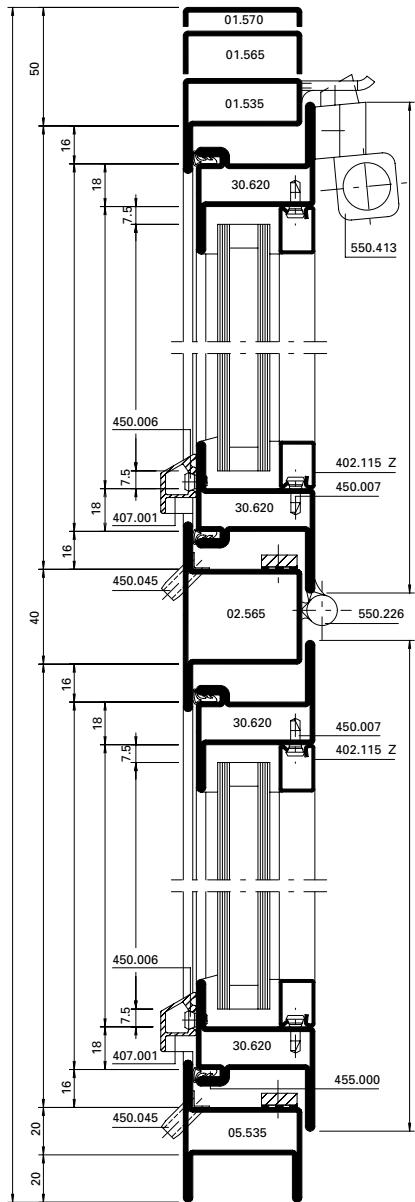
Profilserie Standard
 Série de profilés Standard
 Profile series Standard



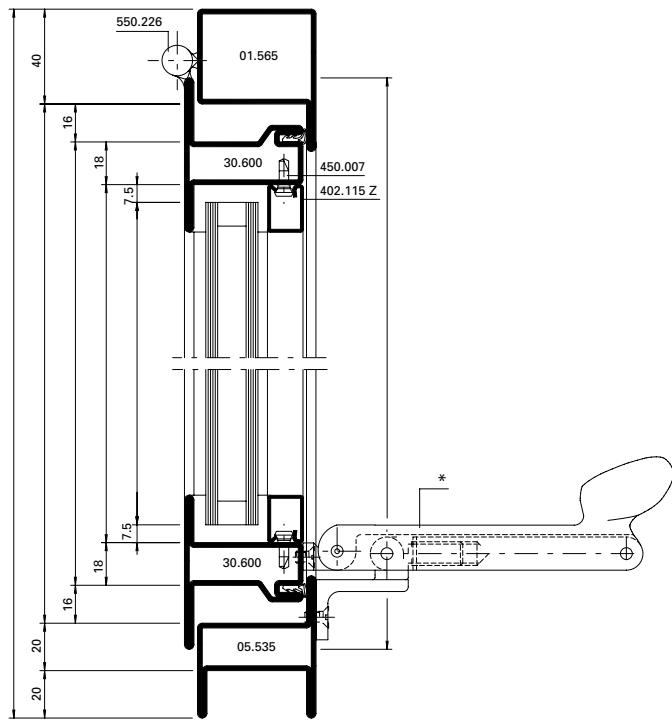
Alternative



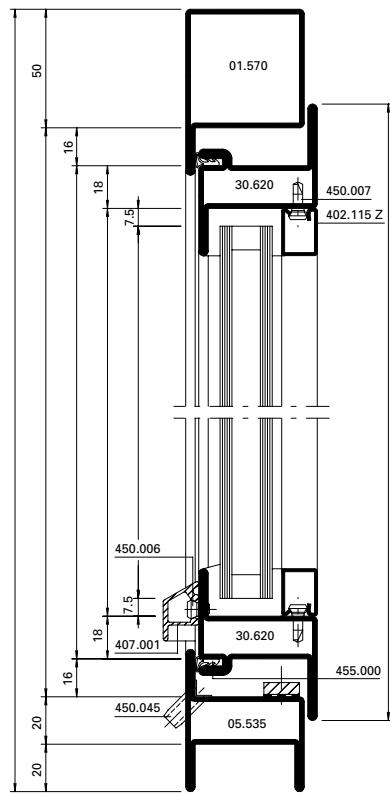
B - B



F - F

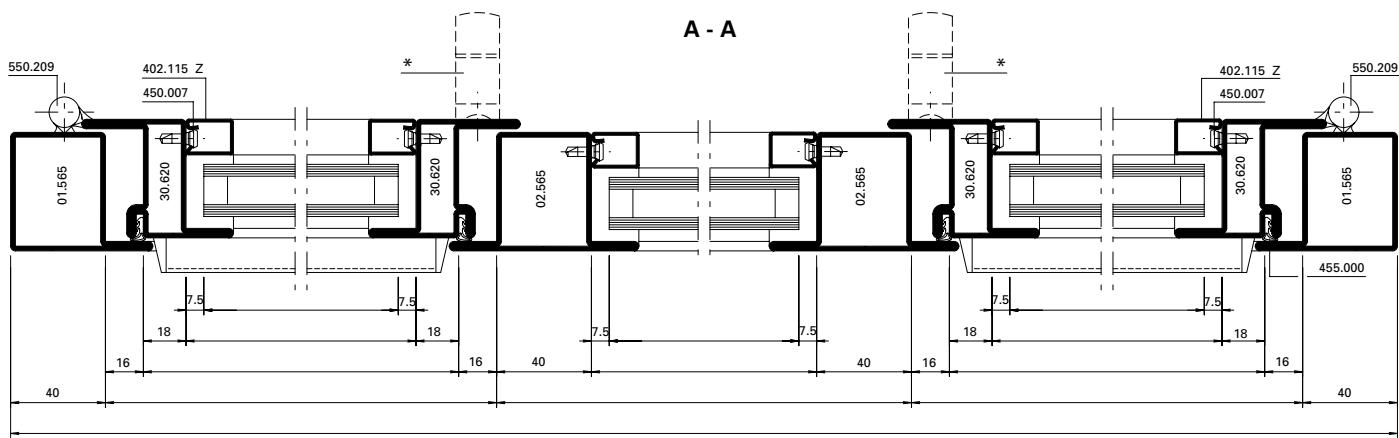


D - D

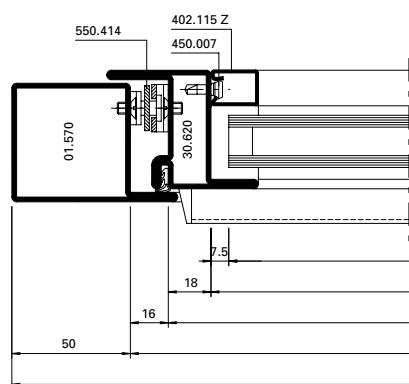


Anwendungsbeispiele Fenster (D-705-S-004)
Exemples d'application fenêtres (D-705-S-004)
Examples of applications windows (D-705-S-004)

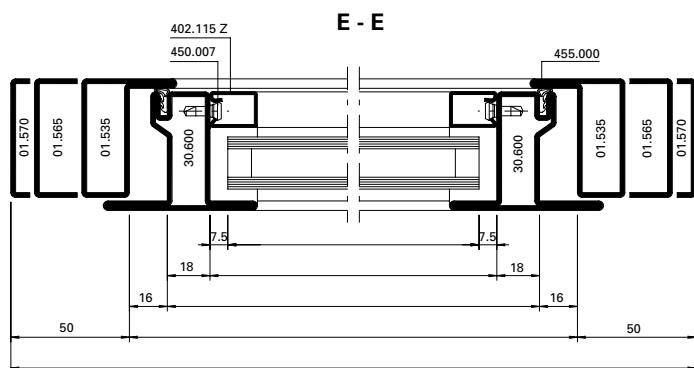
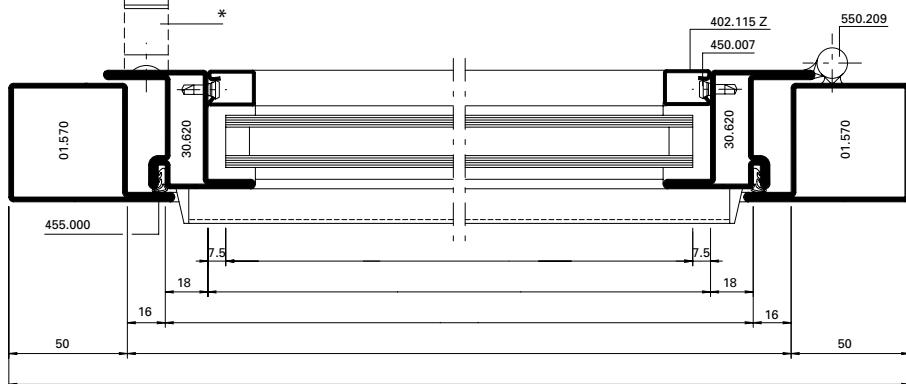
Profilserie Standard
Série de profilés Standard
Profile series Standard



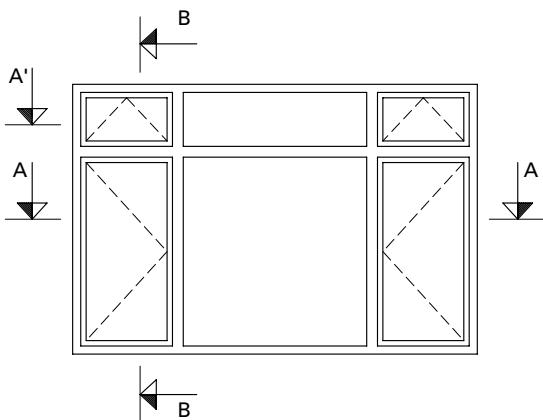
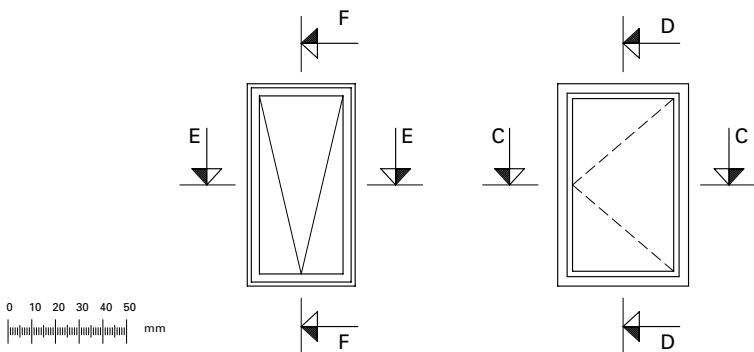
Detail A'



C - C



* Fensterverschluss durch Beschlag-Fachhandel zu beziehen
* Verrouillage de fenêtre à fournir par le métallier
* window fastening set to be delivered by the metal constructor





550.413

Oberlichtschnäpper
aus Aluminium, farblos eloxiert,
Plattengröße 49x28 mm

VE = 1 Schnäpper
1 Flachkloben
zum Anschweißen
2 Linsensenzschrauben
M5x15 Inox

550.413

Loqueteau
en alu, éloxé incolore,
support 49x28 mm

UV = 1 loqueteau
1 câle à souder
2 vis à tête fraisée bombée
M5x15 acier Inox

550.413

Top light catch
aluminium, anodised colourless,
plate size 49x28 mm

PU = 1 catch
1 flat plate to weld on
2 oval head screws
M5x15 stainless steel



550.414

Falzschere
aus Stahl, promatverzinkt,
bestehend aus Scherenarm,
Anschraubplatte und Schlitzplatte
für Kammermaß 16 mm

VE = 1 Paar (links und rechts)
8 Linsensenzschrauben
M5x10 Inox

550.414

Compas d'arrêt pour fenêtre à soufflet
en acier, promatisé, comprenant
bras de compas, support et
plaqué mortaisés. Mesure de
chambre nécessaire 16 mm

UV = 1 paire (gauche et droite)
8 vis à tête fraisée bombée
M5x10 acier Inox

550.414

Top light stay
steel, electrolytically galvanised,
comprising stay arm, screw-on
plate and slotted plate for
chamber size 16 mm

PU = 1 pair (left and right)
8 oval head screws
M5x10 stainless steel



550.209

Anschweissband
aus gezogenem Stahl,
Länge 80 mm, ø 13 mm,
Messing-Zwischenring,
Dorn fest eingepresst

VE = 25 Stück

550.209

Paumelle à souder
en acier étiré,
longueur 80 mm, ø 13 mm,
rondelle en laiton,
tige fixe sertie

UV = 25 pièces

550.209

Weld-on hinge
drawn steel, length 80 mm,
ø 13 mm, brass ring,
embedded pin

PU = 25 pieces

550.210

Anschweissband
aus gezogenem Stahl,
Länge 100 mm, ø 16 mm,
Messing-Zwischenring,
Dorn fest eingepresst

VE = 25 Stück

550.210

Paumelle à souder
en acier étiré,
longueur 100 mm, ø 16 mm,
rondelle en laiton,
tige fixe sertie

UV = 25 pièces

550.210

Weld-on hinge
drawn steel, length 100 mm,
ø 16 mm, brass ring,
embedded pin

PU = 25 pieces

550.226

Anschweissband
aus gezogenem Stahl,
Länge 80 mm, ø 13 mm,
Messing-Zwischenring,
Dorn lose

VE = 25 Stück

550.226

Paumelle à souder
en acier étiré,
longueur 80 mm, ø 13 mm,
rondelle en laiton,
tige mobile

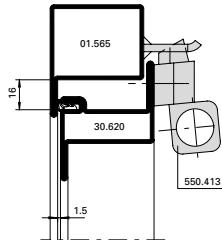
UV = 25 pièces

550.226

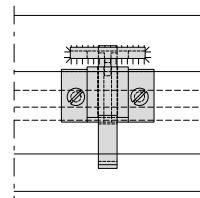
Weld-on hinge
drawn steel, length 80 mm,
ø 13 mm, brass ring,
loose pin

PU = 25 pieces

Schnäpper 550.413

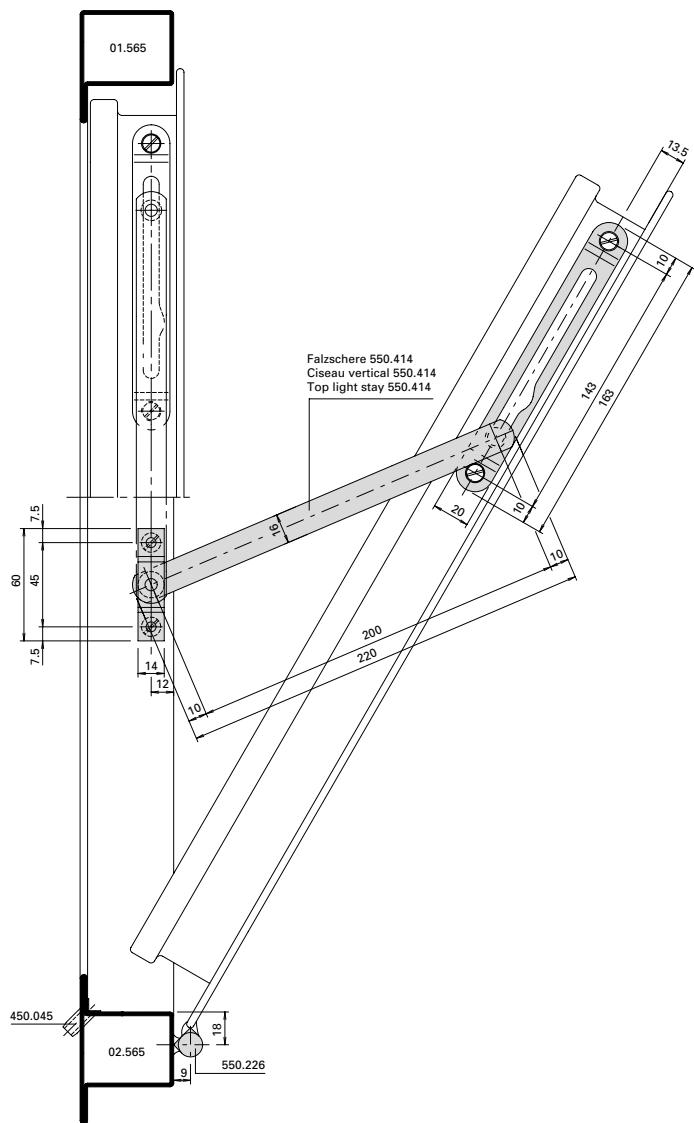


Loqueteau 550.413

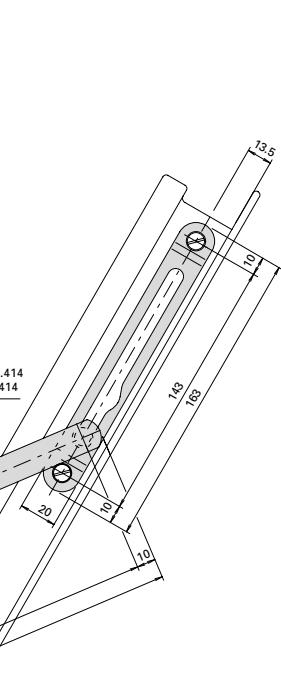


Top light catch 550.413

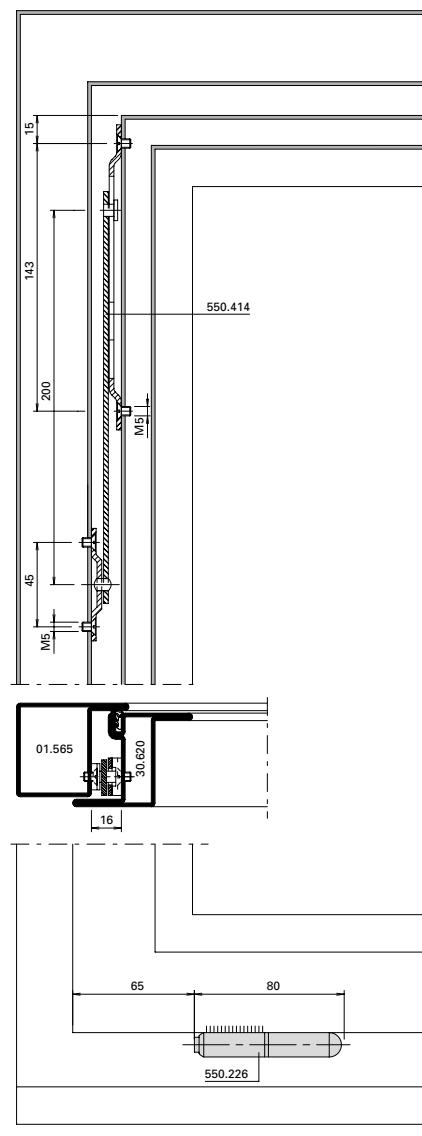
Falzschere 550.414



Ciseau vertical 550.414

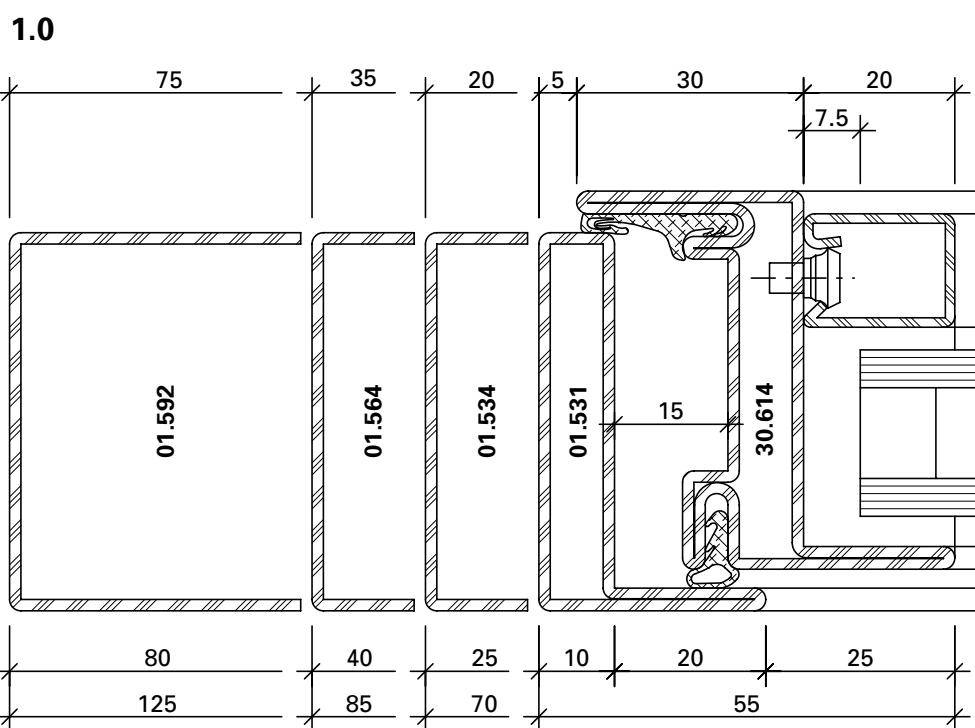
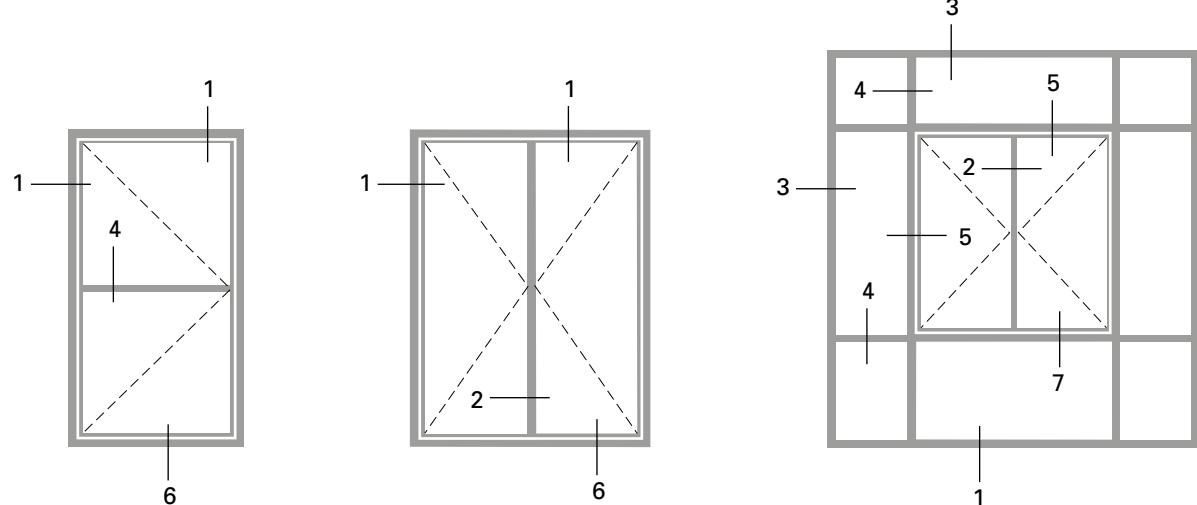


Top light stay 550.414



Schnittpunkte Renovationsprofile im Massstab 1:1
Coupe de détails profilés de rénovation à l'échelle 1:1
Section details renovation profiles on scale 1:1

Profilserie Standard
Série de profilés Standard
Profile series Standard

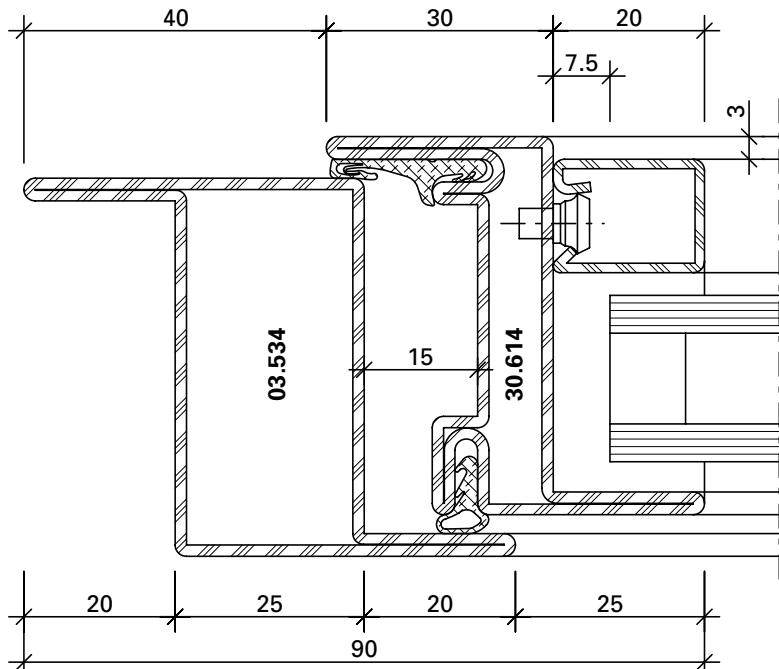


DXF **DWG** **23-0101-C-001**

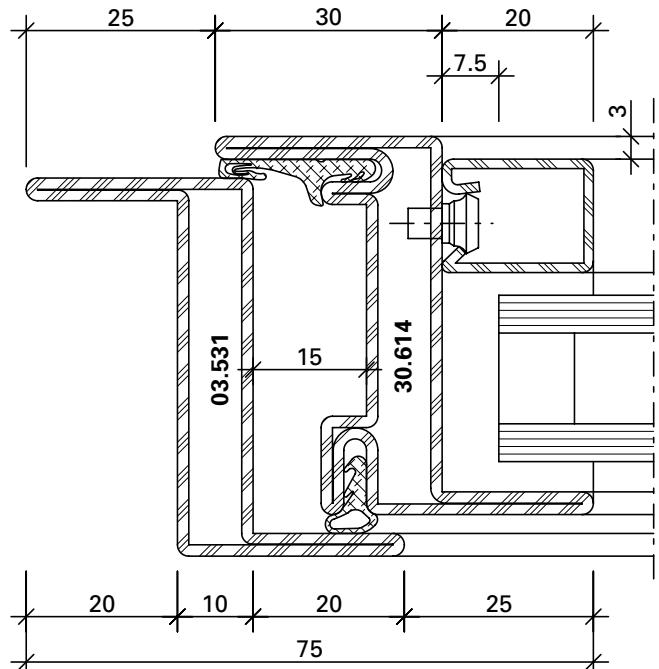
Schnittpunkte Renovationsprofile im Massstab 1:1
Coupe de détails profilés de rénovation à l'échelle 1:1
Section details renovation profiles on scale 1:1

Profilserie Standard
Série de profilés Standard
Profile series Standard

1.4



1.3



DXF

DWG

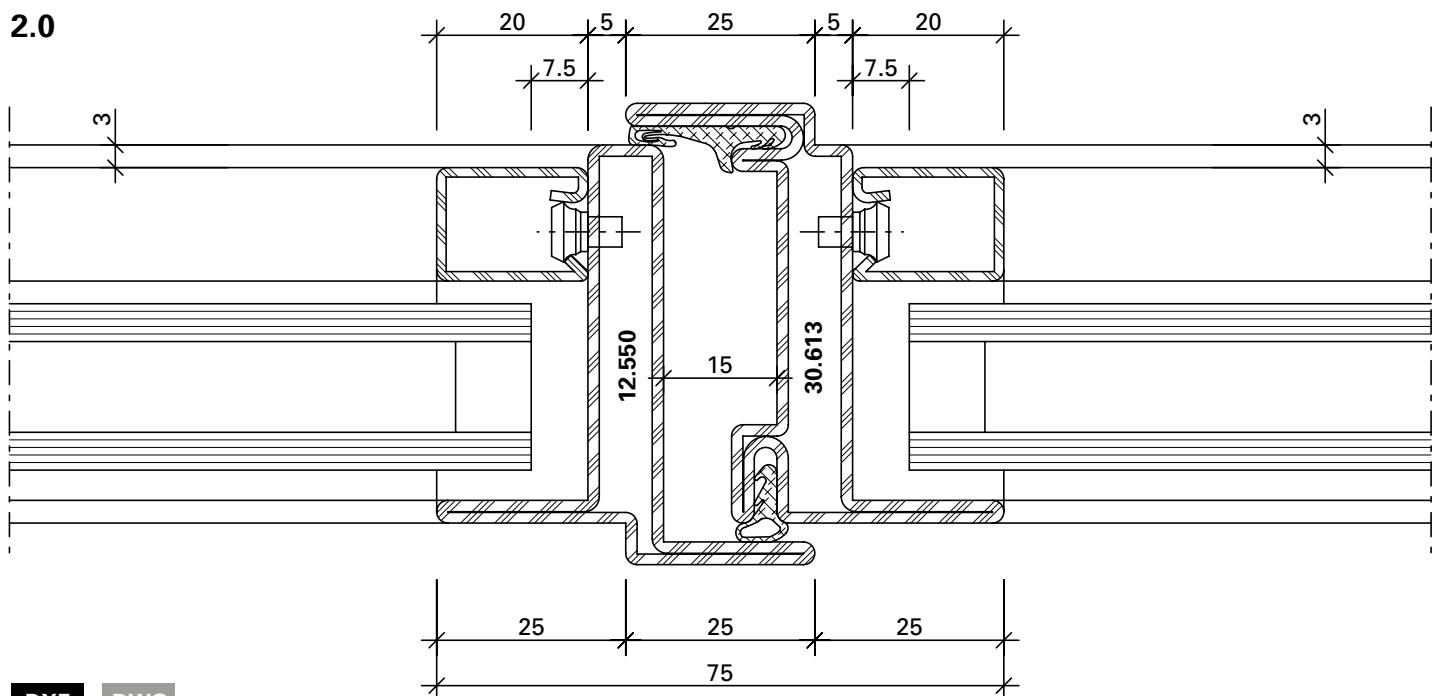
23-0101-C-005

DXF

DWG

23-0101-C-006

2.0

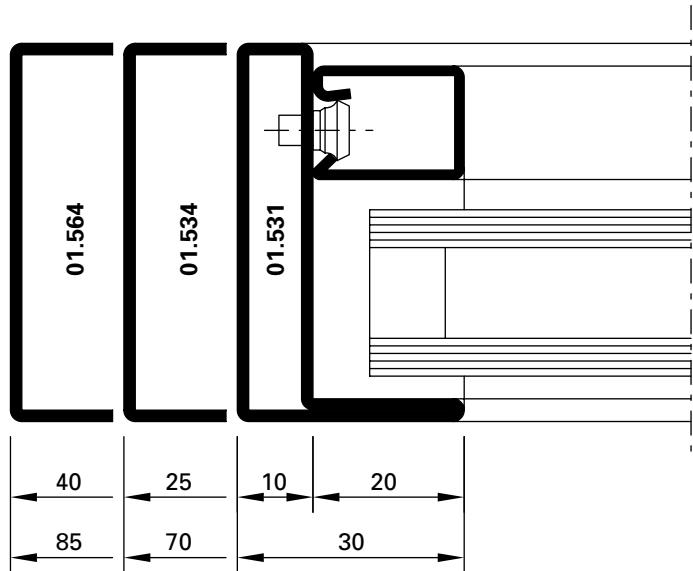


DXF

DWG

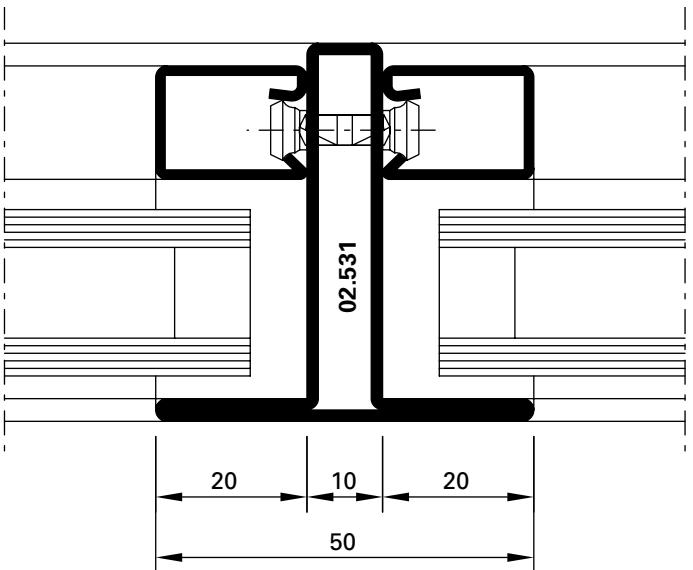
23-0101-C-002

3.0



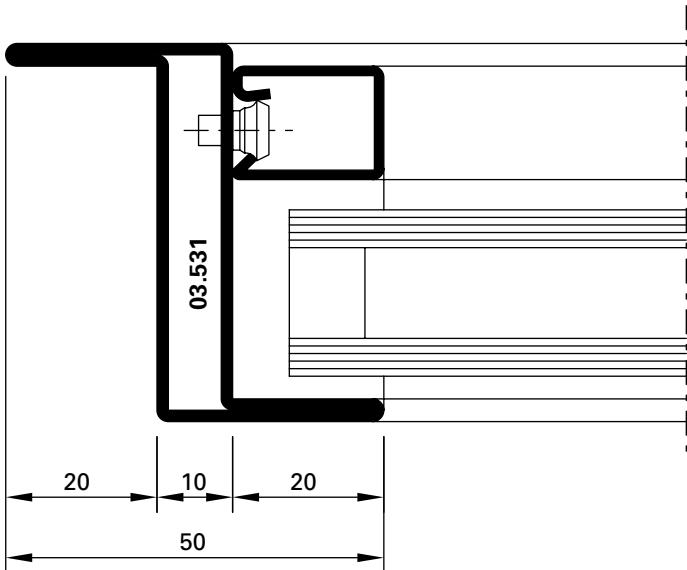
DXF **DWG** D-204-C-003

4.0



DXF **DWG** D-204-C-005

3.1

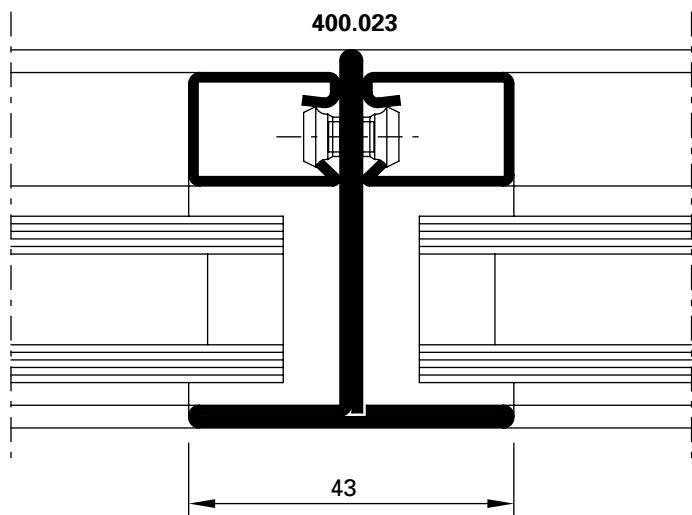


DXF **DWG** D-204-C-006

Schnittpunkte Renovationsprofile im Massstab 1:1
Coupe de détails profilés de rénovation à l'échelle 1:1
Section details renovation profiles on scale 1:1

Profilserie Standard
Série de profilés Standard
Profile series Standard

4.1

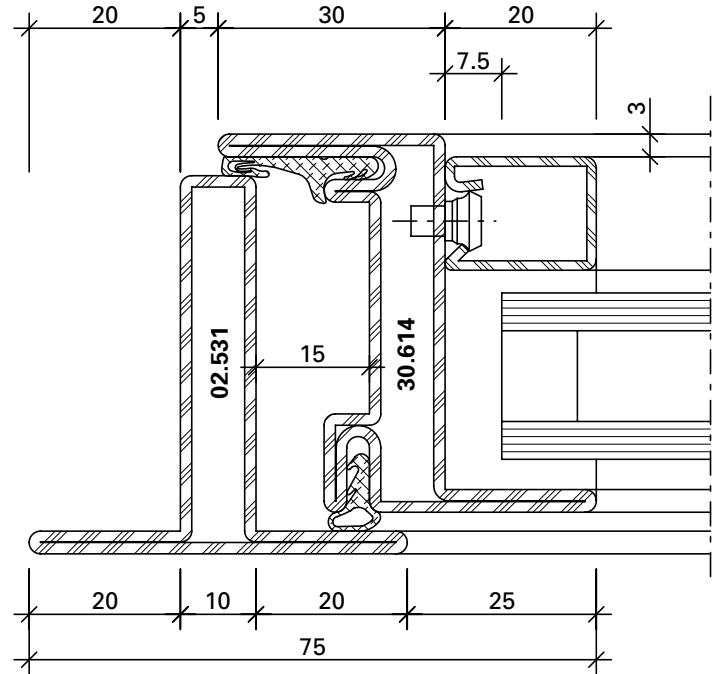


DXF

DWG

D-204-C-007

1.2

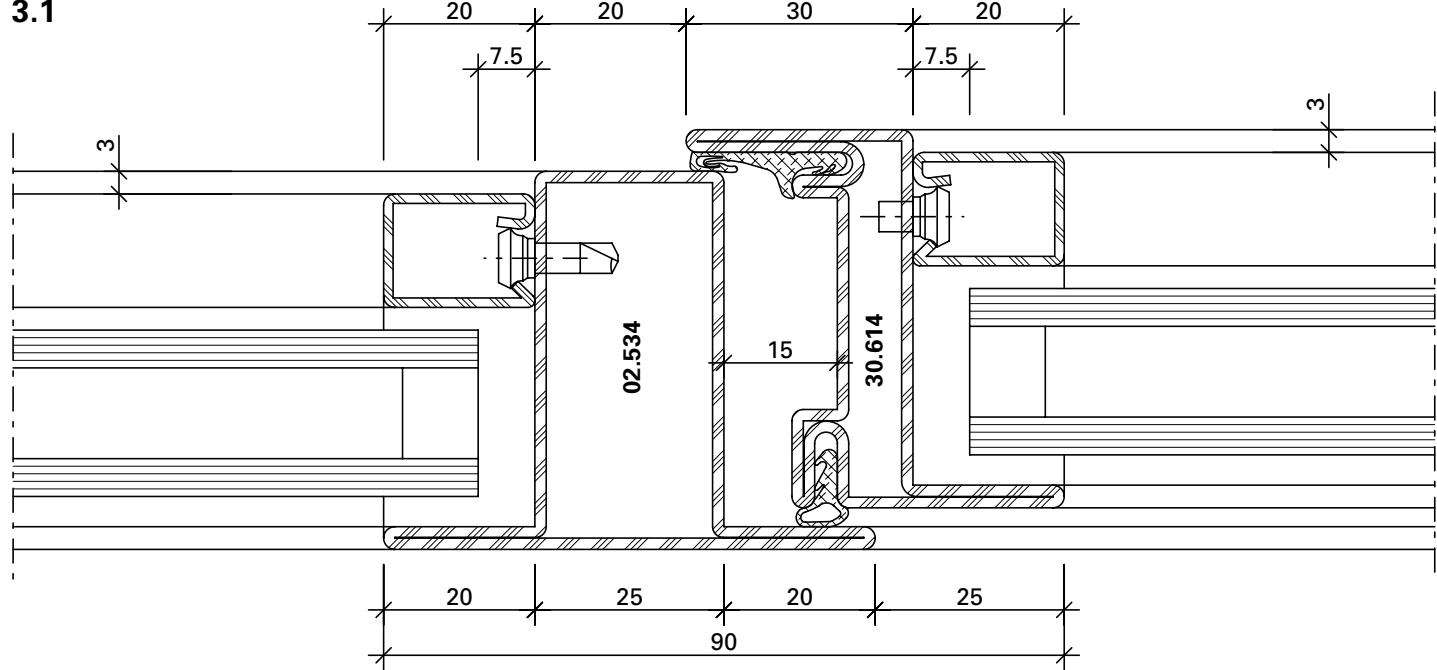


DXF

DWG

23-0101-C-004

3.1



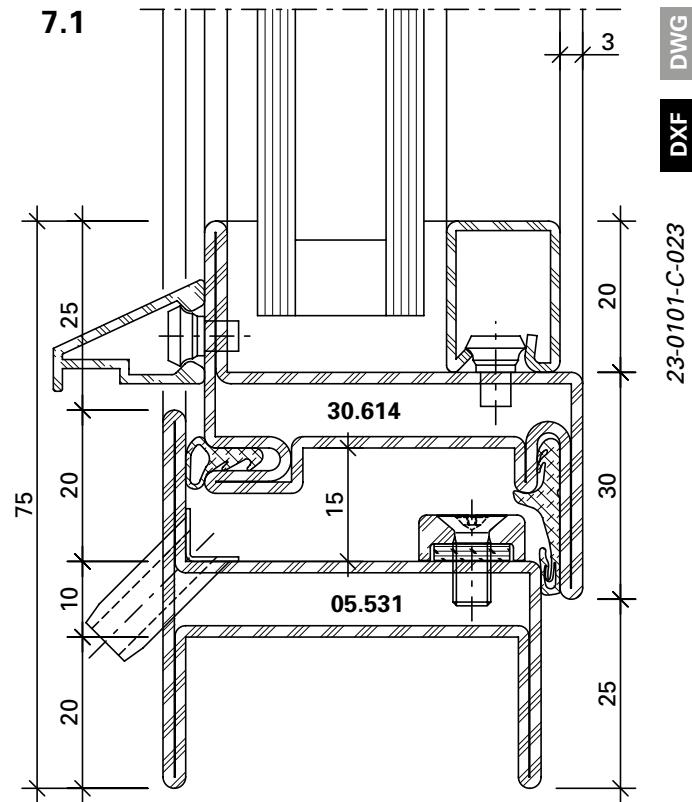
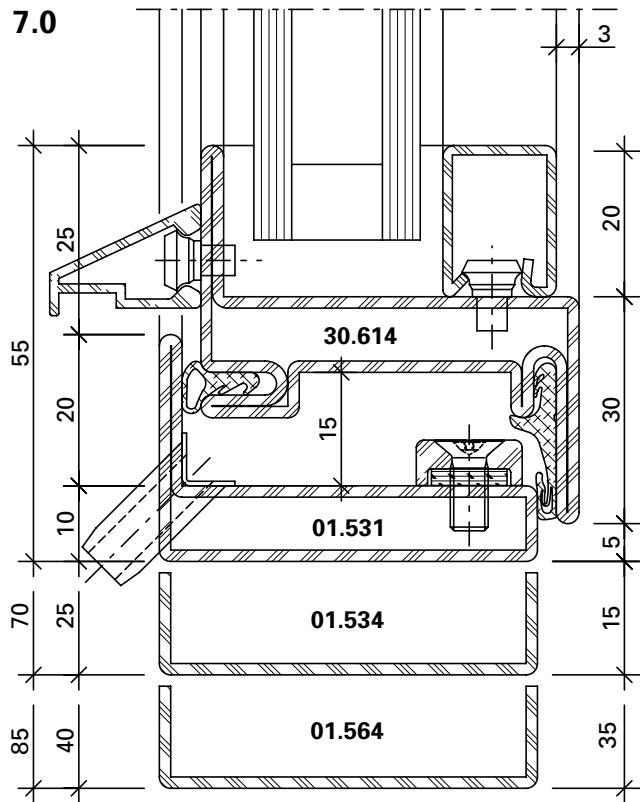
DXF

DWG

23-0101-C-007

Schnittpunkte Renovationsprofile im Massstab 1:1
Coupe de détails profilés de rénovation à l'échelle 1:1
Section details renovation profiles on scale 1:1

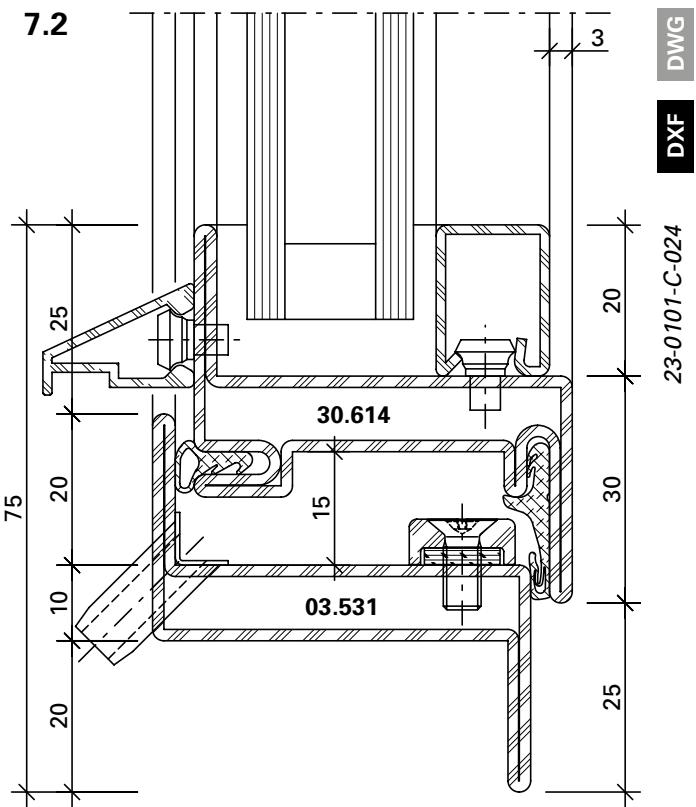
Profilserie Standard
Série de profilés Standard
Profile series Standard



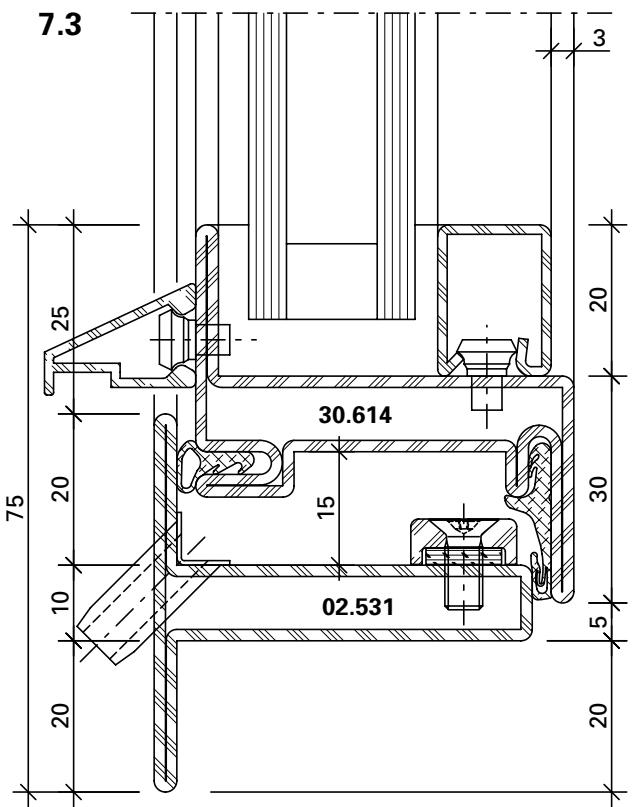
Schnittpunkte Renovationsprofile im Massstab 1:1
Coupe de détails profilés de rénovation à l'échelle 1:1
Section details renovation profiles on scale 1:1

Profilserie Standard
Série de profilés Standard
Profile series Standard

7.2



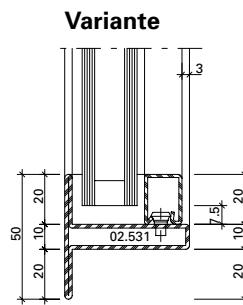
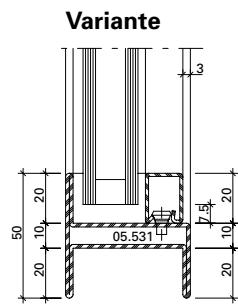
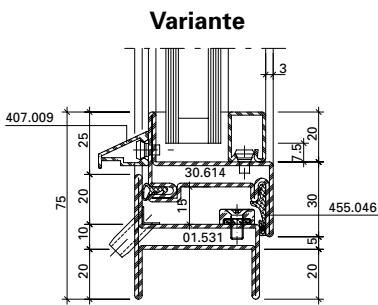
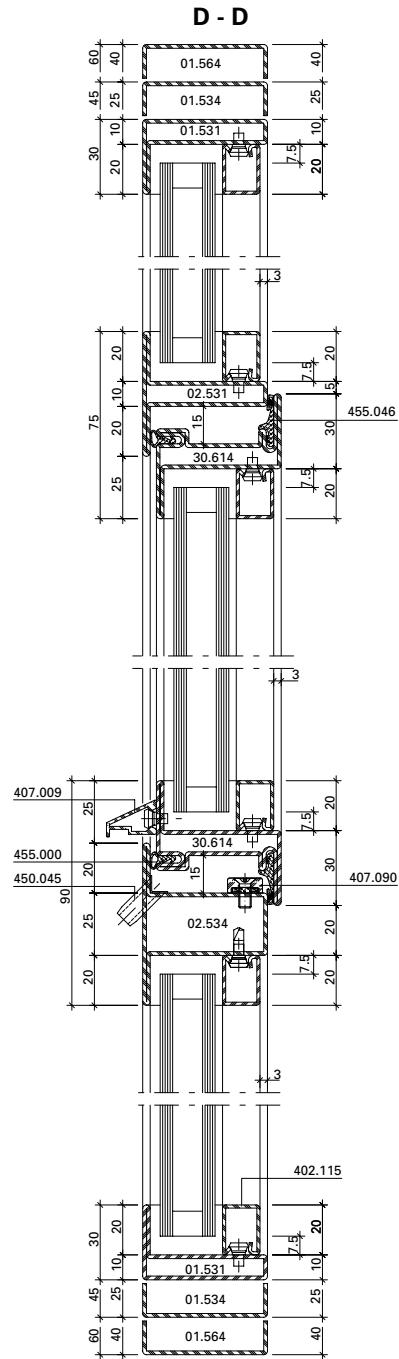
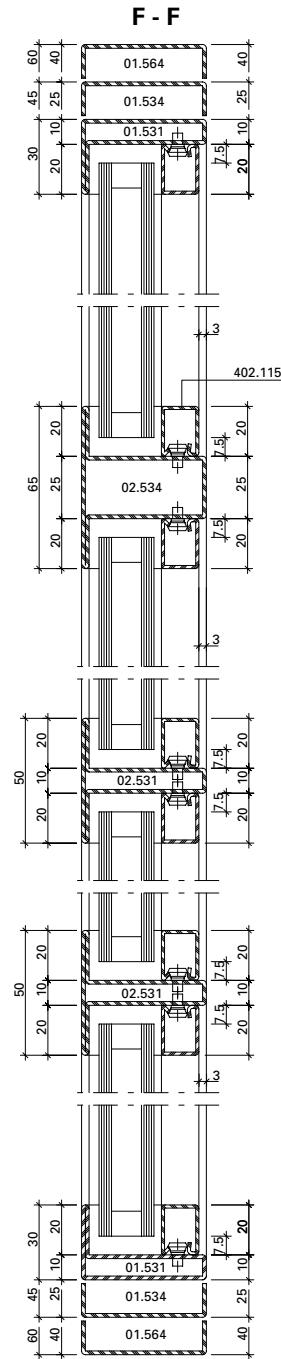
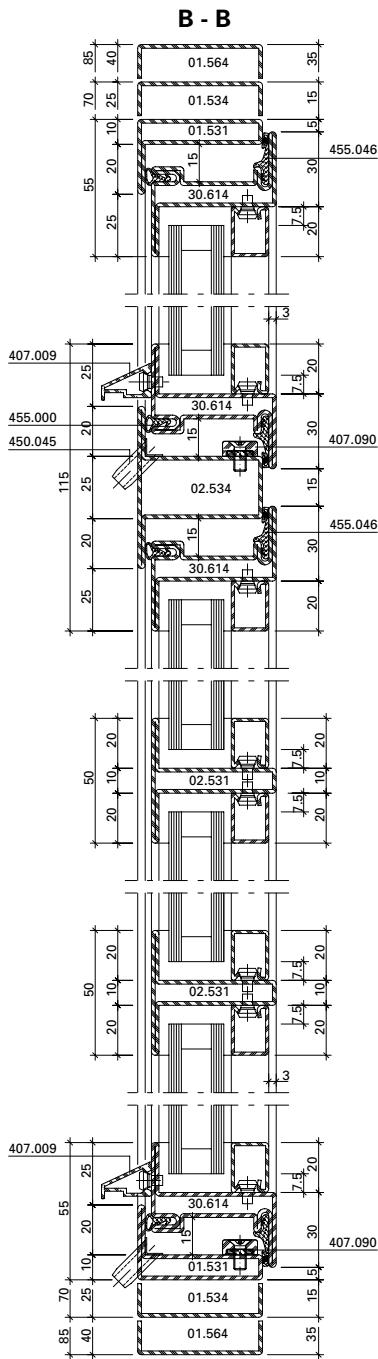
7.3



DXF

DWG

23-0101-C-025



Anwendungsbeispiele (23-0101-S-00)

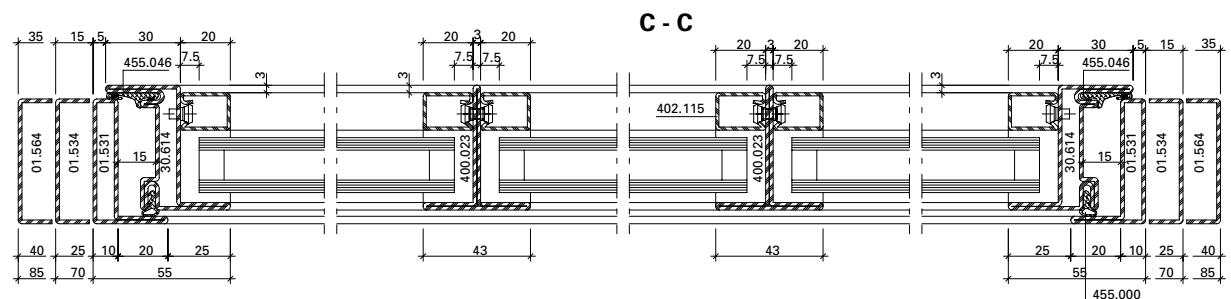
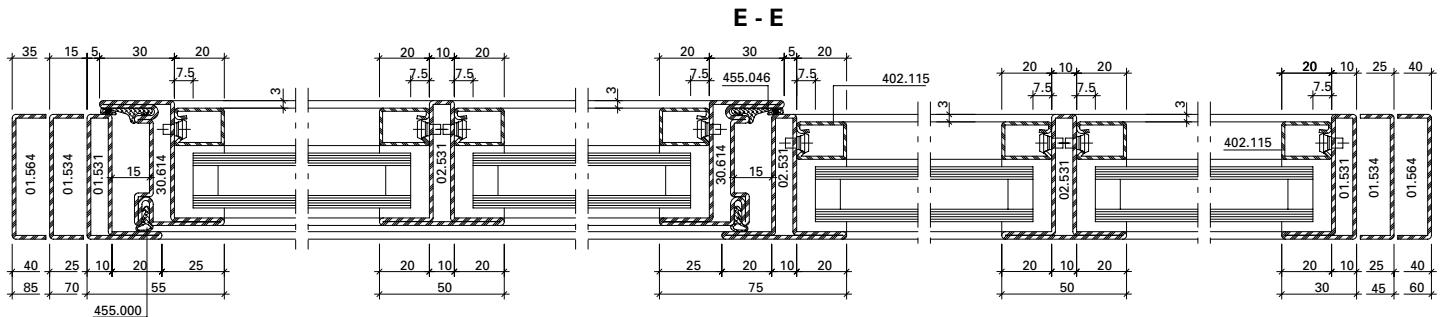
Exemples d'application (23-0101-S-002)

Examples of applications (23-0101-S-002)

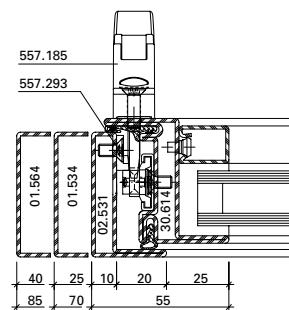
Profilserie Standard

Série de profilés Standard

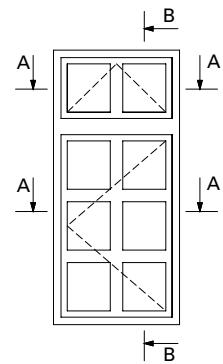
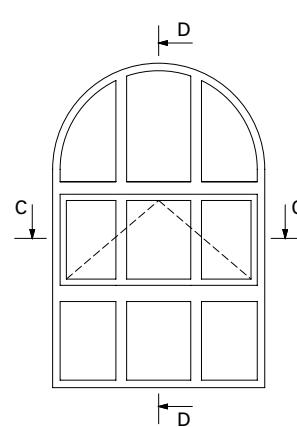
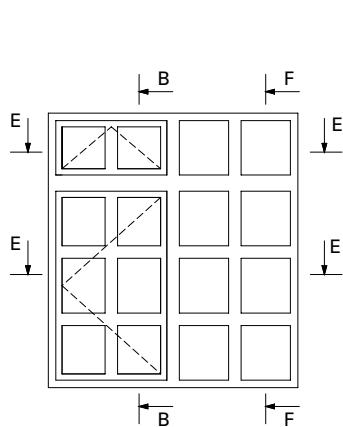
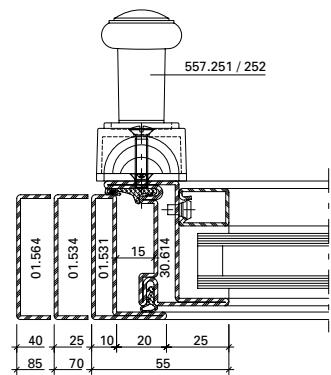
Profile series Standard



Variante



Variante



A horizontal metric ruler scale marked from 0 to 50 millimeters. The scale has major tick marks every 10 units and minor tick marks every 1 unit. The text "mm" is written at the far right end of the scale.

Profilserie Standard
Série de profilés Standard
Profile series Standard

Bedienungs-, Pflege- und Wartungsanleitung

für Fenster, Türen und Fassaden aus Profilstahlrohr-Systemen

JANSEN
Steel Systems

Verarbeitung Jansen Profilsysteme

JANSEN
Steel Systems

Bedienungs-, Pflege- und Wartungsanleitung
(598.461)

Instructions d'emploi, d'entretien et de maintenance
(598.468)

Operating and maintenance instructions
(598.467)

Verarbeitung Jansen-Profilssysteme
(598.477)

Usinage systèmes de profilés Jansen
(598.491)

Fabrication of Jansen profile systems
(598.492)

Jansen AG

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